

Standard Duty Benches

Our standard duty work benches are suitable for use in a variety of applications including assembly, maintenance, production, and instructional training. All work benches are built to withstand heavy use and provide years of service. Standard duty leg assemblies are constructed of 14 gauge formed steel channel. All legs feature all welded construction. Heavy duty 11 gauge steel leg assemblies are available. Floor anchor pads will accept optional leveler feet.



Our BA-Series leg features a galvanized steel base leg insert with height adjustments on 1" centers.



Optional lower shelf features a hemmed rear back stop and a double folded front edge for added strength.



Our BT-Series leg features a tubular steel base with height adjustments on 2" centers. An 1-1/2" diameter floor leveler is standard.





Fixed height work benches are suitable for use in a variety of applications including assembly, maintenance, production, and instructional training. The base legs constructed of 14 gauge formed steel channel. Floor anchor pads will accept optional leveler feet. All welded leg assemblies. Leg height is 32-1/2" - Add top thickness for overall height. **Page 44.**



Adjustable height work benches are ideal for use in applications requiring a variety of work station heights. Leg bases will adjust a full 8-1/2". Base legs constructed of 14 gauge formed steel channel (optional 11 gauge steel available). Floor anchor pads will accept optional leveler feet. All welded leg assemblies. Leg height is adjustable from 27" to 35-1/2" - Add top thickness for overall height. **Page 45.**



Tubular base work benches provide a clean appearance. The stations are constructed from 2" square tube steel. All welded leg assemblies include floor leveler feet. Adjustable height from 27" to 35-1/2" - Add top thickness for overall height. **Page 46.**



Fixed Height Benches



Work Bench with Stringer

48" w	60" w	72" w	84" w	96" w
B-304S	B-305S	B-306S	B-307S	B-308S
B-364S	B-365S	B-366S	B-367S	B-368S
B-304SF	B-305SF	B-306SF	B-307SF	B-308SF
B-364SF	B-365SF	B-366SF	B-367SF	B-368SF
B-304M	B-305M	B-306M	B-307M	B-308M
B-364M	B-365M	B-366M	B-367M	B-368M
B-304L	B-305L	B-306L	B-307L	B-308L
B-364L	B-365L	B-366L	B-367L	B-368L
B-304E	B-305E	B-306E	B-307E	B-308E
B-364E	B-365E	B-366E	B-367E	B-368E
B-304C	B-305C	B-306C	B-307C	B-308C
B-364C	B-365C	B-366C	B-367C	B-368C



Work Bench with Stringer and Shelf

48" w	60" w	72" w	84" w	96" w
B-304S-1	B-305S-1	B-306S-1	B-307S-1	B-308S-1
B-364S-1	B-365S-1	B-366S-1	B-367S-1	B-368S-1
B-304SF-1	B-305SF-1	B-306SF-1	B-307SF-1	B-308SF-1
B-364SF-1	B-365SF-1	B-366SF-1	B-367SF-1	B-368SF-1
B-304M-1	B-305M-1	B-306M-1	B-307M-1	B-308M-1
B-364M-1	B-365M-1	B-366M-1	B-367M-1	B-368M-1
B-304L-1	B-305L-1	B-306L-1	B-307L-1	B-308L-1
B-364L-1	B-365L-1	B-366L-1	B-367L-1	B-368L-1
B-304E-1	B-305E-1	B-306E-1	B-307E-1	B-308E-1
B-364E-1	B-365E-1	B-366E-1	B-367E-1	B-368E-1
B-304C-1	B-305C-1	B-306C-1	B-307C-1	B-308C-1
B-364C-1	B-365C-1	B-366C-1	B-367C-1	B-368C-1



