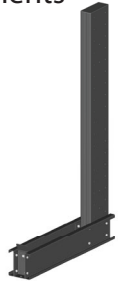
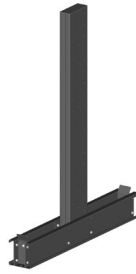


GMCR-Standard Rack - ASSEMBLY INSTRUCTIONS

Components



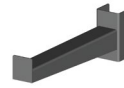
Single Sided Upright



Double Sided Upright



Upright Brace Support

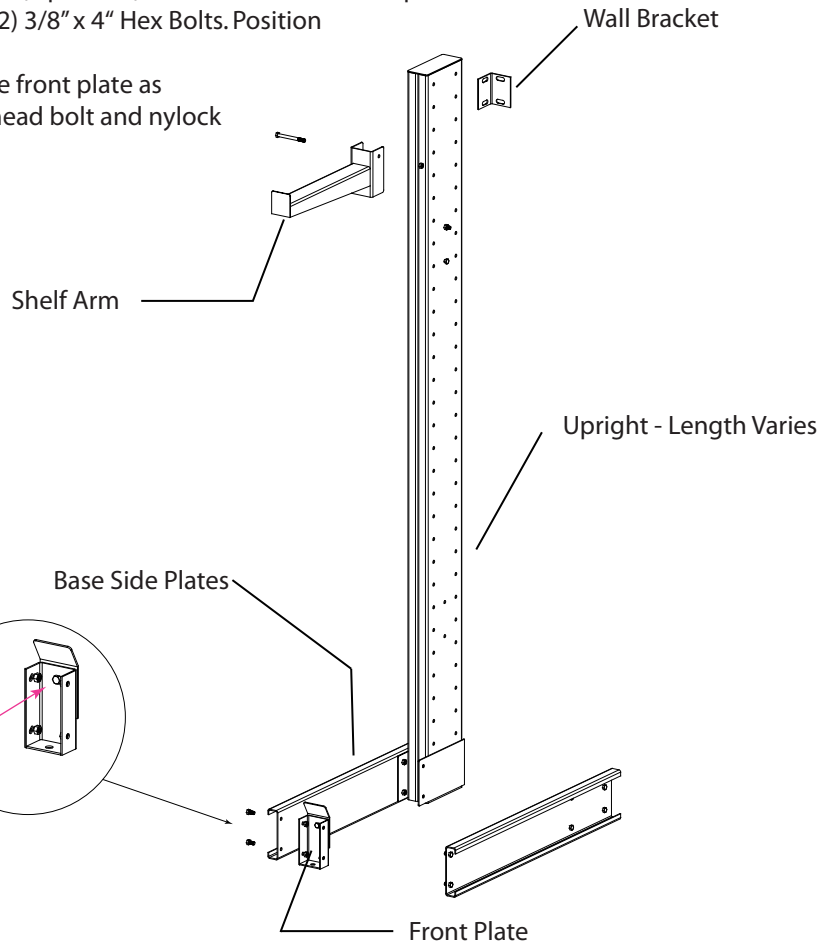


Straight Shelf Arm



Incline Shelf Arm

Assemble side plates to rack upright using (4) 3/8" x 4" Hex Bolts and 3/8" nylock nuts.
 Attach the front plate to the two side plates as shown using (4) 3/8" x 1" Hex Bolts and 3/8" nylock nuts.
 Attach shelf arms to uprights using the (1 per arm) 3/8" x 4" in the desired position.
 Mount wall bracket to upright using (2) 3/8" x 4" Hex Bolts. Position as necessary to fasten to secure wall.
 Attach the angled retainer plate to the front plate as shown in Fig.1 using (1) 3/8"x1" Hex head bolt and nylock nut.



