

TOOLS REQUIRED FOR ASSEMBLY

Socket set, Open end wrench set, Cordless drill with 3/8" socket bit (Magnetic recommended).

BEFORE ASSEMBLY

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided.



STEP 1

Attach the low profile top modesty panels to the main top and the arched side table top.

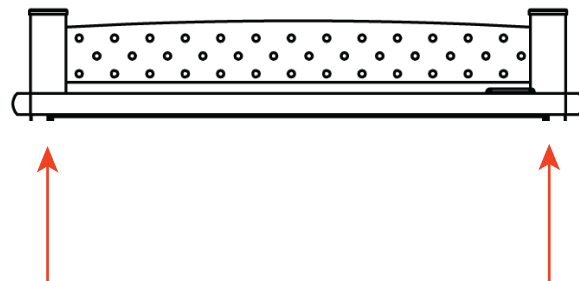
Use (2) 5/16 x 1-1/2" hex head bolts, flat washers and lock washers per panel. Bolt from the bottom of the top through the pre-drilled holes in the top and into the pre-installed nuts in the bottom of the panel.



5/16 Flat Washer
5/16 Lock Washer



5/16-18 x 1-1/2"
Hex Head Bolt



STEP 2

Attach the main top to the cabinet. Center the top front-to-back and side-to-side. From inside the cabinet attach the top using (10) #10 x 5/8" Spax wood screws in the holes around the perimeter of the cabinet and into the bottom of the top.



#10 x 5/8"
SPAX Wood Screw

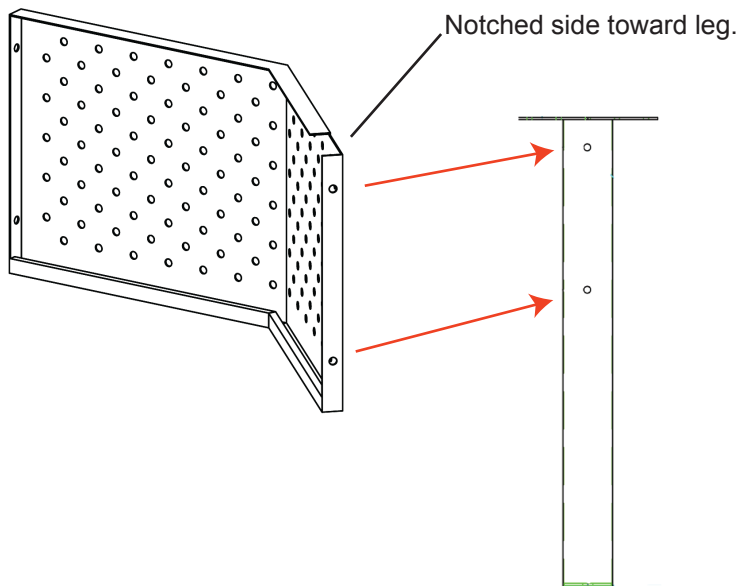
STEP 3

Attach the side tables back modesty panel to the side of the leg. Position the modesty panel so the notch on the top of the modesty panel is at the top of the leg so you can access the top mounting holes of the leg.

Use (2) 1/4-20 x 1/2" flange head bolts to mount the modesty panel to the pre-installed nuts on the leg.



1/4-20 x 1/2"
Flange Head Bolt



STEP 4

Thread the stem of the caster into the bottom side of the leg and tighten. If not installed on the main cabinet portion of the desk those four casters can be installed at this point also using the same method.



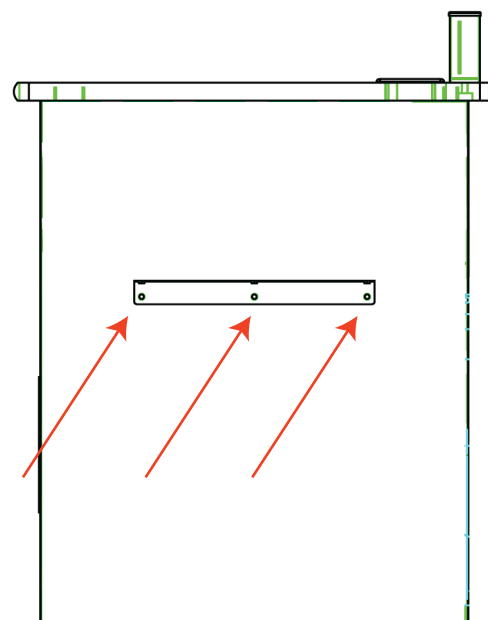
STEP 5

Attach the angled side table counter top mounting bracket to the side of the main cabinet.

