

GRC - Open Storage Rack

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, Phillips Head Bit, 3/8" Magnetic Hex Driver Bit. 3/8" Open end wrench.

BEFORE ASSEMBLING THE WORKBENCH

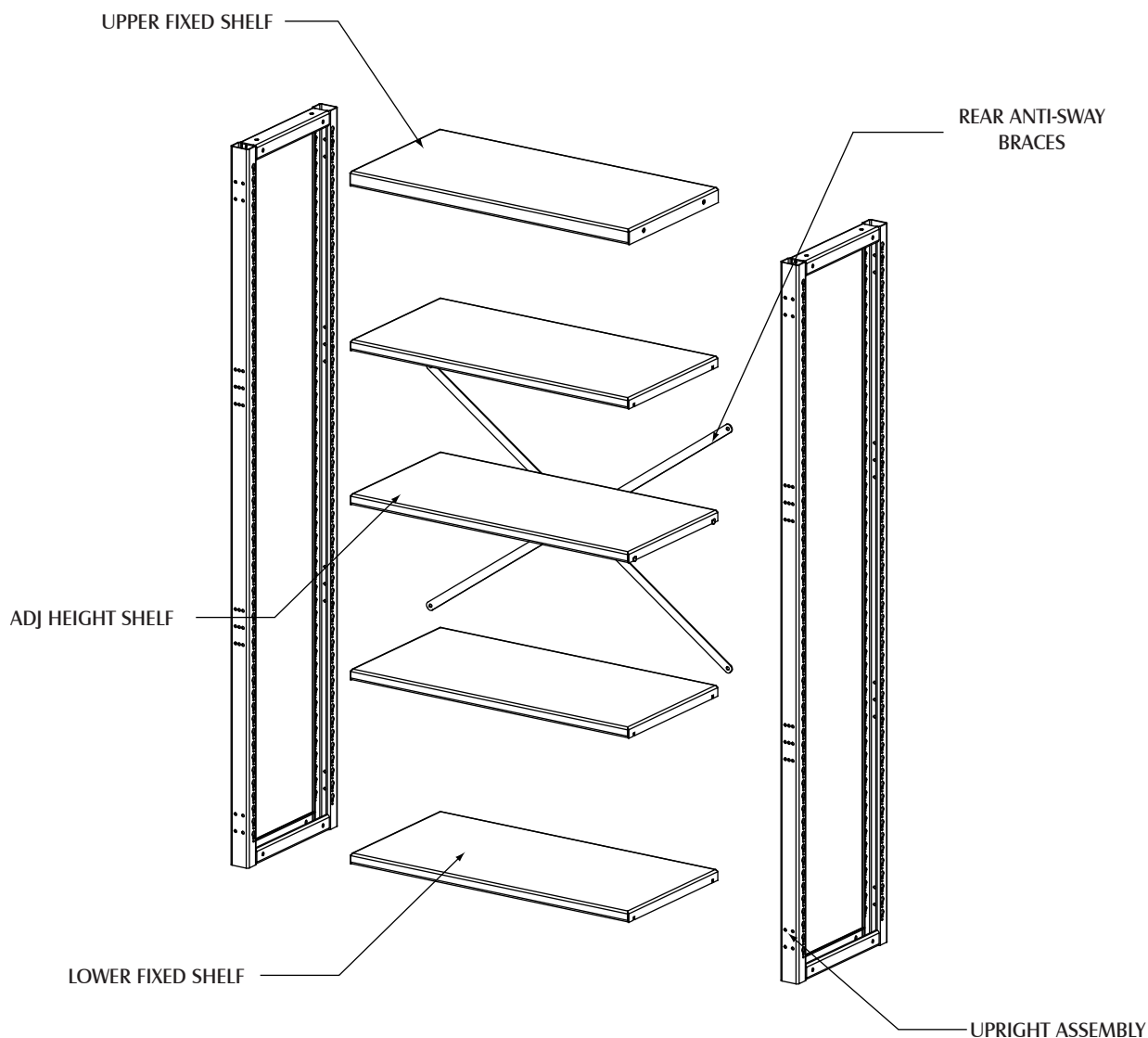
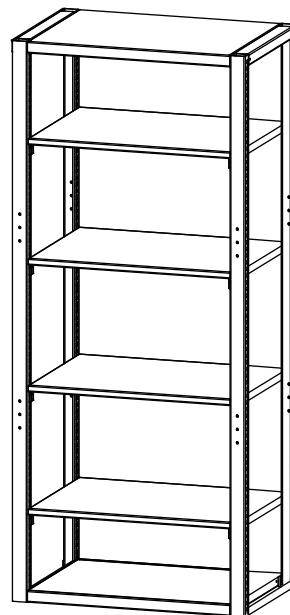
Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