Upright Assembly **STEP 1**

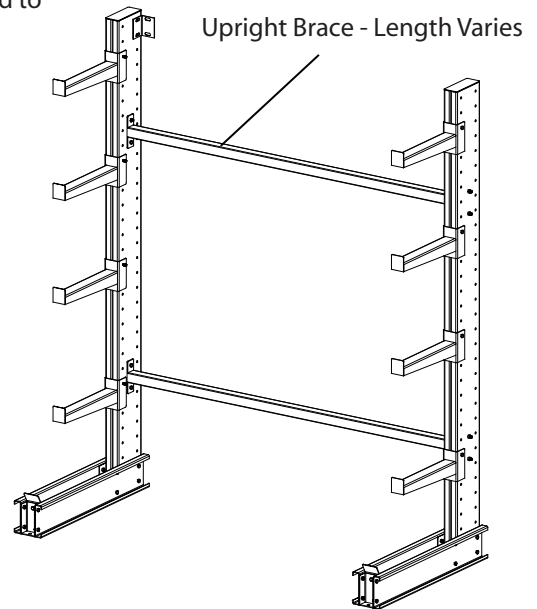
The height and width of the upright will vary with the size of rack ordered. Assembly concept is the same for all units. Double sided racks will have the base side plates with the mount holes for the uprights centered. Double sided racks will require two front plates per upright assembly.

STEP 2

Assemble the upright brace to the upright as shown using the (4 per brace) 3/8" x 4" Hex Bolts and 3/8" Nylock Nuts.

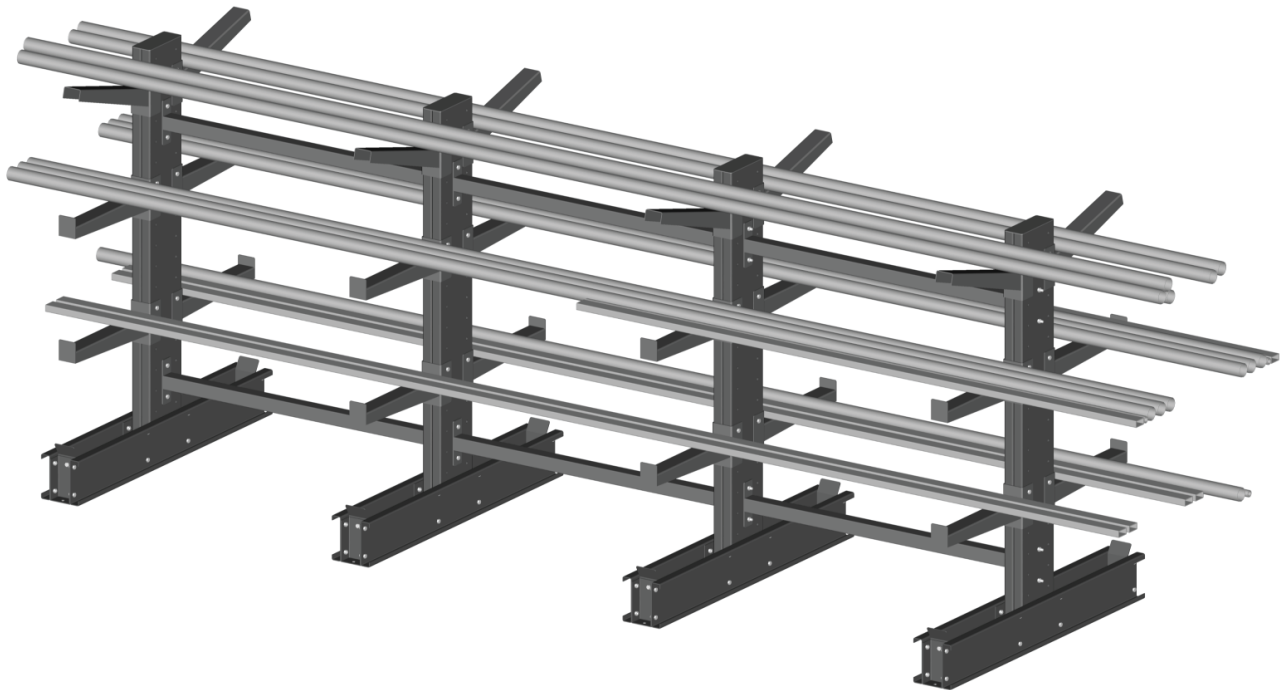
Note: When two sets of braces share one upright, one set of bolts will be used to connect both braces to the shared upright.

There should be (2) braces per bay opening. Length varies on length of rack ordered.



Continue assembling upright braces between upright assemblies until rack is complete.

STEP 3



Move rack into position and anchor to floor/wall. Distribute loads evenly on shelves for best stability.

WARNING!

THIS RACK MUST
BE FLOOR/WALL
ANCHORED