30" Deep Work Surface
36" Deep Work Surface

Leg height 32-1/2"
Add top thickness for O.A. height

Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

For 11 Gauge HD Leg Construction Add .HD to the Part Number



Work Bench with Stringer, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
B-304S-2	B-305S-2	B-306S-2	B-307S-2	B-308S-2
B-364S-2	B-365S-2	B-366S-2	B-367S-2	B-368S-2
B-304SF-2	B-305SF-2	B-306SF-2	B-307SF-2	B-308SF-2
B-364SF-2	B-365SF-2	B-366SF-2	B-367SF-2	B-368SF-2
B-304M-2	B-305M-2	B-306M-2	B-307M-2	B-308M-2
B-364M-2	B-365M-2	B-366M-2	B-367M-2	B-368M-2
B-304L-2	B-305L-2	B-306L-2	B-307L-2	B-308L-2
B-364L-2	B-365L-2	B-366L-2	B-367L-2	B-368L-2
B-304E-2	B-305E-2	B-306E-2	B-307E-2	B-308E-2
B-364E-2	B-365E-2	B-366E-2	B-367E-2	B-368E-2
B-304C-2	B-305C-2	B-306C-2	B-307C-2	B-308C-2
B-364C-2	B-365C-2	B-366C-2	B-367C-2	B-368C-2



Work Bench with Stringer and Shelf, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
B-304S-12	B-305S-12	B-306S-12	B-307S-12	B-308S-12
B-364S-12	B-365S-12	B-366S-12	B-367S-12	B-368S-12
B-304SF-12	B-305SF-12	B-306SF-12	B-307SF-12	B-308SF-12
B-364SF-12	B-365SF-12	B-366SF-12	B-367SF-12	B-368SF-12
B-304M-12	B-305M-12	B-306M-12	B-307M-12	B-308M-12
B-364M-12	B-365M-12	B-366M-12	B-367M-12	B-368M-12
B-304L-12	B-305L-12	B-306L-12	B-307L-12	B-308L-12
B-364L-12	B-365L-12	B-366L-12	B-367L-12	B-368L-12
B-304E-12	B-305E-12	B-306E-12	B-307E-12	B-308E-12
B-364E-12	B-365E-12	B-366E-12	B-367E-12	B-368E-12
B-304C-12	B-305C-12	B-306C-12	B-307C-12	B-308C-12
B-364C-12	B-365C-12	B-366C-12	B-367C-12	B-368C-12



Adjustable Height Benches

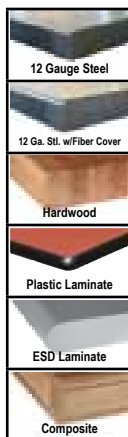


Adj. Work Bench with Stringer



Adj. Work Bench with Stringer and Shelf

48" w	60" w	72" w	84" w	96" w
BA-304S	BA-305S	BA-306S	BA-307S	BA-308S
BA-364S	BA-365S	BA-366S	BA-367S	BA-368S
BA-304SF	BA-305SF	BA-306SF	BA-307SF	BA-308SF
BA-364SF	BA-365SF	BA-366SF	BA-367SF	BA-368SF
BA-304M	BA-305M	BA-306M	BA-307M	BA-308M
BA-364M	BA-365M	BA-366M	BA-367M	BA-368M
BA-304L	BA-305L	BA-306L	BA-307L	BA-308L
BA-364L	BA-365L	BA-366L	BA-367L	BA-368L
BA-304E	BA-305E	BA-306E	BA-307E	BA-308E
BA-364E	BA-365E	BA-366E	BA-367E	BA-368E
BA-304C	BA-305C	BA-306C	BA-307C	BA-308C
BA-364C	BA-365C	BA-366C	BA-367C	BA-368C