Use (3) 1/4-20 x 1/2" flange head bolts to mount the bracket.



1/4-20 x 1/2"
Flange Head Bolt



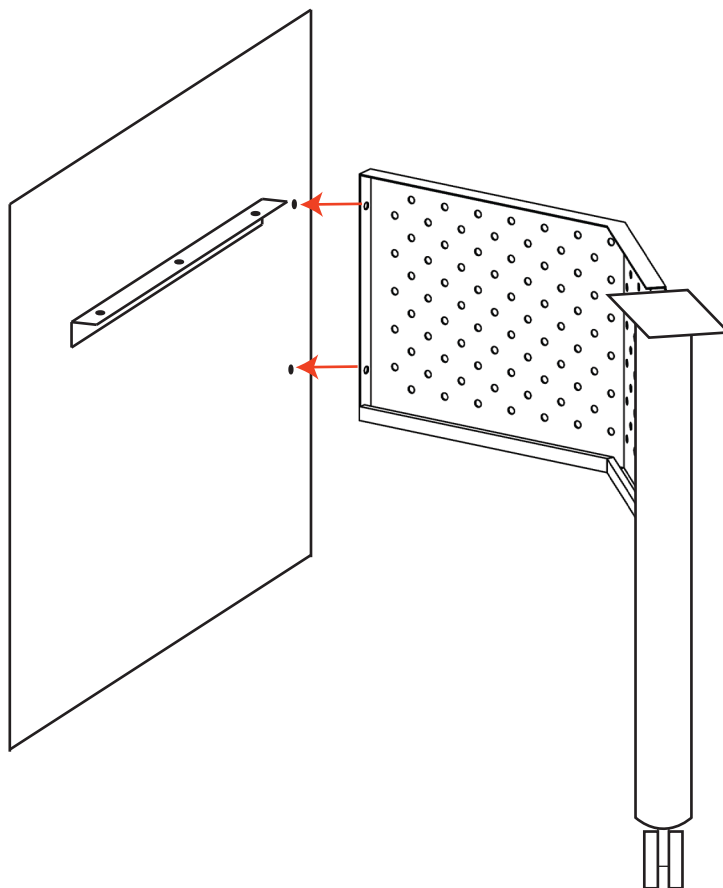
STEP 6

Attach the modesty panel and leg assembly to the side of the cabinet. Take care not to bend the modesty panel before the counter can be mounted as it provides support.

Use (2) 1/4-20 x 1/2" flange head bolts to mount the modesty panel to the pre-installed nuts on the side of the cabinet.



1/4-20 x 1/2"
Flange Head Bolt



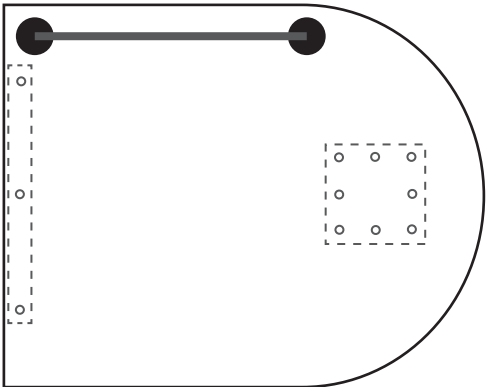
STEP 7

Position the top on the leg/modesty panel assembly and angle bracket. The top should be centered front-to back and flush up against the side of the main cabinet.

Attach the top using (11) #10 x 5/8" Spax wood screws. Eight screws in the leg and 3 screws for the angle bracket.



#10 x 5/8"
SPAX Wood Screw



Front