

GMBR BULK RACK

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, Phillips Head Bit, 3/8" Magnetic Hex Driver Bit, Socket Set and Ratchet.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided.



STEP 1 Stand uprights near the desired location.



STEP 2 Insert the cross beams into the uprights at their desired heights. The cross beams have tabs that will fit in three cutouts on the face and rear of the rack. Insert the tabs and then slide down into position. Ensure the front and rear beams are at the same height.





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STEP 3

Once the front and rear cross beams are in place, bolt in place using the hole indicated by the arrows. Use 5/16 x 5/8" hex head bolts and nylock nuts.



5/16 x 3/4"
Hex Head Bolt



Nylock Nut



STEP 4

Next insert the front to back supports into the slots on the top of the cross beams. Depending on the width of the rack 3 to 5 supports will be provided. Evenly space them across the width of the rack.



STEP 5

Attach the front to back support to the face of the cross beam using #8 - 5/8" sheet metal screws. One on each end.



#8 x 5/8"
Sheet Metal Screw





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STEP 6

If purchased, you can now insert the decking on the supports.