48" w	60" w	72" w	84" w	96" w
BA-304S-1	BA-305S-1	BA-306S-1	BA-307S-1	BA-308S-1
BA-364S-1	BA-365S-1	BA-366S-1	BA-367S-1	BA-368S-1
BA-304SF-1	BA-305SF-1	BA-306SF-1	BA-307SF-1	BA-308SF-1
BA-364SF-1	BA-365SF-1	BA-366SF-1	BA-367SF-1	BA-368SF-1
BA-304M-1	BA-305M-1	BA-306M-1	BA-307M-1	BA-308M-1
BA-364M-1	BA-365M-1	BA-366M-1	BA-367M-1	BA-368M-1
BA-304L-1	BA-305L-1	BA-306L-1	BA-307L-1	BA-308L-1
BA-364L-1	BA-365L-1	BA-366L-1	BA-367L-1	BA-368L-1
BA-304E-1	BA-305E-1	BA-306E-1	BA-307E-1	BA-308E-1
BA-364E-1	BA-365E-1	BA-366E-1	BA-367E-1	BA-368E-1
BA-304C-1	BA-305C-1	BA-306C-1	BA-307C-1	BA-308C-1
BA-364C-1	BA-365C-1	BA-366C-1	BA-367C-1	BA-368C-1

30" Deep Work Surface
36" Deep Work Surface

Leg height 27" TO 35 1/2"
Add top thickness for O.A. height

Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

For 11 Gauge HD Leg Construction Add .HD to the Part Number



Adj. Work Bench with Stringer, DT-9 9" Drawer



Adj. Work Bench with Stringer and Shelf, DT-9 9" Drawer

48" w	60" w	72" w	84" w	96" w
BA-304S-2	BA-305S-2	BA-306S-2	BA-307S-2	BA-308S-2
BA-364S-2	BA-365S-2	BA-366S-2	BA-367S-2	BA-368S-2
BA-304SF-2	BA-305SF-2	BA-306SF-2	BA-307SF-2	BA-308SF-2
BA-364SF-2	BA-365SF-2	BA-366SF-2	BA-367SF-2	BA-368SF-2
BA-304M-2	BA-305M-2	BA-306M-2	BA-307M-2	BA-308M-2
BA-364M-2	BA-365M-2	BA-366M-2	BA-367M-2	BA-368M-2
BA-304L-2	BA-305L-2	BA-306L-2	BA-307L-2	BA-308L-2
BA-364L-2	BA-365L-2	BA-366L-2	BA-367L-2	BA-368L-2
BA-304E-2	BA-305E-2	BA-306E-2	BA-307E-2	BA-308E-2
BA-364E-2	BA-365E-2	BA-366E-2	BA-367E-2	BA-368E-2
BA-304C-2	BA-305C-2	BA-306C-2	BA-307C-2	BA-308C-2
BA-364C-2	BA-365C-2	BA-366C-2	BA-367C-2	BA-368C-2



48" w	60" w	72" w	84" w	96" w
BA-304S-12	BA-305S-12	BA-306S-12	BA-307S-12	BA-308S-12
BA-364S-12	BA-365S-12	BA-366S-12	BA-367S-12	BA-368S-12
BA-304SF-12	BA-305SF-12	BA-306SF-12	BA-307SF-12	BA-308SF-12
BA-364SF-12	BA-365SF-12	BA-366SF-12	BA-367SF-12	BA-368SF-12
BA-304M-12	BA-305M-12	BA-306M-12	BA-307M-12	BA-308M-12
BA-364M-12	BA-365M-12	BA-366M-12	BA-367M-12	BA-368M-12
BA-304L-12	BA-305L-12	BA-306L-12	BA-307L-12	BA-308L-12
BA-364L-12	BA-365L-12	BA-366L-12	BA-367L-12	BA-368L-12
BA-304E-12	BA-305E-12	BA-306E-12	BA-307E-12	BA-308E-12
BA-364E-12	BA-365E-12	BA-366E-12	BA-367E-12	BA-368E-12
BA-304C-12	BA-305C-12	BA-306C-12	BA-307C-12	BA-308C-12
BA-364C-12	BA-365C-12	BA-366C-12	BA-367C-12	BA-368C-12



