



Greene Manufacturing, Inc.

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Dura-Flex Upper & Accessories

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, Phillips Head Bit, 3/8" Magnetic Hex Driver Bit, 1/8" Drill Bit, Socket Set and Ratchet, Allen Wrench Set.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided.



STEP 1

Lay upright supports out on a table or the floor. Orient all the supports so the "L" shaped table top mounting brackets are facing the same direction as shown. Number of supports will vary depending on bench width.

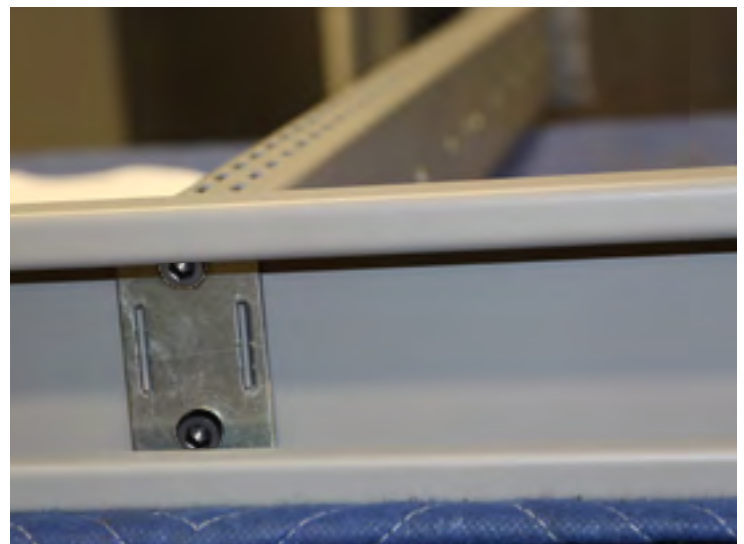


STEP 2

Insert the center vertical support into the center slots of the top support bar. Set backer plate inside top channel of the top bar and position the slots over the two tabs protruding into the channel. Secure using two socket head cap allen head screws.



1/4-20 x 3/4"
Socket head
cap screw

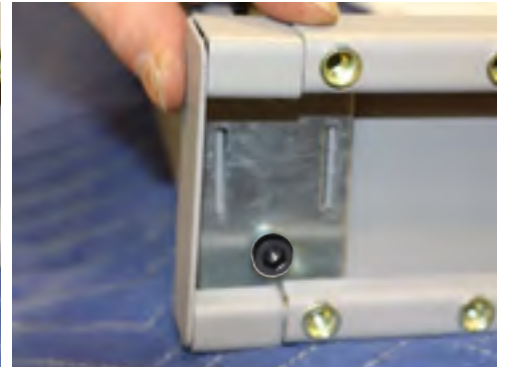
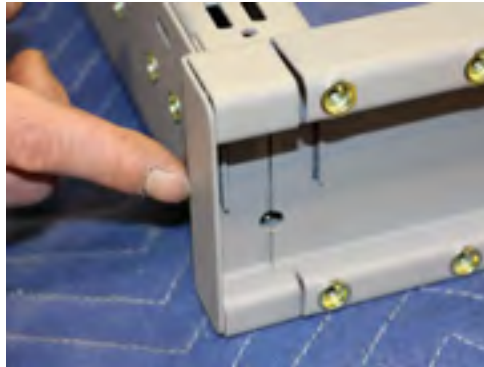


STEP 3

Insert the end vertical support into the end slot of the top support bar. Position end cap over the other tab as shown in center image below. Set backer plate inside top channel of the top bar and position the slots over the two tabs protruding into the channel. Secure using two socket head cap allen head screws. Repeat for opposite end support.



1/4-20 x 3/4"
Socket head
cap screw



STEP 4

This step will require assistance: Raise the assembled supports into their upright position and place on top of desired mounting surface. Before mounting ensure the supports are square and spacing between vertical supports is equal from top to bottom. Predrill each hole using an 1/8" drill bit. Secure vertical supports to mounting surface with provided 1" lag bolts in each hole of the "L" brackets.



#14 x 1"
Lag Bolt

Note: Steel Tops

Secure vertical supports to mounting surface with provided 1/4-10 x 1/2" flange head bolts in each hole of the "L" brackets. Pre-installed nuts will be in the steel top.

