

AC SINGLE-TIER STATION ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, 3/8" Magnetic Socket Bit.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

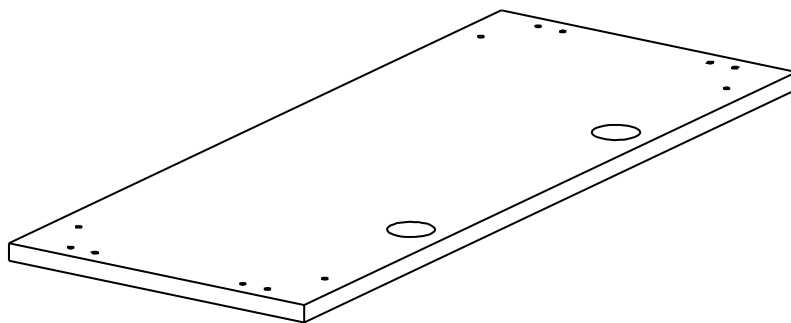
HARDWARE

All assembly hardware is provided.

STEP 1

Carefully place work surface upside down on the floor. **Be sure floor is clear of any debris that may scratch the top**

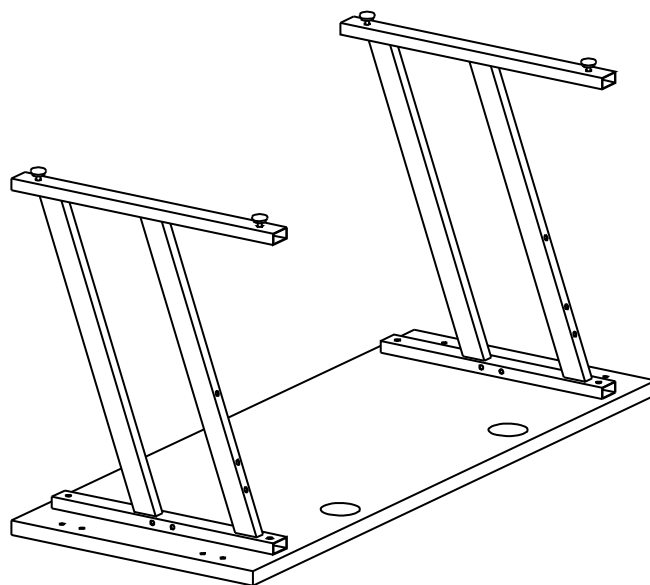
Set threaded inserts into all .375" holes. Use hex driver bit provided. When inserted properly, the flange will set flat & flush with the work surface. (You will need to use the torque setting on your drill.)



STEP 2

Set the legs on the work surface as shown to the right. Finger tighten bolts.

Use 1/4-20 x 1-1/2" Flange Head Bolts.

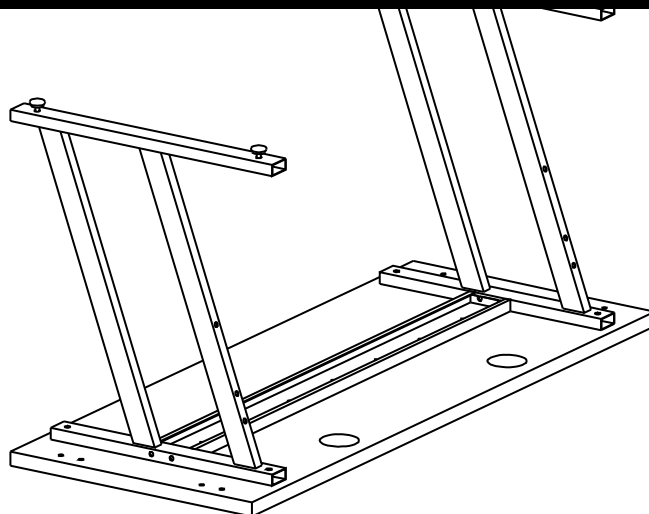


STEP 3

Set the brace between the legs as shown to the right. Finger tighten bolts.

Use 1/4-20 x 1/2" Flange Head Bolts.

If your station is less than 60"L, you will not have a brace

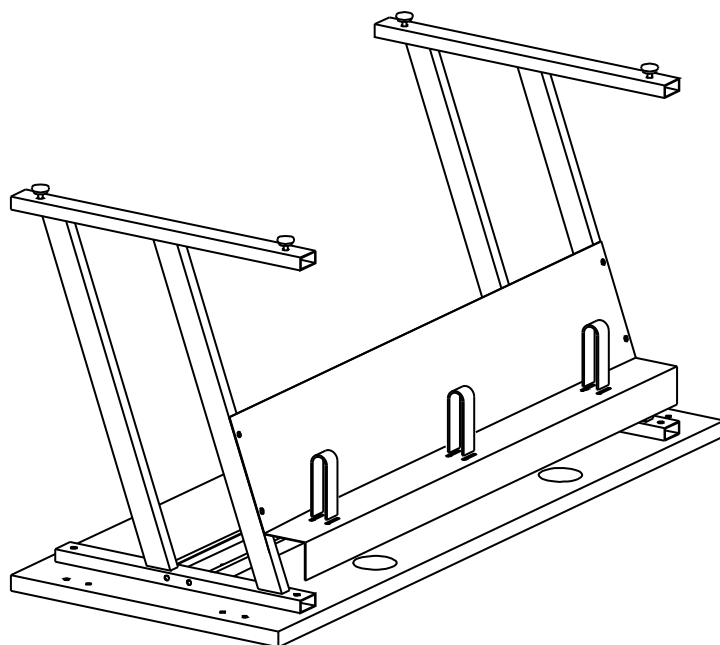


STEP 4

Attach modesty panel to the legs with 1/4-20 x 1/2" Flange Head Bolts. Finger tighten.

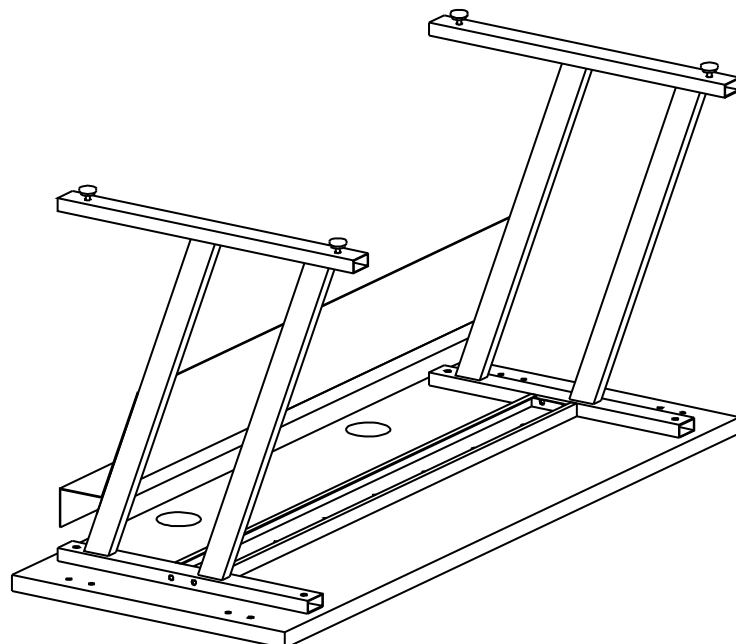
Starting with the bolts connecting the legs to the top, Fully tighten all bolts.

Insert velcro wire holds into the wire tray as shown to the right.



STEP 5

Use #14 x 1" Lag Screws to attach the brace to the work surface.



STEP 6

Flip table into upright position.

Move to final location. Use connector plates & 1/4-20 x 1/2" bolts to attach stations together in rows.