Tubular Steel Benches



Adj. Work Bench with Stringer

Adj. Work Bench with Stringer and Shelf

48"w	60"w	72"w	84"w	96"w
BT-304S	BT-305S	BT-306S	BT-307S	BT-308S
BT-364S	BT-365S	BT-366S	BT-367S	BT-368S
BT-304SF	BT-305SF	BT-306SF	BT-307SF	BT-308SF
BT-364SF	BT-365SF	BT-366SF	BT-367SF	BT-368SF
BT-304M	BT-305M	BT-306M	BT-307M	BT-308M
BT-364M	BT-365M	BT-366M	BT-367M	BT-368M
BT-304L	BT-305L	BT-306L	BT-307L	BT-308L
BT-364L	BT-365L	BT-366L	BT-367L	BT-368L
BT-304E	BT-305E	BT-306E	BT-307E	BT-308E
BT-364E	BT-365E	BT-366E	BT-367E	BT-368E
BT-304C	BT-305C	BT-306C	BT-307C	BT-308C
BT-364C	BT-365C	BT-366C	BT-367C	BT-368C



48"w	60"w	72"w	84"w	96"w
BT-304S-1	BT-305S-1	BT-306S-1	BT-307S-1	BT-308S-1
BT-364S-1	BT-365S-1	BT-366S-1	BT-367S-1	BT-368S-1
BT-304SF-1	BT-305SF-1	BT-306SF-1	BT-307SF-1	BT-308SF-1
BT-364SF-1	BT-365SF-1	BT-366SF-1	BT-367SF-1	BT-368SF-1
BT-304M-1	BT-305M-1	BT-306M-1	BT-307M-1	BT-308M-1
BT-364M-1	BT-365M-1	BT-366M-1	BT-367M-1	BT-368M-1
BT-304L-1	BT-305L-1	BT-306L-1	BT-307L-1	BT-308L-1
BT-364L-1	BT-365L-1	BT-366L-1	BT-367L-1	BT-368L-1
BT-304E-1	BT-305E-1	BT-306E-1	BT-307E-1	BT-308E-1
BT-364E-1	BT-365E-1	BT-366E-1	BT-367E-1	BT-368E-1
BT-304C-1	BT-305C-1	BT-306C-1	BT-307C-1	BT-308C-1
BT-364C-1	BT-365C-1	BT-366C-1	BT-367C-1	BT-368C-1

30" Deep Work Surface
36" Deep Work Surface

Leg height 27" TO 35-1/2"
Add top thickness for O.A. height

Work Surface Type

S	2" Pan Folded 12 Gauge Steel Top	L	1-1/4" Plastic Laminate Top with Spray Applied Edging
SF	2" Pan Folded 12 Gauge Steel Top w/ Fiber Board Cover	LE	1-1/4" ESD Plastic Laminate Top w/ Spray Applied Edging
M	1-3/4" Hardwood/Maple Top	C	2" Thick Composite Wood Top

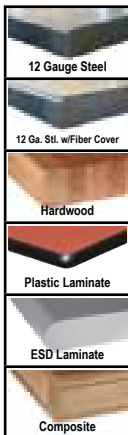
For 11 Gauge HD Leg Construction Add .HD to the Part Number



Adj. Work Bench with Stringer, DT-9 9" Drawer

Adj. Work Bench with Stringer and Shelf, DT-9 9" Drawer

48"w	60"w	72"w	84"w	96"w
BT-304S-2	BT-305S-2	BT-306S-2	BT-307S-2	BT-308S-2
BT-364S-2	BT-365S-2	BT-366S-2	BT-367S-2	BT-368S-2
BT-304SF-2	BT-305SF-2	BT-306SF-2	BT-307SF-2	BT-308SF-2
BT-364SF-2	BT-365SF-2	BT-366SF-2	BT-367SF-2	BT-368SF-2
BT-304M-2	BT-305M-2	BT-306M-2	BT-307M-2	BT-308M-2
BT-364M-2	BT-365M-2	BT-366M-2	BT-367M-2	BT-368M-2
BT-304L-2	BT-305L-2	BT-306L-2	BT-307L-2	BT-308L-2
BT-364L-2	BT-365L-2	BT-366L-2	BT-367L-2	BT-368L-2
BT-304E-2	BT-305E-2	BT-306E-2	BT-307E-2	BT-308E-2
BT-364E-2	BT-365E-2	BT-366E-2	BT-367E-2	BT-368E-2
BT-304C-2	BT-305C-2	BT-306C-2	BT-307C-2	BT-308C-2
BT-364C-2	BT-365C-2	BT-366C-2	BT-367C-2	BT-368C-2



