

## Bench Vise Mounting Instructions

### TOOLS REQUIRED FOR ASSEMBLY

Ratchet and socket set, Wrench, Drill and Drill Bits.

### BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

### HARDWARE

All assembly hardware is provided.

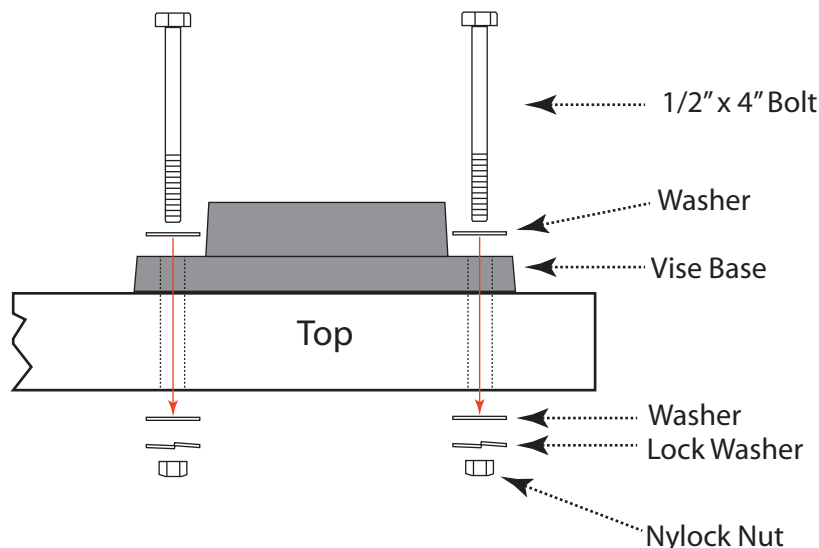


## STEP 1

Position vise in desired location on the top. Take care when placing the vise that when holes are drilled they do not hit any of the benches supports or legs under the top.

Once positioned mark the hole locations on the top. Remove vise from top. Drill the holes slightly larger than the width of the bolts to allow some play if holes are not perfectly positioned. Drill through the top as straight as possible. It may be helpful to drill a smaller sized pilot hole before making the final sized hole, larger bits will (walk) move out of position especially when drilling through steel tops.

Use hardware as shown below. Do not tighten till all bolts/washers/nuts are installed. Once all are installed tighten all bolts. It is recommended that bolts be re-tightened periodically. Bolt length may vary depending on top thickness.



**NOTE: Do not use the provided template from the vise manufacturer. it is not actual size.**