

EL-1900 ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, Phillips Head Bit, 3/8" Crescent Wrench, Tape Measure.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

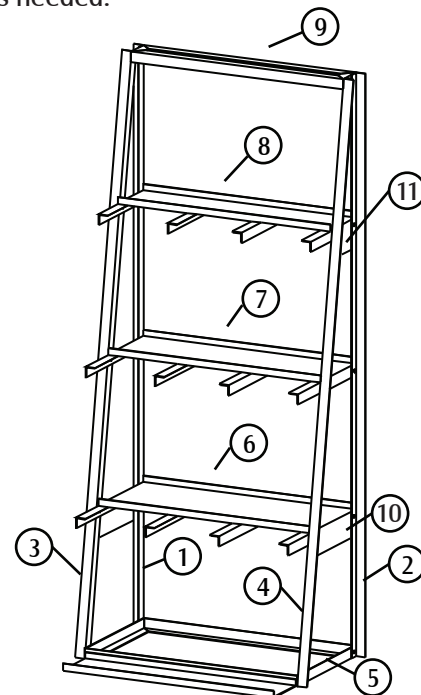
It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided. Full size photos accompany each step where hardware is needed.

GMI COMPONENTS

#	Qty.	Description
1	1	Left Back Rail (84")
2	1	Right Back Rail (84")
3	1	Left Front Rail (85-1/4")
4	1	Right Front Rail (85-1/4")
5	1	Lower Shelf with Retainer Pan
6	1	Shelf A
7	1	Shelf B
8	1	Shelf C
9	1	Top Cap
10	2	Lower Sway Brace
11	2	Upper Sway Brace



STEP 1

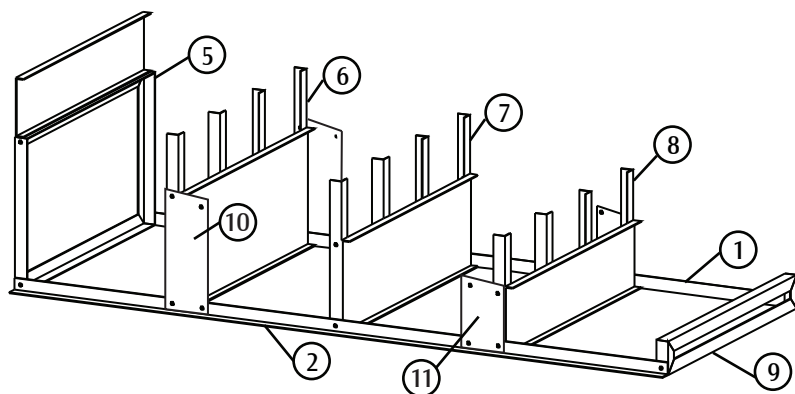
Unit will be assembled while it is laying on it's back.

Attach the Shelves, Upper sway brace, lower sway brace, & Top Cap to the Back Rails as shown on the right. The sway braces share holes in the upright with the shelf.

At this time, Do Not tighten nuts completely.

The hole spacing on the Back Rails is important. Be sure the Rails are oriented as shown.

Use 5/16 x 3/4" Hex Head Bolts & 5/16 Lock Nuts



5/16" x 3/4"
Hex Head Bolt



Nylock Nut

STEP 2

Attach the Front Rails to the shelf assembly as shown on the right. Tighten nuts completely.

Be sure end with 2 holes in it is connected to the bottom.

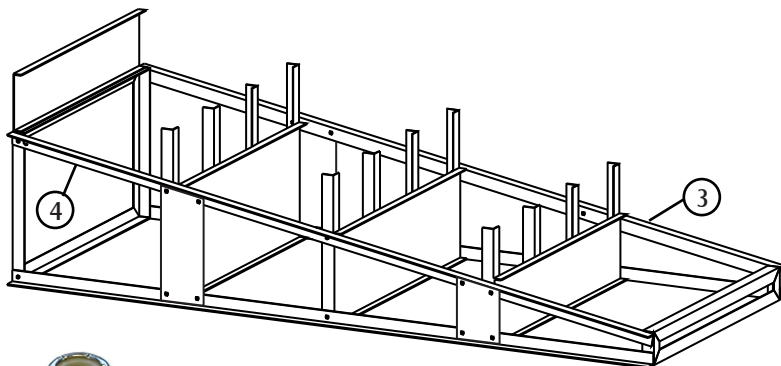
Use 5/16 x 3/4" Hex Head Bolts & 5/16 Lock Nuts



5/16" x 3/4"
Hex Head Bolt



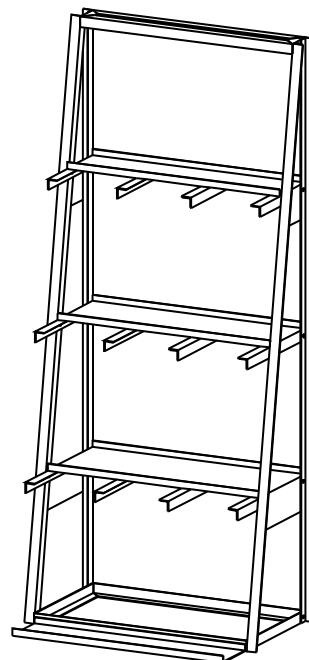
Nylock Nut



STEP 3

Tighten the screws in the Rear Rails.

The rack is now fully assembled.
Set the rack in the upright position.



WARNING!

THIS RACK MUST
BE WALL & FLOOR
ANCHORED