

GFM-900.VH CUTTING TABLE

TOOLS REQUIRED FOR ASSEMBLY

Ratchet and Socket Set. 1/2" Open end wrench.

BEFORE ASSEMBLING THE TABLE

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the table is to be assembled.

It is important that the table is assembled in the same sequence as instructed.

HARDWARE

All assembly hardware is provided.



STEP 1

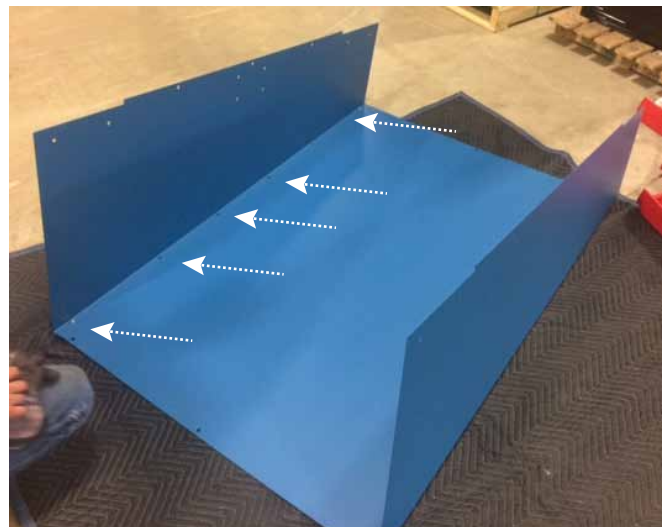
Begin by laying the bottom pan and two side panels of the table on a sheet of cardboard or blanket to keep from scratching the surfaces. Attach the sides to the bottom as shown using (12) 5/16" x 3/4" hex head bolts with nylock nuts. Six bolts per side panel.



Nylock Nut



5/16-18 x 3/4"
Hex Head Bolt



STEP 2

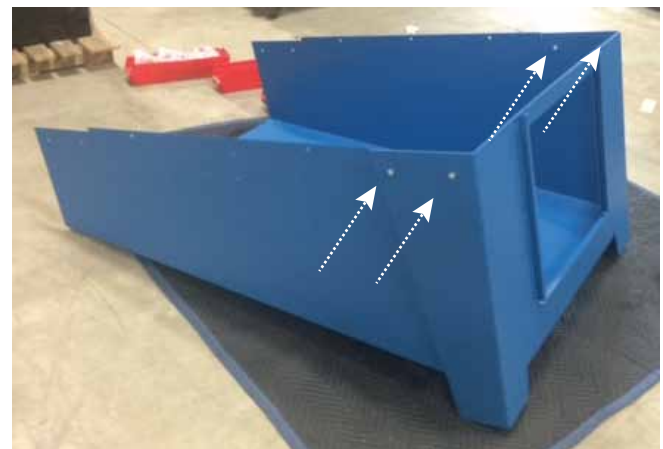
With assistance raise the table body up and attach the legs/end panel for the door panel as shown. Use (4) 5/16" x 3/4" hex head bolts with nylock nuts.



Nylock Nut



5/16-18 x 3/4"
Hex Head Bolt



STEP 3

With assistance raise the table body up and attach the legs/end panel to the opposite end as shown. Use (4) 5/16" x 3/4" hex head bolts with nylock nuts.