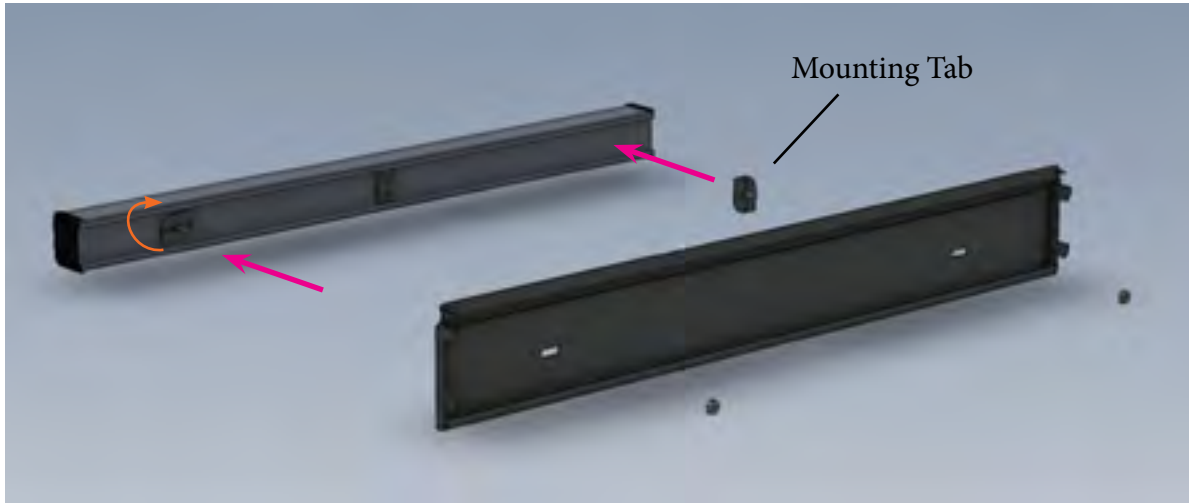


1/4-20 x 1/2"
Flange Head Bolt

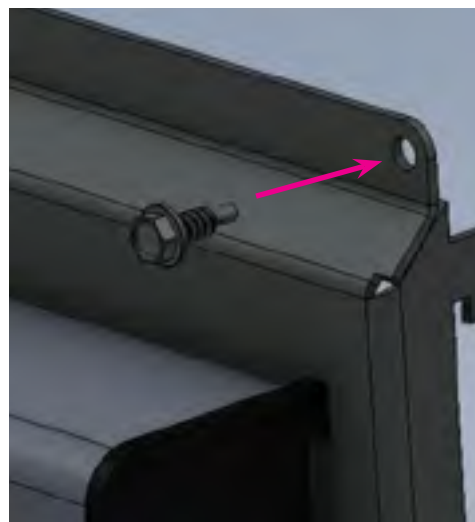
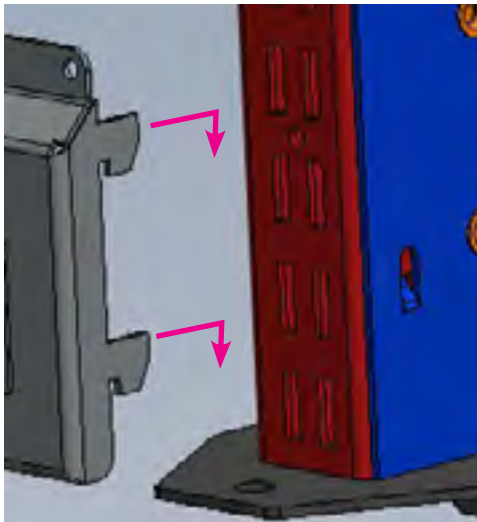


STEP 5 Installation of Optional Power Apron.

Insert the apron mounting tabs into the channel on the back side of the apron. Position the tab so the threaded stud will line up with the slotted holes in the mounting bracket. To lock the mounting tab in place, turn the tab clockwise 90 degrees. Once both tabs are inserted and locked into the channel, insert the apron with tabs into the face of the mounting bracket. Secure the apron to the mounting bracket using (2) machine screw nuts with locking star washers.



