

## Section 3.14 Environmental Policy Statement

### Environmental Mission Statement

"It is our goal to maximize the use of recyclable materials in the manufacture of our products and to minimize environmental impact through enhanced manufacturing processes."

GMI is committed to reducing our environmental impact to a minimal and acceptable footprint. We continue to strive for waste reduction, waste recycling, and new technologies that will allow the increased use of recycled content. Our continued compliance with Federal, State and Local environmental ordinances has resulted in violation free inspections and cost savings through utilization of re-processed materials.

These goals are achieved by the following:

Janitorial and paper products are inventoried that are Green Seal Approved.

All GMI staff are trained on using sound environmental practices.

All possible used products are recycled (pallets, waste paper, boxes, packaging materials, ink cartridges, plastic products)

Facility lighting is being replaced with all energy efficient compliant fixtures.

An environmental impact audit is conducted yearly.

Laminate bench tops and panels with both particle board and medium density fiberboard cores with edge banding of PVC (3MM), T-Mold, Armor Edge and post-formed edges with phenolic backer are currently Greenguard certified through our suppliers. GMI uses raw materials from certified Greenguard partners like Wilsonart, Nevamar/Pionite and Formica in our finished products.

GMI has a PIPP plan and provides training for employees on the proper procedures for the handling of a potential pollution incident. Our plan received approval from our local county agency for the past 7 years.

### ***GREENE MANUFACTURING, INC. Pollution Incident Prevention Plan (PIPP)***

#### ***I. IDENTIFICATION INFORMATION***

|                |                                         |
|----------------|-----------------------------------------|
| Name:          | Greene Manufacturing, Inc.              |
| Address:       | 3985 S. Fletcher Rd., Chelsea, MI 48118 |
| Phone:         | (734) 428-8304                          |
| 24-Hour Phone: | (734) 428-0301                          |
| Contact:       | Bruce Greene                            |

For Spill Problems: Bruce Greene or Chris Stiman  
Type of Facility: Sheet metal fabrication shop located in one building at the corner of Ellsworth and Fletcher Roads. Manufacturing Processes include: shear, saw, turret punch press, break press, weld, paint, assembly & package. Chemicals stored include solvent, paint & hydraulic oil.

## ***II. EMERGENCY NUMBERS***

DEQ, PEAS (800) 292-4706  
Washtenaw Cty Police 911  
Manchester Fire Dept 911, (734) 428-9439  
W.C. Emergency Mgmt. (734) 973-4900  
Midwest Environmental (800) 275-6932

## ***III. MATERIALS ON-HAND***

- A. Trim Sol (cutting fluid) in 5-gallon containers. Max of 2 on site at any time.
- B. Pennzbell Hydraulic Oil in one 55 gallon drum.
- C. Propane, Acetylene, Argon, Carbon Dioxide, 25% Carbon Dioxide/75% Argon, Oxygen in tanks. Locked in storage bin at southeast corner of building. Quantities vary.
- D. Paint & solvents stored in 1 & 5 gallon containers. Stored in fire wall cabinets in the paint department.

Storage Area:

All liquid items listed above are stored in containment pan on concrete slab.

Inventory Method:

Material inventory is taken weekly

## ***IV. STORAGE TANK***

750 gallon propane tank is located along east side of building. Checked at time of re-fuel for leaks

## ***V. SPILL PREVENTION & CONTROL***

Prevention:

- Secondary containment for all hazardous materials is incorporated into the storage.
- Minimal inventories maintained on site.

Control:

- Minimal inventories maintained on site.
- All floor drains have been plugged or filled with concrete.
- Floor in paint room is sloped to center.
- Small accidental spills or leaks are cleaned up using a drying material. This material is then placed in the dumpster for pick-up.

## ***VI. CLEAN UP PROCEDURE***

- A. Assess the situation; follow all health & safety precautions warranted by the material and circumstances (Reference MSDS sheets located in the break room). NOTIFY MANAGEMENT IMMEDIATELY.
- B. Do not flush with water unless directed to do so.
- C. Absorb the material using oil dry (by stairway) or cloth rags (located in paint department).
- D. Place materials in leak-proof container. Dispose of properly.

## ***VII. EMPLOYEE TRAINING***

Employees are trained upon hire how to follow the emergency response outline & the location of MSDS sheets. A copy of this plan is located in the employee break room.