

## SRI-105-1BF

### TOOLS REQUIRED FOR ASSEMBLY

Socket Set, Electric Hand Drill, Phillips Head Bit, 3/8"  
Magnetic Hex Driver Bit.

### BEFORE ASSEMBLING THE WORKBENCH

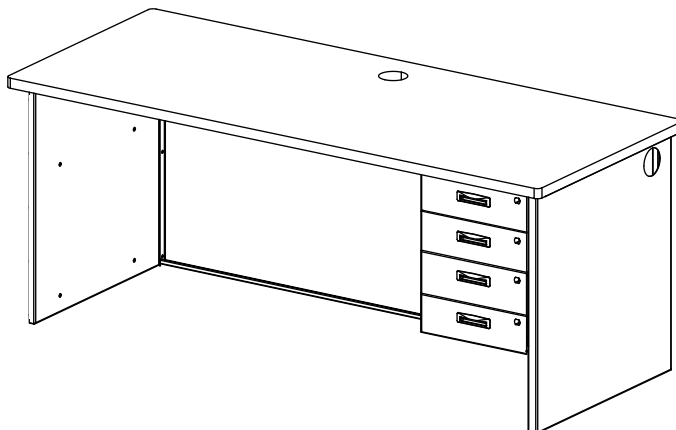
Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the desk is to be assembled.

It is important that the desk is assembled in the same sequence as instructed.

### HARDWARE

All assembly hardware is provided.



## STEP 1

Attach the left and right leg panels to the modesty panel using (3) 1/4-20 x 3/4" flange head bolts per side. Panels must be oriented as shown below.



1/4-20 x 3/4"  
Flange Head Bolt

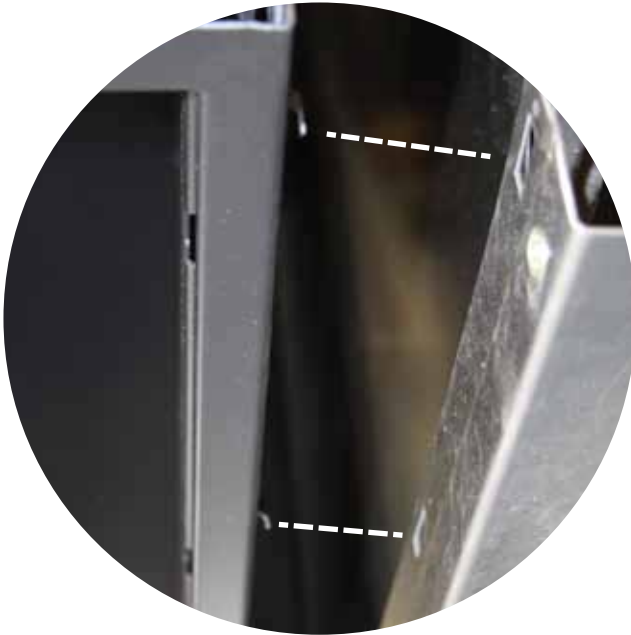


## STEP 2

Remove drawers from side cabinet assembly to access mounting holes. Install side cabinet by inserting the six tabs on the side of the cabinet into the rectangle slots of the leg panel (See left image below). It is recommended to have two people to help line up all six tabs into the leg, if all six are not properly lined up the cabinet will not mount flush to the leg. Be sure that all six tabs are protruding from the cabinet as pictured, it may be necessary to bend the tabs out if they have been bent in. Once all six tabs are inserted carefully push cabinet down till top edge of cabinet is level with the top edge of leg panel. Use four #8 x 5/8" sheet metal screws to secure cabinet to the leg in the locations pictured in the right image below.



#8 x 5/8"  
Sheet Metal Screw



## STEP 3

Place the desks top on. Center the top left-to-right. Adjust the top so there is a 1 inch overhang on the front edge of the desk. Attach the top with the 18 #14 x 1" lag screws by screwing into the underside of the top. (View illustration). There are 18 total mounting holes for the top (6 in the left leg, 3 in the right leg, 6 for the side cabinet, and 3 for the back modesty panel). Re-Install drawers once top is secured.



#14 x 1"  
Lag Bolt

