

## PC-3000-200 ASSEMBLY INSTRUCTIONS

### TOOLS REQUIRED FOR ASSEMBLY

Electric Hand Drill, Phillips Head Bit, 3/8" Magnetic Hex Driver Bit.

### BEFORE ASSEMBLING THE WORKBENCH

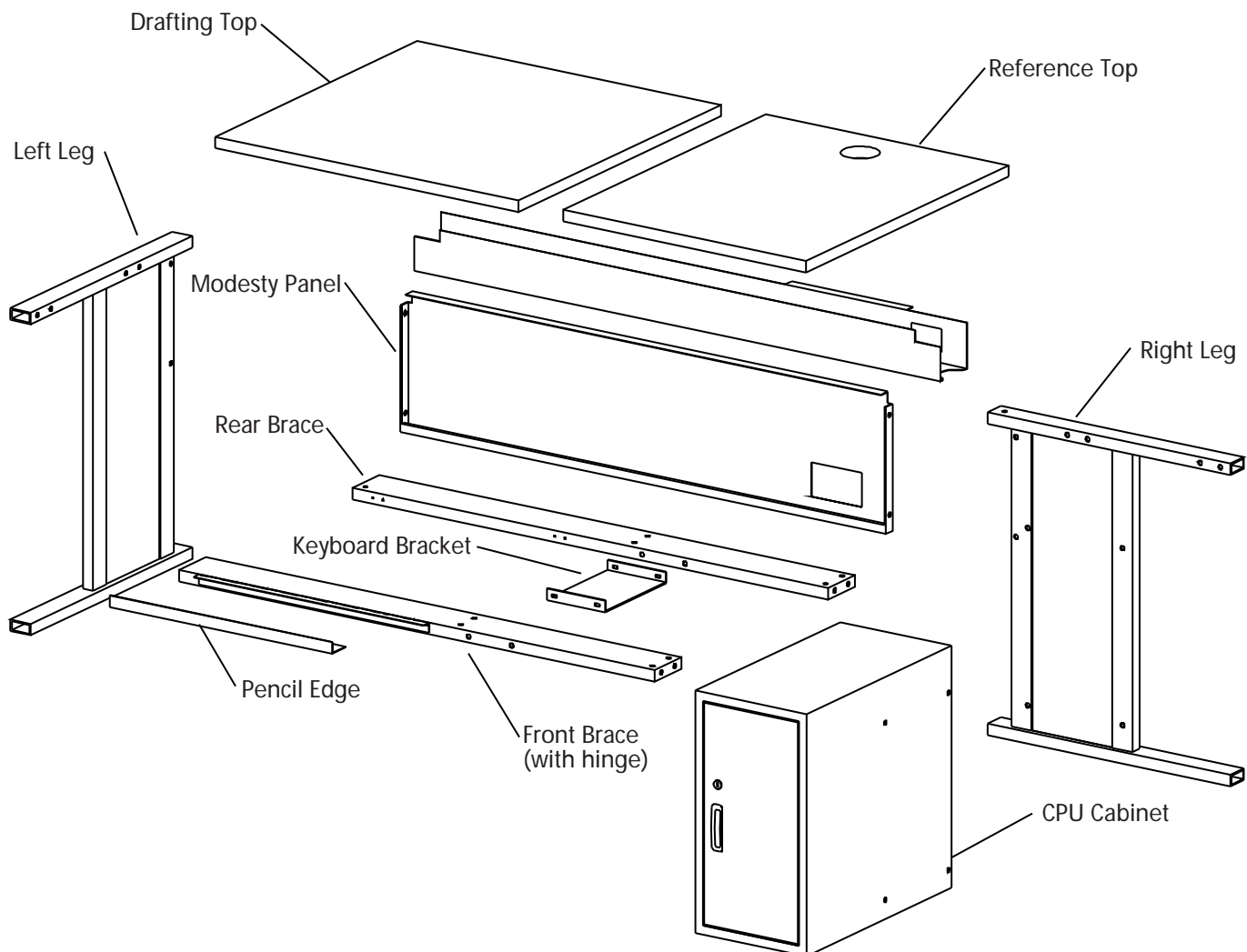
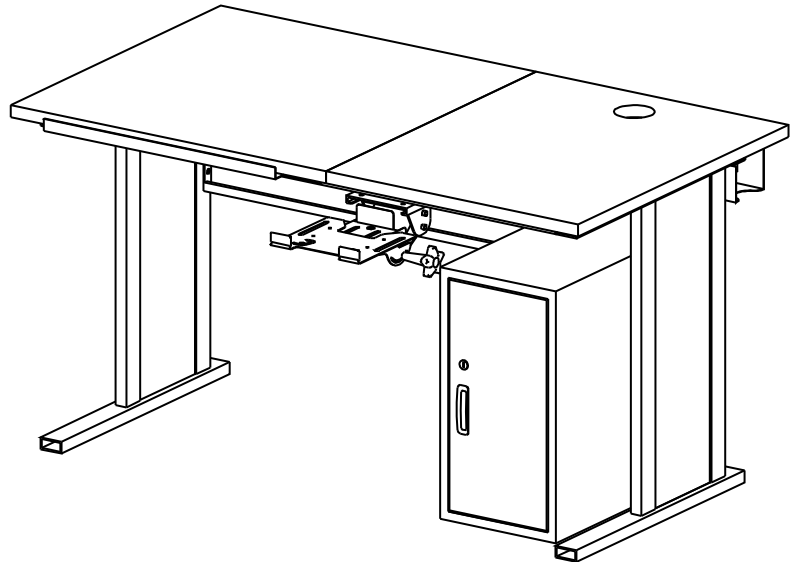
Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the bench is to be assembled.