Nylock Nut



5/16-18 x 3/4"
Hex Head Bolt



STEP 4

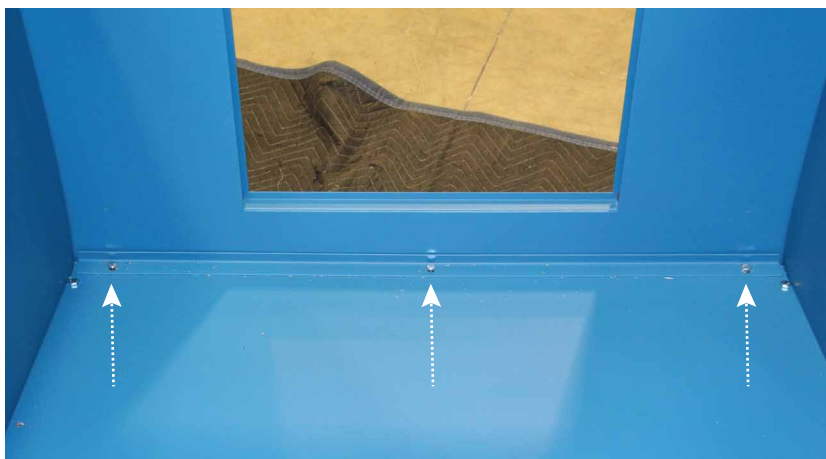
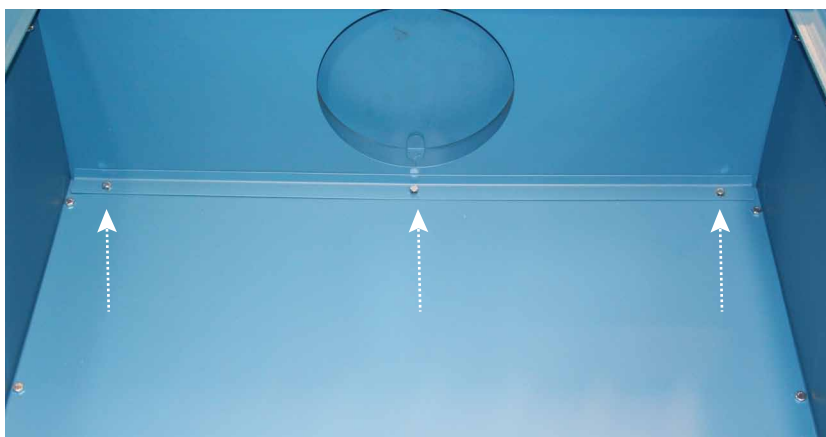
Insert the angle filler pieces into each end of the body on the inside. Use (3) 5/16" x 3/4" hex head bolts with nylock nuts per side.



Nylock Nut



5/16-18 x 3/4"
Hex Head Bolt



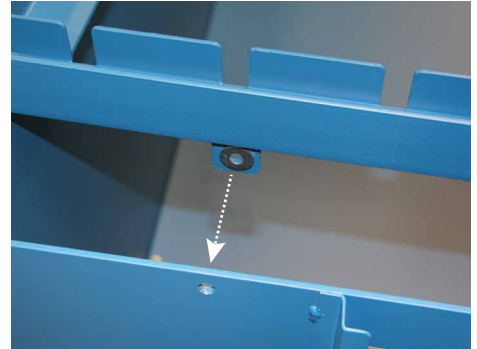
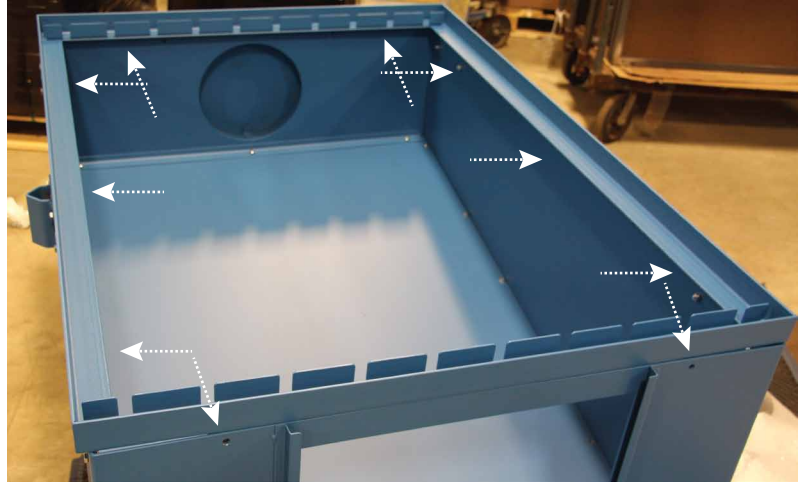
STEP 5 Insert the top frame into the assembled body. The top frame mounting locations will insert to the inside of the body panels. For the door end of the table two washer spacers need to be between the frame mounting tab and the body panel, as shown in the lower picture. Bolt the frame in place using (10) 5/16" x 3/4" hex head bolts and nylock nuts.



Nylock Nut



5/16-18 x 3/4"
Hex Head Bolt



STEP 6 Insert the 10 work surface bars into the slots of the top frame. Slide the door into the slots on the end panel of the body.