

IHL PRE-CONFIGURED WORKBENCHES

TOOLS REQUIRED FOR ASSEMBLY

Socket set, Open end wrench set, Cordless drill with 3/8" socket bit (Magnetic recommended).

BEFORE ASSEMBLY

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided.



STEP 1

Position the cabinet(s) and leg near their intended location.

Attach the rear brace to the back side of the cabinet and leg. If your unit has two base cabinets and no leg, the same method will be used.

Attach to the cabinet using (4) 1/4-20 x 3/4" Flange head bolts. The bolts will thread into pre-installed threaded inserts.

Attach to the leg using (4) 1/4-20 x 3/4" Flange head bolts and (4) nylock nuts.



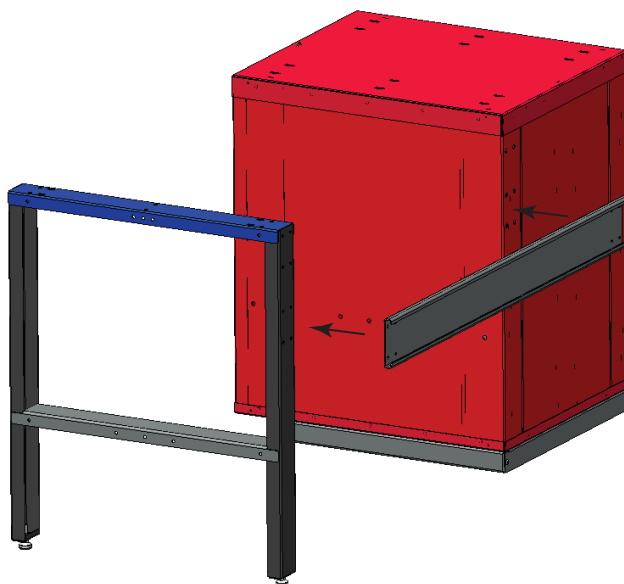
1/4-20 x 3/4"
Flange Head Bolt



1/4-20 x 3/4"
Flange Head Bolt



Nylock Nut



STEP 2

Worksurface Installation:
 Hardwood or Wood Core Steel Tops:

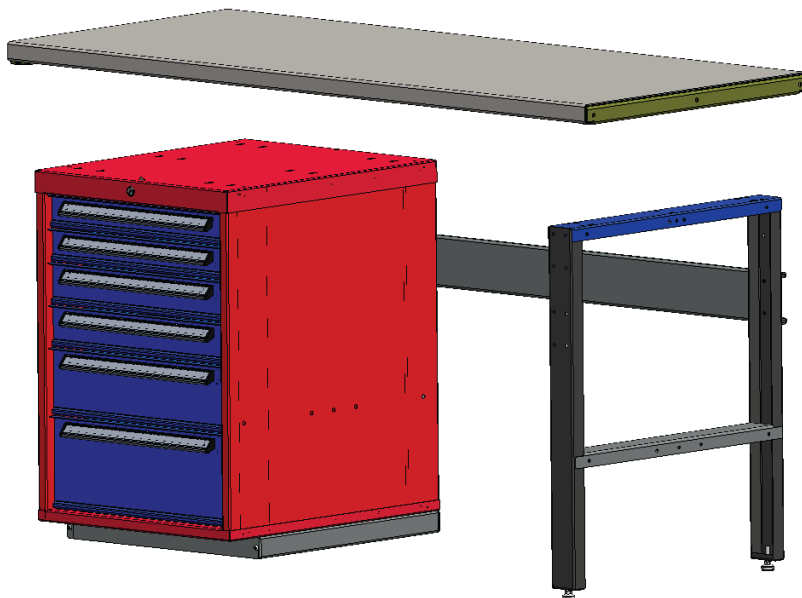
Position the top on the base and center left to right and front to back. Attach the top by drilling up through the leg/cabinets pre-drilled holes and into the underside of the wood top or wood core using #14 x 1" lag bolts.

Pre-drilling the top is recommended.

Note: To access the mounting holes in drawer cabinets the top couple of drawers will need to be removed.



#14 x 1"
Lag Bolt



STEP 2

Worksurface Installation: Steel Tops - No Woodcore:

Position the top on the base.
Holes in the top of the cabinet and leg
will line up with pre-installed threaded
inserts in the cross bracing of the top.
Attach using 1/4-20 x 3/4" flange head bolts.
(6) per leg or (6) per cabinet.

Note: To access the mounting holes
in drawer cabinets the top couple of
drawers will need to be removed.



1/4-20 x 3/4"
Flange Head Bolt