It is important that the bench is assembled in the same sequence as instructed.

### HARDWARE

All assembly hardware is provided. Full size photos accompany each step where hardware is needed.



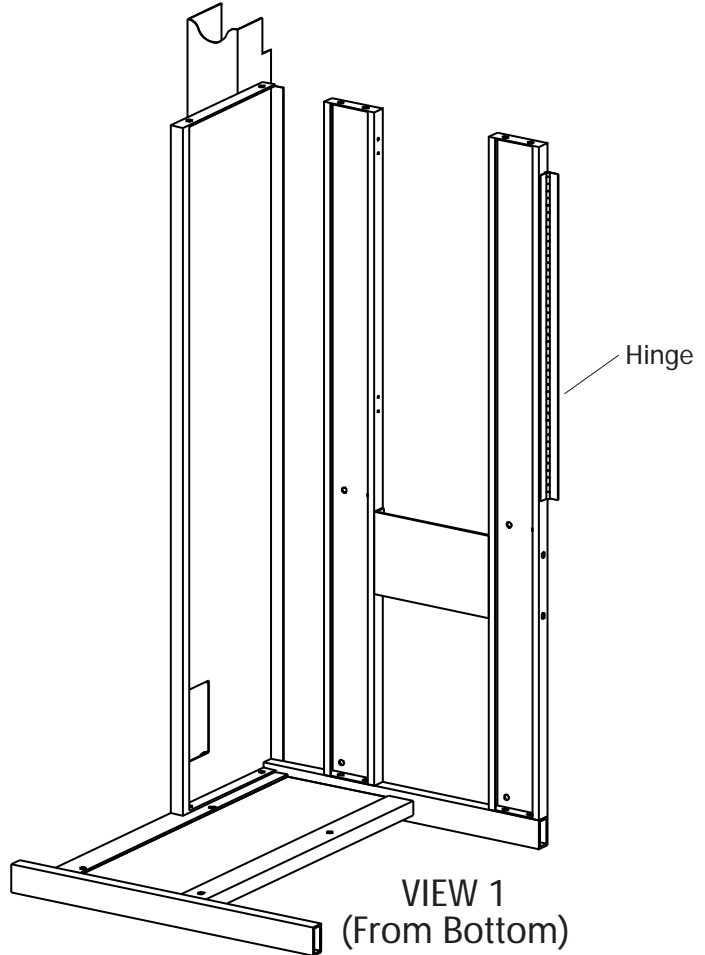
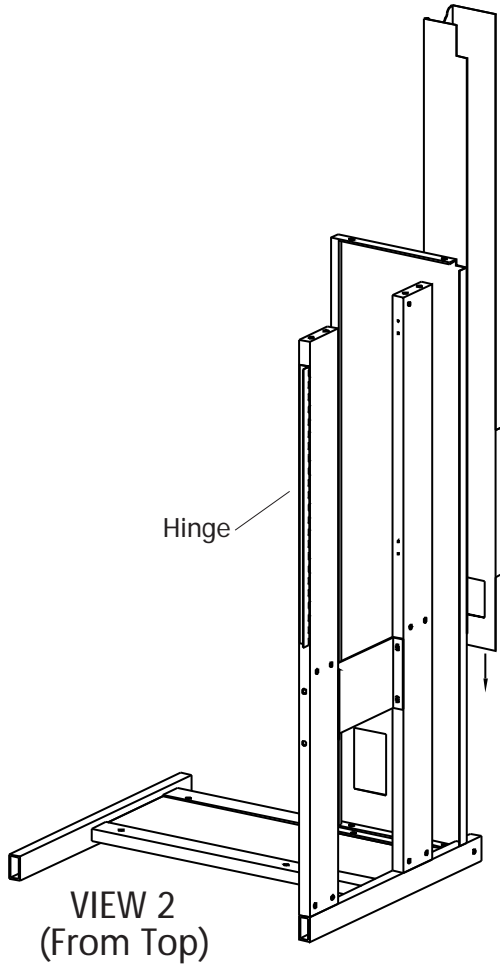
# STEP 1

