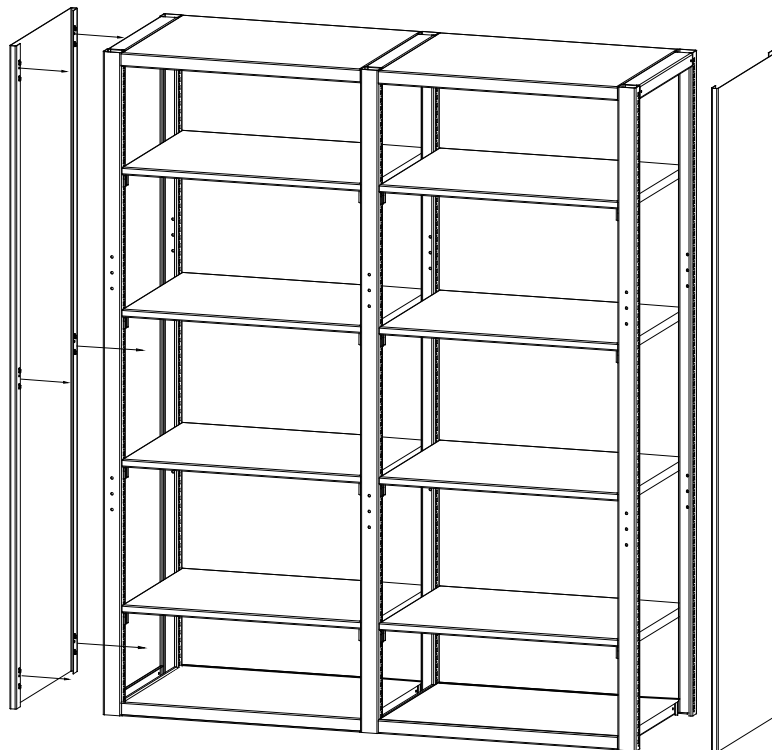
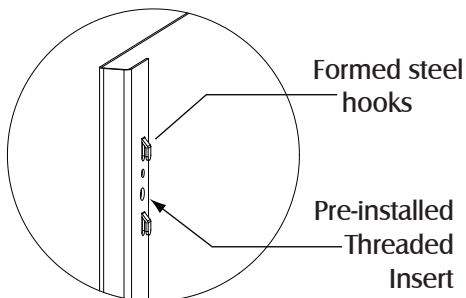


STEP 3

If ordered.. Install end panels by positioning the panel as shown and resting the weight of the panel on the ground. With 2 people, lift the panel slightly off the ground to catch the formed steel hooks into the square holes in the upright. This may take a couple attempts to ensure all hooks are engaged. Secure the end panels to the pre-installed threaded inserts using 1/4-20 x 3/4" flange head bolts.



STEP 4

Install the back panel with one person in the front and one in the back. Position the back panel with the top indication hole up. If using Add-On units the back panels will overlap as indicated in the lower illustration. Attach the back panels as shown using six 5/16"-18 x 3/4" Hex Head Bolts and 5/16" Lock nuts per upright. Bolt through the back panel(s) and through the provided holes in the rear of the upright. Attach with lock nut to the inside of the rack.

Once all back panels are installed it is time to position the rack in its final destination. Take great care in this step. Depending on the length of your rack system this may require more than 2 people. When you have the rack in its desired final location, anchor the rack to the floor using appropriate fasteners for your particular flooring.



Top Side Indicator