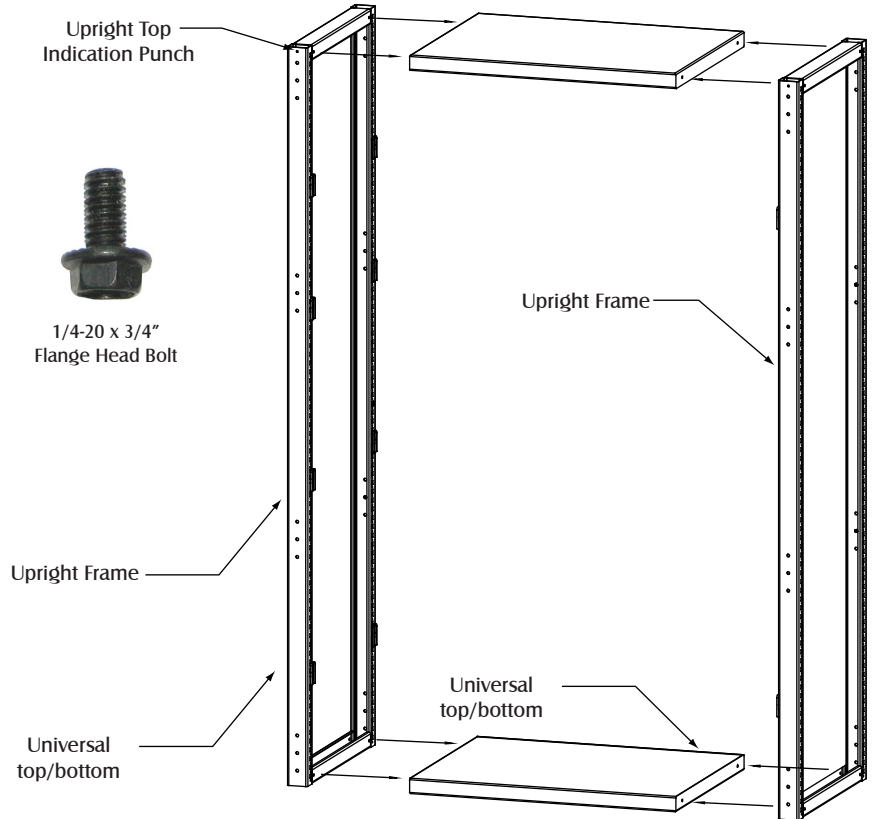
All assembly hardware is provided.



STEP 1

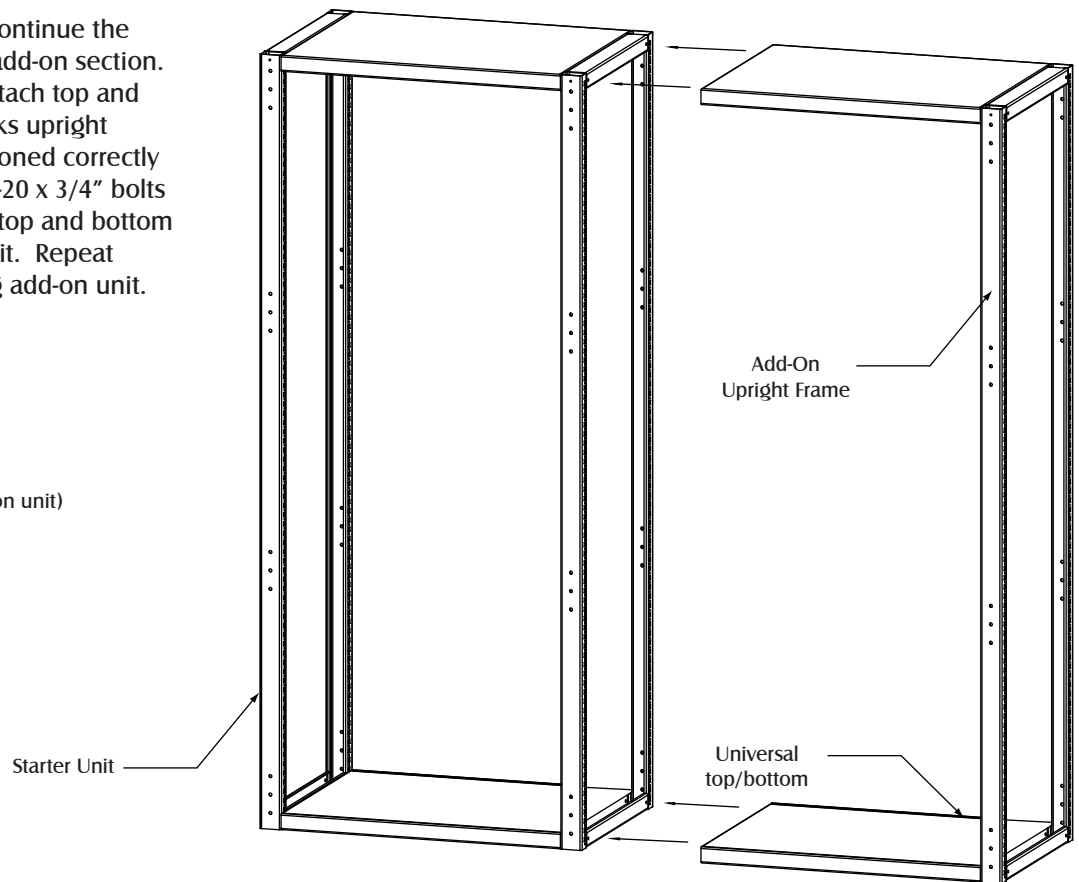
Begin by choosing your assembly location carefully. As the entire rack will be quite cumbersome to move once partially assembled. You will be required to access the back of the rack sections to install the back panels. Keep this in mind when choosing where to begin your assembly.