48"w	60"w	72"w	84"w	96"w
BT-304S-12	BT-305S-12	BT-306S-12	BT-307S-12	BT-308S-12
BT-364S-12	BT-365S-12	BT-366S-12	BT-367S-12	BT-368S-12
BT-304SF-12	BT-305SF-12	BT-306SF-12	BT-307SF-12	BT-308SF-12
BT-364SF-12	BT-365SF-12	BT-366SF-12	BT-367SF-12	BT-368SF-12
BT-304M-12	BT-305M-12	BT-306M-12	BT-307M-12	BT-308M-12
BT-364M-12	BT-365M-12	BT-366M-12	BT-367M-12	BT-368M-12
BT-304L-12	BT-305L-12	BT-306L-12	BT-307L-12	BT-308L-12
BT-364L-12	BT-365L-12	BT-366L-12	BT-367L-12	BT-368L-12
BT-304E-12	BT-305E-12	BT-306E-12	BT-307E-12	BT-308E-12
BT-364E-12	BT-365E-12	BT-366E-12	BT-367E-12	BT-368E-12
BT-304C-12	BT-305C-12	BT-306C-12	BT-307C-12	BT-308C-12
BT-364C-12	BT-365C-12	BT-366C-12	BT-367C-12	BT-368C-12



B-Series Accessories



Height Adjustable Formed Channel Leg
Formed 14 gauge steel channel leg with galvanized adjustable leg insert - All welded assembly - Height adjusts from 27" to 35-1/2" on 1" centers.

For 24"d Tops	For 30"d Tops	For 36"d Tops
BAL-24	BAL-30	BAL-36



Steel Riser Shelf
Assembly measures 16"H x 14"D
- Solid 16 gauge steel - Includes riser uprights and metal shelf - 2" high rear back stop.

Part #	Description
BRS-16-48	48" w x 10" d x 16" h Riser Shelf
BRS-16-60	60" w x 10" d x 16" h Riser Shelf
BRS-16-72	72" w x 10" d x 16" h Riser Shelf
BRS-16-84	84" w x 10" d x 16" h Riser Shelf
BRS-16-96	96" w x 10" d x 16" h Riser Shelf



Fixed Height Riser Shelf Supports
Constructed from formed 14 gauge steel 12"h uprights - Riser kit includes (2) supports and rear stringer - Designed for 12"d shelf - Shelf sold separately - See page 85.

Part #	Description
BFR-12-48	48" w x 10" d x 18" h Riser Kit
BFR-12-60	60" w x 10" d x 18" h Riser Kit
BFR-12-72	72" w x 10" d x 18" h Riser Kit
BFR-12-84	84" w x 10" d x 18" h Riser Kit
BFR-12-96	96" w x 10" d x 18" h Riser Kit



Fixed Height Formed Channel Leg
Formed 14 gauge steel channel leg - All welded assembly - Height 32-1/2".

For 24"d Tops	For 30"d Tops	For 36"d Tops
BL-24	BL-30	BL-36



Steel Lower Shelf
Assembly measures 14" deep and is constructed from 16 gauge steel - 2" h rear back support - Fits all formed channel steel legs.

Part #	Description
BLS-48	Fits 48" w Bench - Lower Shelf
BLS-60	Fits 60" w Bench - Lower Shelf
BLS-72	Fits 72" w Bench - Lower Shelf
BLS-84	Fits 84" w Bench - Lower Shelf
BLS-96	Fits 96" w Bench - Lower Shelf



Caster Option
Add casters to your B-Series work stations - Caster kits come with (2) 5" rigid and (2) 5" swivel w/brake - Casters are rated for 300 lbs per wheel - Optional caster kits must be ordered with workstations.