Lay RIGHT leg on the floor (see part identification on p.1).

Attach the front brace, rear brace & modesty panel to the leg. Braces must be oriented as shown below. Use two 1/4-20 x 1/2" Flange Head Bolts for the modesty panel & two 1/4-20 x 1/2" Flange Head Bolts for each brace.

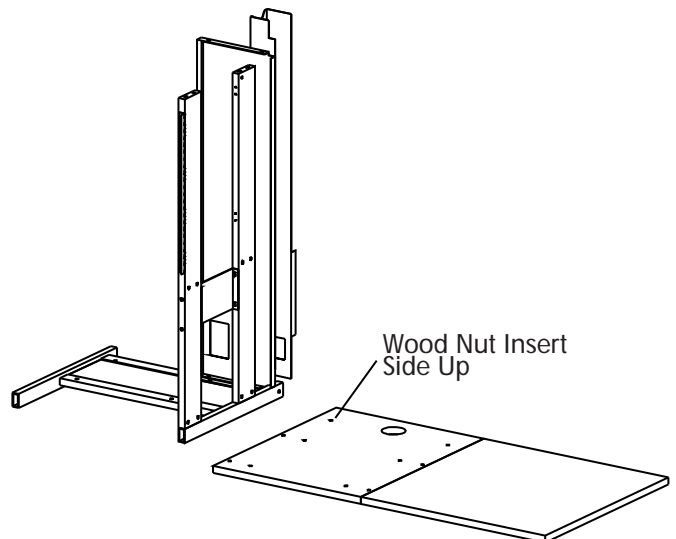
Secure the Keyboard Mounting Bracket between the front & rear brace. Use 1/4-20 x 1/2" Flange Head Bolts.

Slide the wire tray onto the top lip of the modesty panel.



# STEP 2

Set one reference & one drafting top beside the partially assembled base as shown to the right. Wood nut inserts facing up. Grommet hole toward the back of the station.