Begin by attaching the universal top/bottom pans to your first set of uprights. The top of the upright is identified by the small hole on the face of the upright (as indicated on illustration). Bolt (4) 1/4-20 x 3/4" Flange head bolts into the pre-installed nuts on ends of the universal top/bottom pans as shown. Repeat for opposite side upright.



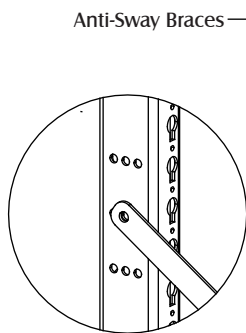
STEP 2

IF add-on units were ordered continue the installation by attaching each add-on section. Using (4) 1/4-20 x 3/4" bolts attach top and bottom pans to the add-on racks upright frame. Ensure upright is positioned correctly by top indicator. Using (4) 1/4-20 x 3/4" bolts attach to the other side of the top and bottom pans to the adjacent starter unit. Repeat these steps for each remaining add-on unit.

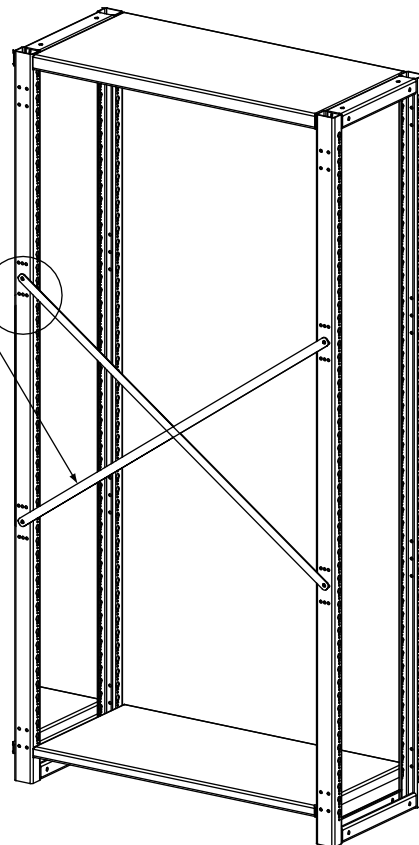


STEP 3

Next, attach the anti-sway braces on the back side of the shelf as shown using the provided 5/16-18 X 1/2" Hex head bolts and nylock nuts.



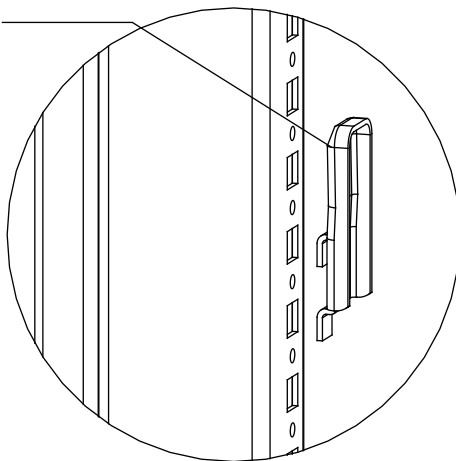
Anti-Sway Braces



STEP 4

Install the shelf clips (4 per shelf) into the upright slots as shown in the illustration. Lower the shelf onto the GR shelf clips. Continue by positioning the remaining shelf clips at the desired height for your remaining shelves. Lower the remaining shelves onto the clips.

GR Shelf Clip



Shelf