B-Fixed Ht	BA-ADJ Ht	BT-ADJ Ht
B-CST-5	BA-CST-5	BT-CST-5



Adjustable Height Tubular Steel Leg
2" x 14 gauge steel tubing leg - All welded assembly - Height adjusts from 27" to 35-1/2" on 1" centers.

For 24"d Tops	For 30"d Tops	For 36"d Tops
BT-24	BT-30	BT-36



Leg Stringer
Constructed from 14 gauge steel - 4" h stringer back support bolts to leg base - Fits all steel legs.

Part #	Description
BS-48	Fits 48" w Bench - Stringer
BS-60	Fits 60" w Bench - Stringer
BS-72	Fits 72" w Bench - Stringer
BS-84	Fits 84" w Bench - Stringer
BS-96	Fits 96" w Bench - Stringer



DTP-9PL 9" Drawer Shown

Storage Drawers
Individual storage drawers are available in three height options - Drawer features ball bearing 125 lb glides - Plastic recessed handle - Padlock hasp - Drawers are 16" w x 20" d.

6" h Drawer	9" h Drawer	12" h Drawer
DTP-6PL	DTP-9PL	DTP-12PL

See Pages 82-84 for Additional Accessories



Powered Work Benches

Work Station With Front Power Apron

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (1) power apron with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.



24"d	Size
GP-625	24"d x 60"w Hardwood Top
GP-626	24"d x 72"w Hardwood Top
GP-627	24"d x 84"w Hardwood Top
GP-628	24"d x 96"w Hardwood Top

30"d	Size
GP-635	30"d x 60"w Hardwood Top
GP-636	30"d x 72"w Hardwood Top
GP-637	30"d x 84"w Hardwood Top
GP-638	30"d x 96"w Hardwood Top

Work Station With Rear Power Apron

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (1) power apron with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.

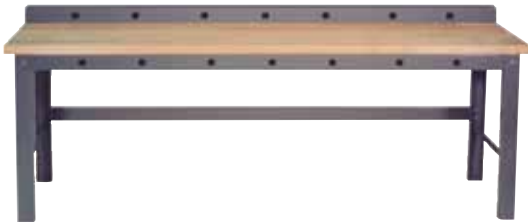


24"d	Size
GP-725	24"d x 60"w Hardwood Top
GP-726	24"d x 72"w Hardwood Top
GP-727	24"d x 84"w Hardwood Top
GP-728	24"d x 96"w Hardwood Top

30"d	Size
GP-735	30"d x 60"w Hardwood Top
GP-736	30"d x 72"w Hardwood Top
GP-737	30"d x 84"w Hardwood Top
GP-738	30"d x 96"w Hardwood Top

Work Station With Front and Rear Power Aprons

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (2) power aprons with (7) 110V outlets - Lighted on/off switch - 6' cord and plug.



24"d	Size
GP-825	24"d x 60"w Hardwood Top
GP-826	24"d x 72"w Hardwood Top
GP-827	24"d x 84"w Hardwood Top
GP-828	24"d x 96"w Hardwood Top

30"d	Size
GP-835	30"d x 60"w Hardwood Top
GP-836	30"d x 72"w Hardwood Top
GP-837	30"d x 84"w Hardwood Top
GP-838	30"d x 96"w Hardwood Top

Work Station With Riser Shelf

Open base constructed of 14 gauge steel - Adjustable height leg base from 27" to 35-1/2" - Rear lower leg stringer - 1-3/4" hardwood maple top - (2) power aprons with (7) 120V/15 amp outlets - Lighted on/off switch - 6' cords with plug - 12"h x 12"d rear riser with 1-3/4" hardwood maple shelf.



24"d	Size
GP-925	24"d x 60"w Hardwood Top
GP-926	24"d x 72"w Hardwood Top
GP-927	24"d x 84"w Hardwood Top
GP-928	24"d x 96"w Hardwood Top

30"d	Size
GP-935	30"d x 60"w Hardwood Top
GP-936	30"d x 72"w Hardwood Top
GP-937	30"d x 84"w Hardwood Top
GP-938	30"d x 96"w Hardwood Top