STEP 6 Insert the tabs of the mounting bracket into the slots on the face of the uprights at their desired height. Once inserted push down on the bracket to lock into place. Once the aprons mounting brackets are inserted in the upright, attach the bracket to the upright using (2) #8 x 1/2" self tapping screws. Pre-drilling an undersized hole may be needed.



Note: Photos shown are for basic assembly, pictured items may vary from ordered products.

STEP 7

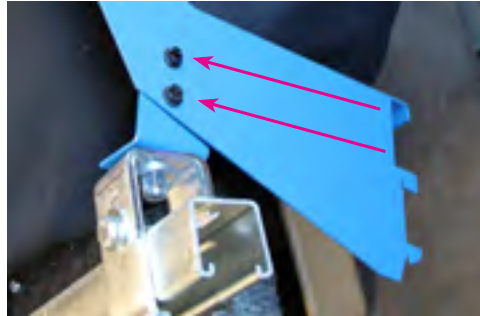
Installation of Shelves and Task Lighting Option

Attach hanger brackets on sides of shelf or lighting assembly using provided flange head bolts.

For tool trolleys mount the channel to the bracket as shown by the red arrow. These will use the (4) flange head bolts and nylock nuts to mount to the bracket.



1/4-20 x 1/2"
Flange Head Bolt



STEP 8

Insert tabs of hanger brackets into vertical supports at desired height.



Note: Photos shown are for basic assembly, pictured items may vary from ordered products.

STEP 9

Installation of Peg Board Panel Option

Attach the peg board brackets on the sides of the uprights, position as shown in pictures. Attach using 1/4-20 x 1/2" flange head bolts bolted into the pre-installed nuts in the upright.

Position the peg board panel so it lines up with the holes in the peg board mounting brackets. Attach using 1/4-20 x 1/2" flange head bolts and nylock nuts.



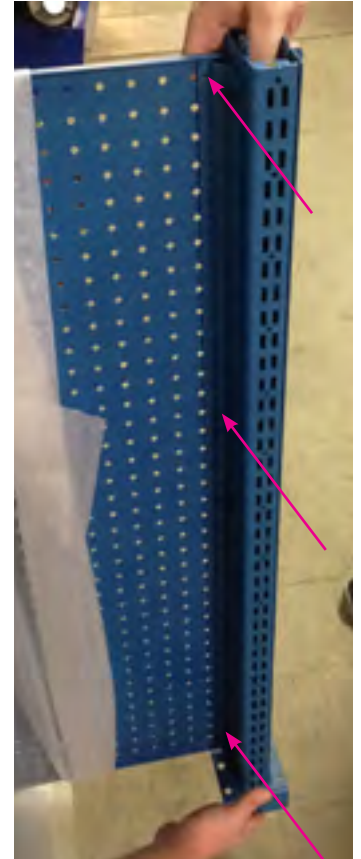
1/4-20 x 1/2"
Flange Head Bolt



1/4-20 x 1/2"
Flange Head Bolt



Nylock Nut



Bin Panel

Installation of Bin Panel Slat wall

Attach the slat wall to the sides of the uprights, position as shown in pictures. Attach using 1/4-20 x 1/2" flange head bolts bolted into the pre-installed nuts in the upright. Each panel should require 6 bolts, 3 on each side.



1/4-20 x 1/2
Flange Head Bol



Note: Photos shown are for basic assembly, pictured items may vary from ordered products.

Overhead Cabinets

Installation of Upper Flip Door Cabinets:

Attach the mounting brackets to the rear of the overhead cabinet using (4) 1/4-20 x 1/2" Flange Head Bolts and Nylock Nuts.



1/4-20 x 1/2"
Flange Head Bolt



Nylock Nut



Overhead Cabinets

Installation of Upper Flip Door Cabinets:

Insert the tabs of the cabinet mounting rail into the slots of the upright at the cabinets desired height. Once in its final position, insert the retainer tab into the upright in the slot that lines up with the small hole on the side of the mounting rail. The tab keeps the cabinet from accidentally lifting out of the slots and falling. Use a #8 self drill to install the locking tab.



#8 Self Drilling
Screw

