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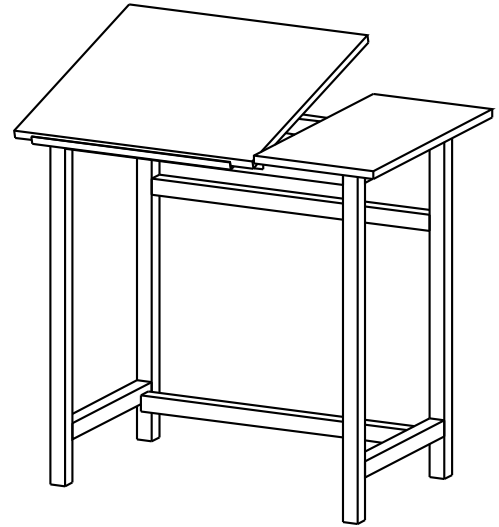
GS-Series Drafting Tables ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

Cordless Hand Drill with Phillips Head Bit
or Phillips Screw Driver

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.



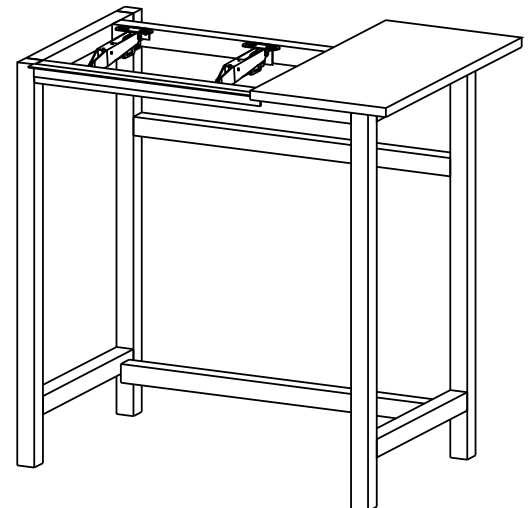
Shown with optional reference area.

For tables without reference area skip step (1).

Reference Area Option

Set the reference top on the base.
Adjust the top to leave a 1-1/2" overhang in the front & 1" overhang on the right side.

Attach the top to the support braces in 4 places using #10 x 5/8" SPAX screws.



Shown with optional reference area.

For tables without reference area skip step (1).

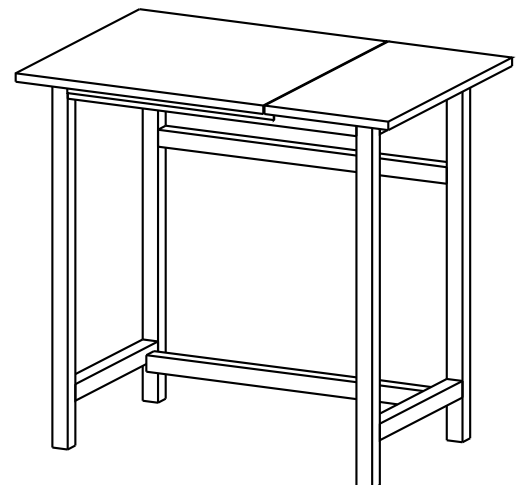
STEP 1

Set the drafting top on the base. If your station has a reference top align the fronts of the 2 tops. Be sure to keep an even gap between the 2 tops (1/16" - 1/8").

For tables without reference top, center drafting top over frame overhang on both the left and right hand sides. Allow an 1-1/2" overhang in the front.

Attach the top to the hinge using four #8 x 5/8" screws.

Attach the top to the ratchet lifts using four #8 x 5/8" screws. Be sure the top is resting flat on the table frame and the ratchet lifts are perpendicular to the tube frame.



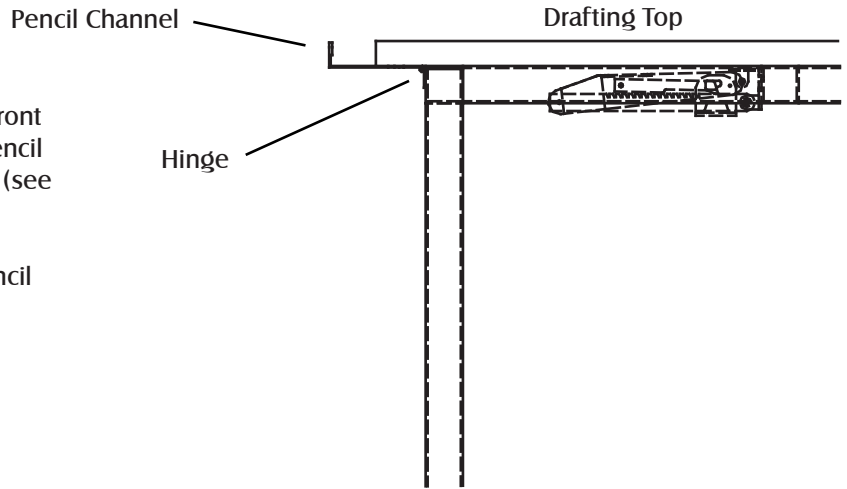
Shown with optional reference area.

STEP 2

STEP 3

Center the pencil channel along the front edge of the drafting top. Push the pencil channel back until it meets the hinge (see diagram below).

Use #8 x 5/8" screws to attach the pencil channel to the top.



For adjustable height tables.

STEP 4

Insert the lower foot assembly into the main tube leg. (4) places. Set the tube at the desired height and fasten with (2) 1/4-20 x 1/2" flange head bolts.

Set table in place and adjust levelers as required.

