

WORKBENCH ASSEMBLY INSTRUCTIONS

DT-XXX Configuration

TOOLS REQUIRED FOR ASSEMBLY

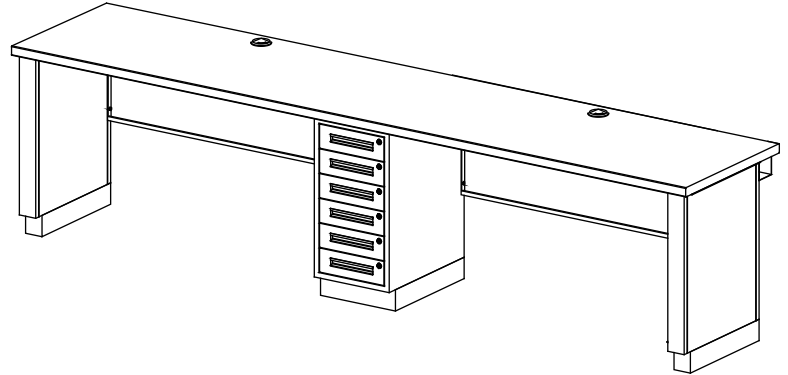
Cordless drill with #2 phillips head bit & 18" magnetic extension,
3/8" and 5/16" magnetic socket bit.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

HARDWARE & GMI COMPONENTS

All assembly hardware is provided. Full size photos accompany each step where hardware is needed.



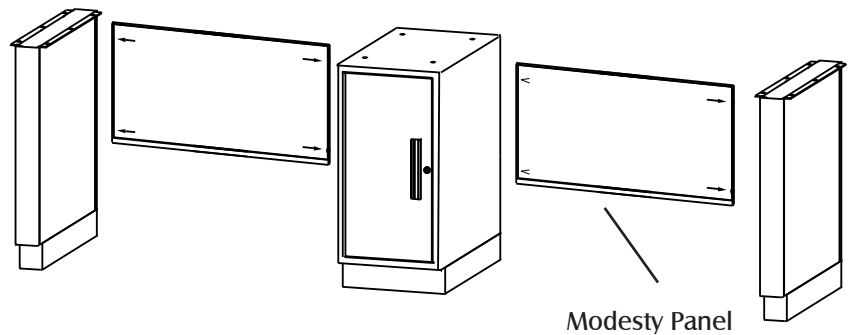
STEP 1

Assemble the modesty panels to the base cabinets. Use four 1/4-20 x 1/2" Bolts with the 3/8" magnetic socket for each modesty panel.

****Your base cabinets may be different than those shown. Follow the same instructions****



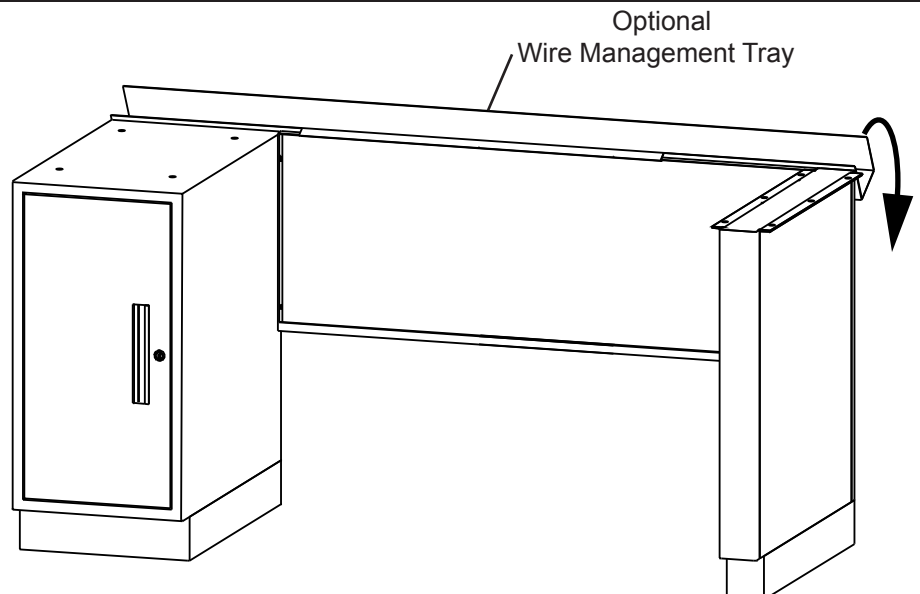
1/4-20 x 1/2"
Flange Head Bolt



STEP 2

Hook the (Optional) wire management tray over the top lip of the modesty panel.

For (3) base configuration benches the assembly process is the same as shown. The wire tray flange will clip over the modesty panel flange along the top edge.

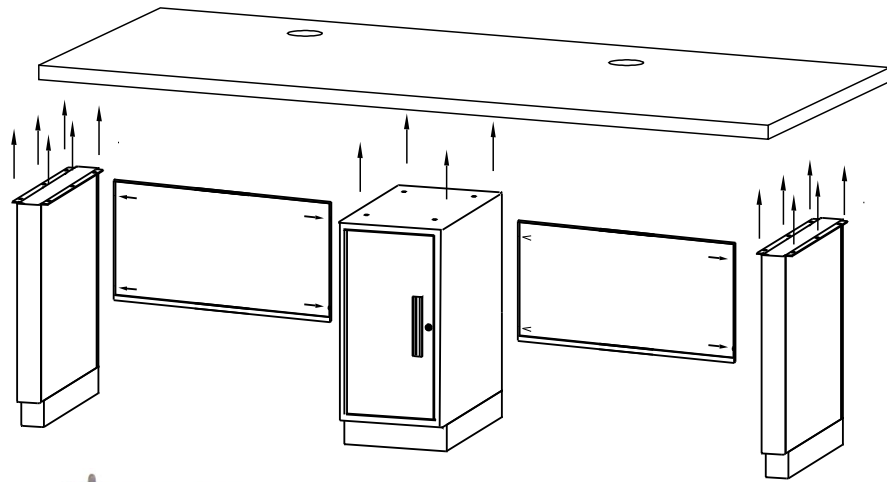


STEP 3

Set the top on the assembled base.
Adjust the top to leave no more than a two inch overhang in the front and even gaps on the left and right side.

The 14 x 1 drive screws do not require pre-drilled holes.

Attach the top to each leg pedestal with six #14 x 1" Lag bolts. Use the 3/8" magnetic socket. Next attach the cabinet to the top using four #14 x 1" Lag bolts. Drawer cabinets will require removal of the drawer to access the mounting holes in the top of the cabinet.



#14 x 1"
Lag Bolt

STEP 4

Place the work station in the desired location and level.