## STEP 3

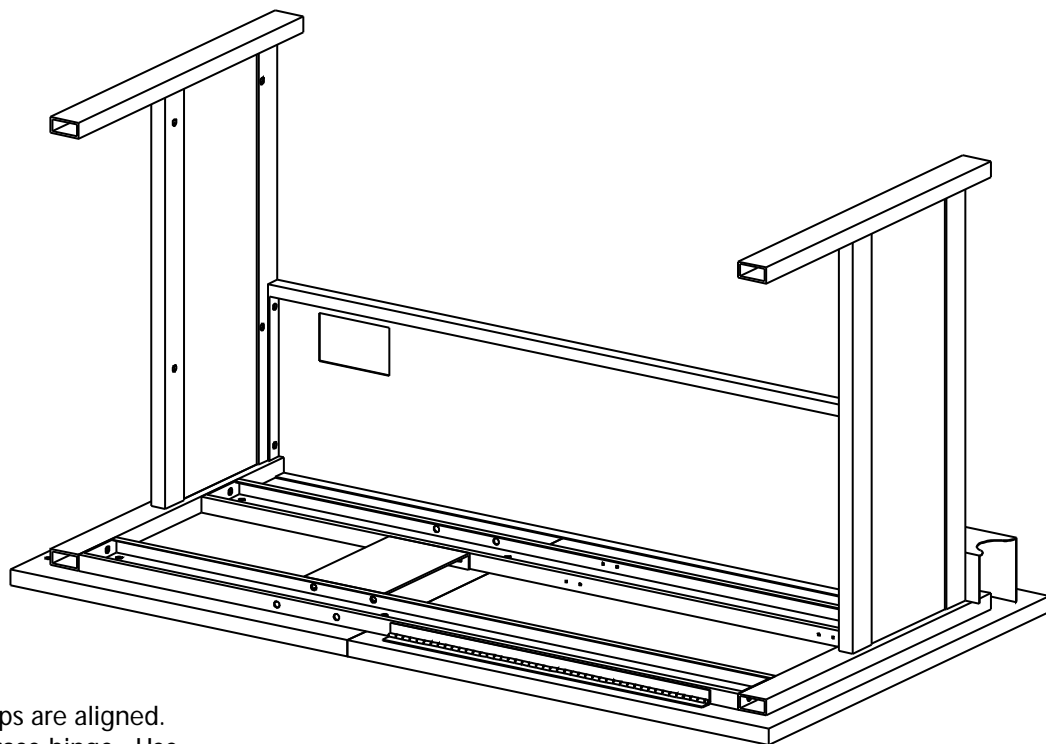
Turn the base onto the tops.

Attach the LEFT leg to the braces & modesty panel. Use 1/4-20 x 1/2" flange head bolts



Line up the front brace holes with the holes in the reference top. Secure with four 1/4-20 x 1/2" flange head bolts through the braces into the top.

Verify that the drafting & reference tops are aligned. Secure the drafting top to the front brace hinge. Use #8 x 5/8" Black Screws.



