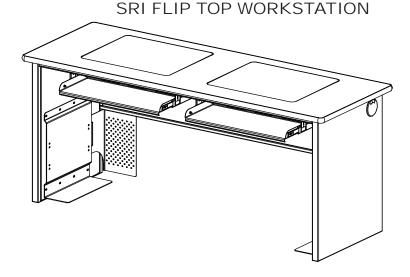
## TOOLS REQUIRED FOR ASSEMBLY

Cordless drill with Phillips head Bit & magnetic extension, 3/8" Magnetic socket bit.

BEFORE ASSEMBLING WORKBENCH

Read through the assembly instructions to Familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

HARDWARE & GMI COMPONENTS All assembly hardware is provided.



### **ASSEMBLE BASE COMPONENTS**

Attach modesty panel to legs as shown using the provided 1/4-20 X 1/2" flange head bolts Next attach the front brace as shown using the provided same bolts.

#### **CPU RACK & WIRE BLIND**

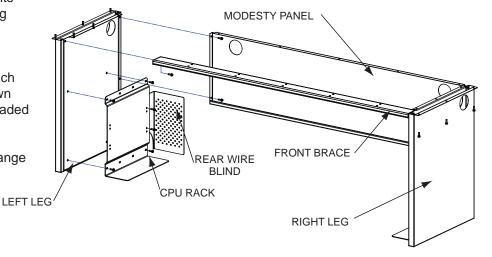
Use 10-32 X 1/2" pan head Phillips to attach the rear wire blind to the cpu rack as shown bolting through the CPU rack into the threaded fasteners installed in the wire blind. Next, bolt the rack assembly to the leg as shown using the provided 1/4-20 X 1/2" flange head bolts.



10-32 X 1/2" PAN HEAD PHILLIPS



1/4-20 X 1/2" FLANGE HEAD BOLT



### **CONNECT TOP TO BASE COMPONENTS**

Place the work surface upside down on clean floor. Position the base over the top as shown so that the leg holes will align with the pre-installed Threaded fasteners in the under side of the work Surface. Attach legs with provided 1/4-20 x 1/2" flange Head bolts. Use the #14 x 3/4" Lag screws to secure Through the brace and into the work surface.

WIRE TRAY / MODESTY

Use the #10 x 5/8" SPAX to attach the wire tray through the provided holes in the modesty panel and into the work surface to secure as shown. Depending the length of the work station additional holes may be present.



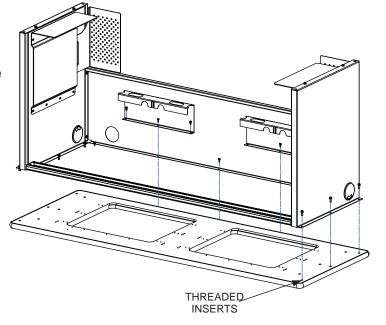
#10 x 5/8" SPAX COARSE THREAD PAN HEAD PHILLIPS



1/4-20 X 1/2" FLANGE HEAD BOLT



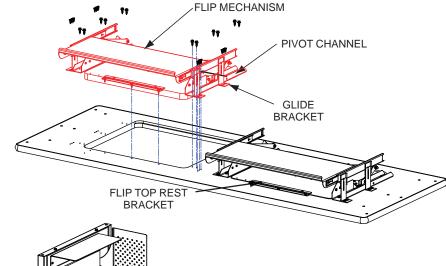
#14 x 3/4" LAG SCREW

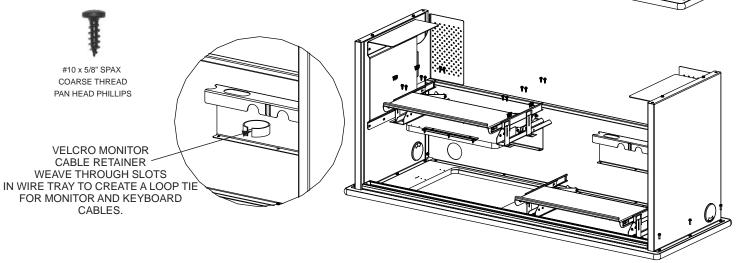




(\*\*SHOWN WITHOUT BASE ASSEMBLY FOR CLARITY\*\*) Attach the flip top rest bracket as shown using #10 x 5/8" SPAX coarse thread screw as shown using provided location marks.

Attach the pre-assembled flip mechanism as shown using the provided #10 x 5/8" SPAX coarse thread screw aligning the mechanism with the predrill location holes for the glide attachment and the pivot bracket.





#### **FINAL ASSEMBLY**

Carefully flip the workstation right side up. \*REQUIRES 2 PEOPLE\*\*

When flipping the workstation it is best to rotate toward the front to keep the monitor mechanism from freely moving

\*\* OPTIONAL\*\*

The use of tape to secure the monitor lid aids greatly in keeping from disrupting the mechanism during this step. Finish by inserting the provided hole grommets.

# ATTACH MONITOR

(FIGURE 1)

Attach the VESA mounting bracket to the back of your monitor.

With the VESA bracket mounted to the monitor, guide the mounting plate tabs into the base plate holes and slide downward. Once in place use 1 provided #10-32 x 1/2" bolt through the top to secure the monitor.

Finally rest your tower PC on the leg of the CPU rack. Use the provided 60" Velcro Strap to secure the tower to the rack by fishing the strap behind the rack and then around the tower.



