

AC TWO-TIER STATION ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, 3/8" Magnetic Socket Bit.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

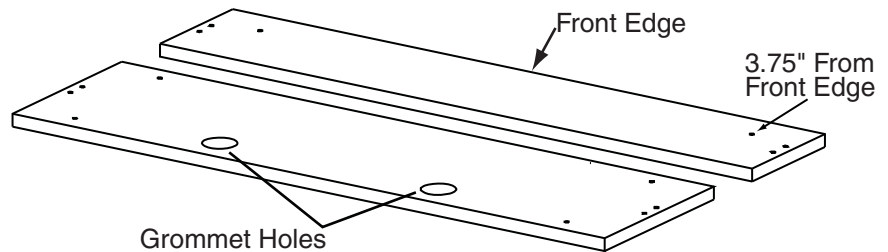
HARDWARE

All assembly hardware is provided.

STEP 1

Carefully place work surface upside down on the floor. **Be sure floor is clear of any debris that may scratch the top**

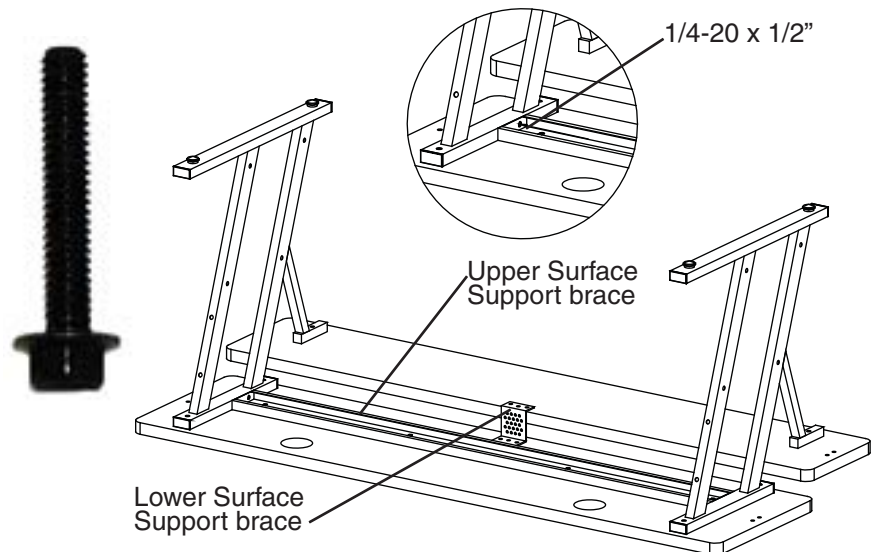
Set threaded inserts into all .375" holes. Use hex driver bit provided. When inserted properly, the flange will set flat & flush with the work surface. (You will need to use the torque setting on your drill.)



STEP 2

With tops oriented EXACTLY as shown in step 1, loosely attach the legs to the tops. (Hand-tighten bolts)

Use (6) 1/4-20 x 1-1/2" Flange Head Bolts.



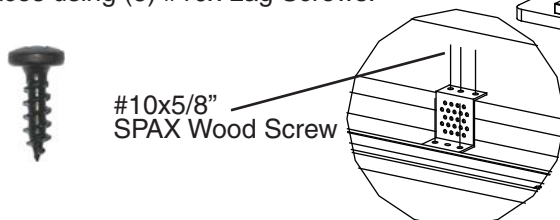
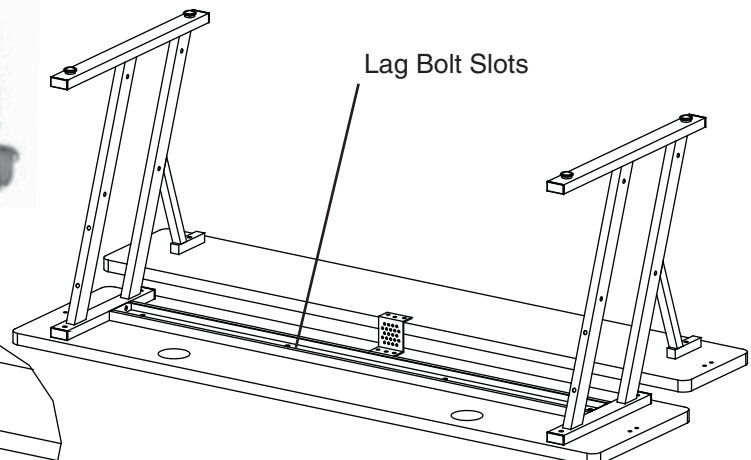
STEP 3

Install the counter support.

Using (4) 1/4-20 x 1/2" Flange Head Bolts, attach each end of the Upper Surface Support brace to the legs.

Finish Securing the upper brace using (5) #14x1 Lag Screws.

To install the Lower Surface Support position the brace as shown in the center of the workstation. Attach to both surfaces using (6) #10x Lag Screws.

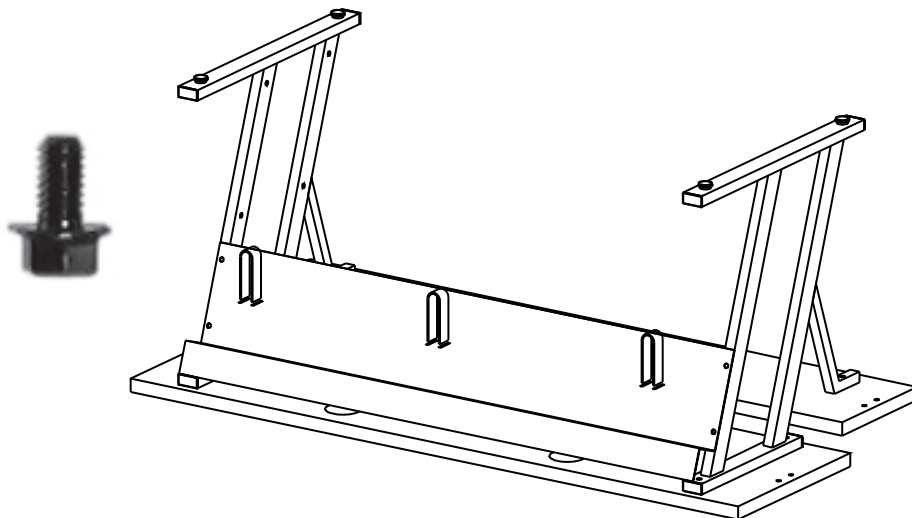


STEP 4

Attach modesty panel to the legs with 1/4-20 x 1/2" Flange Head Bolts. Finger tighten.

Starting with the bolts connecting the legs to the top, Fully tighten all bolts.

Insert velcro wire holds into the wire tray as shown to the right.



STEP 5

Flip table into upright position.

Insert hole grommets in the work surface.

If you have purchased CPU racks attach them at this time using 1/4-20 x 1/2" Flange Head Bolts.. (See Illustration below)

