

**TOOLS REQUIRED
FOR ASSEMBLY**

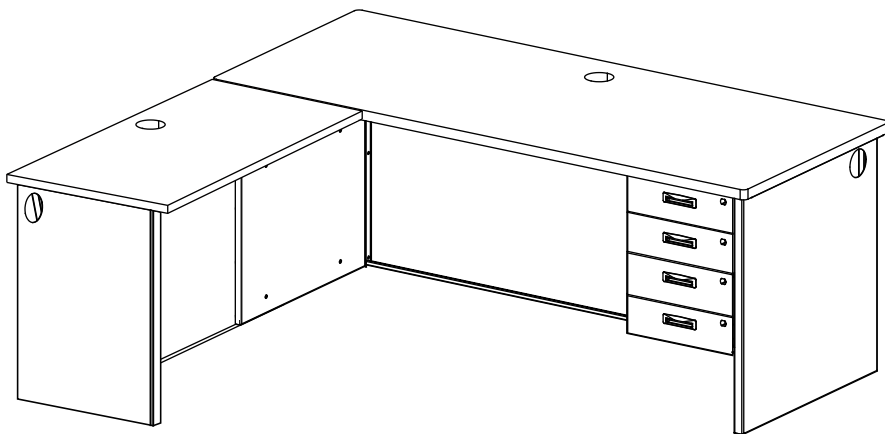
Socket Set, Electric Hand Drill, Phillips Head Bit, 3/8"
Magnetic Hex Driver Bit.

BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.

We suggest that you clear & vacuum the area where the desk is to be assembled.

It is important that the desk is assembled in the same sequence as instructed.



HARDWARE

All assembly hardware is provided.

STEP 1

Attach the left and right leg panels to the modesty panel using three 1/4-20 x 3/4" flange head bolts per side. Panels must be oriented as shown below. Attach the triangular shape top support bracket to the inside of the leg as shown by the red arrow using (2) 1/4-20 x 3/4" flange head bolts.



1/4-20 x 3/4"
Flange Head Bolt

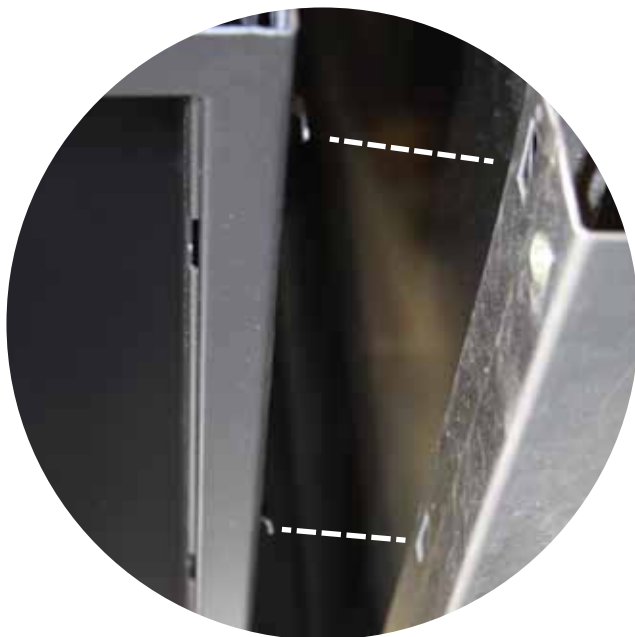


STEP 2

Remove drawers from side cabinet assembly to access mounting holes. Install side cabinet by inserting the six tabs on the side of the cabinet into the rectangle slots of the leg panel (See left image below). It is recommended to have two people to help line up all six tabs into the leg, if all six are not properly lined up the cabinet will not mount flush to the leg. Be sure that all six tabs are protruding from the cabinet as pictured, it may be necessary to bend the tabs out if they have been bent in. Once all six tabs are inserted carefully push cabinet down till top edge of cabinet is level with the top edge of leg panel. Use four #8 x 5/8" sheet metal screws to secure cabinet to the leg in the locations pictured in the right image below.



#8 x 5/8"
Sheet Metal Screw



STEP 3

Attach the return leg panel to the return modesty panel using (3) 1/4-20 x 3/4" flange head bolts. Panels must be oriented as shown below.



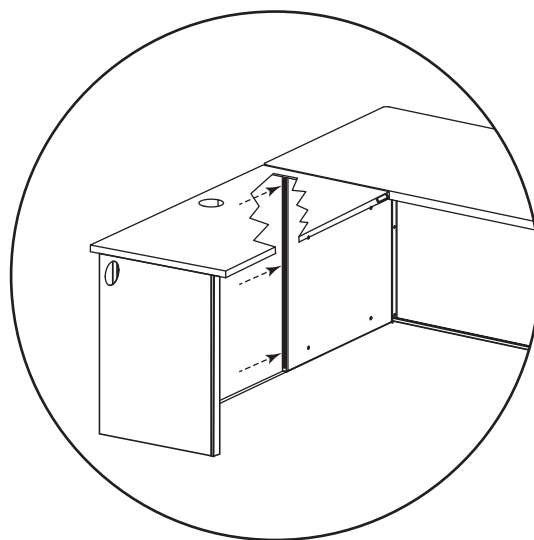
1/4-20 x 3/4"
Flange Head Bolt



STEP 4 Attach the return leg base assembly to the main desk leg base assembly using (3) 1/4-20 X 3/4" flange head bolts. Panels must be oriented as shown below.

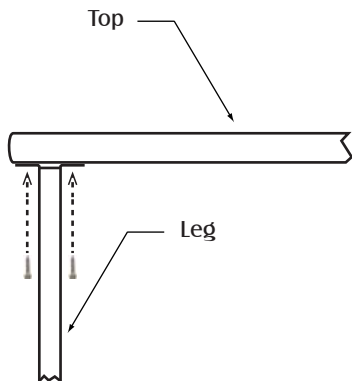


1/4-20 x 3/4"
Flange Head Bolt



STEP 5 Place the desks tops on. Attach the two sections of top together using the connector plate on the underside of the tops. Once the two pieces are lined up use (8) #14 x 1" lag screws to join them together. Adjust the top so there is a 1 inch overhang on the front edge of the desk. Attach the top with #14 x 1" lag screws by screwing into the underside of the top through the open mounting holes in the top of the leg assemblies, modesty panels, cabinet, and triangle support bracket. (View illustration).

Re-Install drawers once top is secured.



#14 x 1"
Lag Bolt