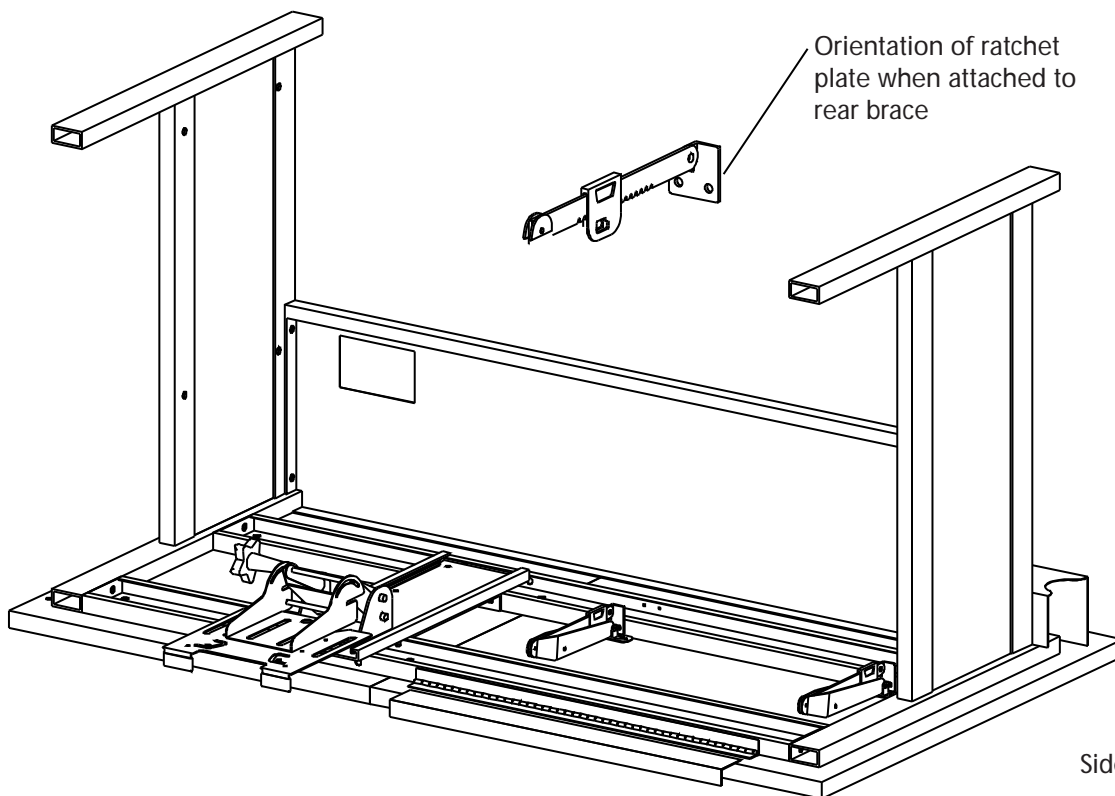
## STEP 4

Attach the ratchet lifts to the rear brace. Notice the orientation below. Use #8 x 5/8" black screws (2 per ratchet lift).

Attach the other end of the ratchet lifts to the drafting top using #8 x 5/8" black screws (2 per).

Remove your keyboard tray from its box. Line up the holes on the base of the tray to the holes on the keyboard mounting bracket. Attach using four #8 x 5/8" Black screws.

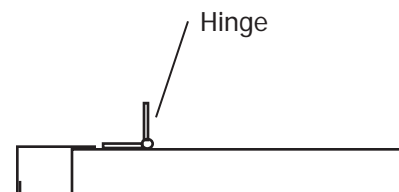
Attach the pencil edge to the front of the drafting top (bent lip toward floor) & 1" space between the bent lip & the edge of the drafting top. Use #8 x 5/8" Black screws



Orientation of ratchet plate when attached to rear brace



Hinge



Side Profile of Pencil Edge on top

## STEP 5

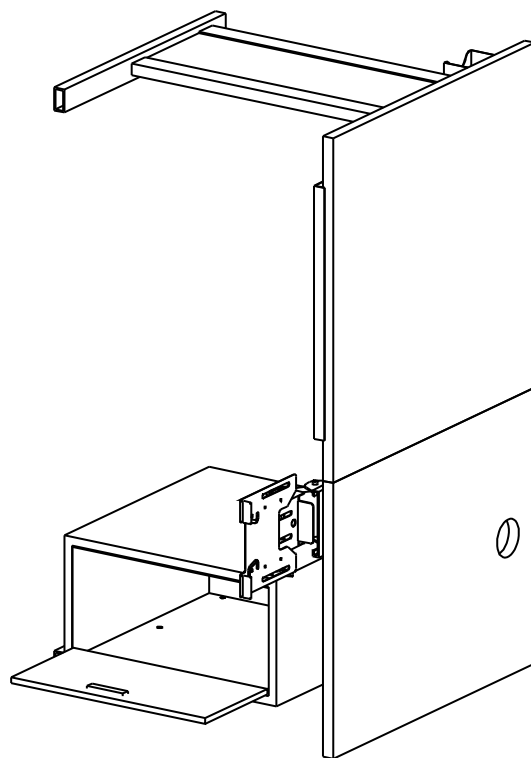
Tip the station back onto its right side. Fasten the CPU cabinet (or CPU rack) to the right leg using four 1/4-20 x 1/2" flange head bolts.

Turn table back into the upright position. Secure the monitor arm to the back right-hand corner of the station.

Place grommet into large hole on reference top.

If you have purchased board covers and/or straight edges, attach them at this time. Use double sided tape to adhere the pre-cut board covers to the drafting top. Tape should run the full length along the top of the drafting area & ONLY along the top 1/3 of the left & right sides

Attach straight edges according to manufacturer's instructions.



## STEP 6

Turn the station upright. Place the filler shelf into the bottom of the cabinet.

