

## **TOOLS REQUIRED FOR ASSEMBLY**

Cordless drill w/magnetic philips bit, tape measure, caulk gun w/ construction adhesive, level.

## **BEFORE ASSEMBLING THE WORKBENCH**

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.





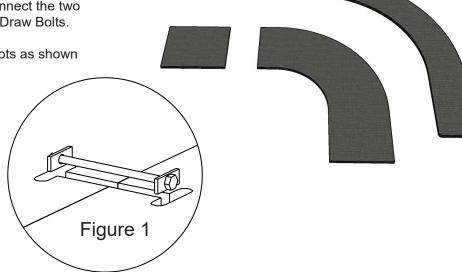
Locate a flat & clean surface to work on. You may want to lay down a blanket to avoid scratching the tops.

Lay the tops down, bottom side up. Connect the two halves of your tops using the provided Draw Bolts.

Insert the Draw Bolts in the routered slots as shown in Figure 1.

Make sure the 2 tops are even on the finished top side before you fully tighten the bolts.

Fully tighten all draw bolts.





Position the cabinet behind the desk "wall". Inset the cabinet 1" so that its not flush with the side of the wall.

Remove the drawers from the cabinet to access the back side of the cabinets interior. The cabinet can be attached to the wall using (4)  $\#10 \times 5/8$ " spax wood screws.



#10 x 5/8" SPAX Wood Screw



## **IGA**Greene Manufacturing, Inc.

Attach the left leg panel. Inset the panel 1", like the cabinet. To attach the leg use the provided support brackets. Screw the bracket to the inside of the leg panel using the provided SPAX wood screws. Be sure the top of the bracket is flush with the top of the leg. Once attached to the leg the brace can be screwed to the desks wall. Use the level to be sure the leg is plumb. Attach to the wall using the SPAX wood screws.



#10 x 5/8" SPAX Wood Screw



TEP 4

Attach the second leg panel in the same way as the end panel using the provided support brackets. Mount the leg/bracket on the flat section of the wall where the curve first starts. on the wall.

Next attach the support bracket on the wall near the cabinet. Mount this on the flat section of the wall where the curve first starts. Be sure to measure that the top of the bracket is at the same height as the leg panel brackets. Attach to the wall using the SPAX wood screws.

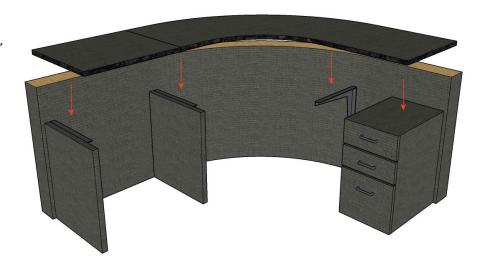


STEP 5

With assistance, carefully lower the worksurface down on the supports. Once positioned attach the top using the #10 x 5/8" SPAX wood screws.

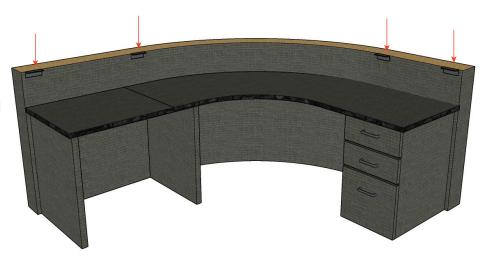


#10 x 5/8" SPAX Wood Screw



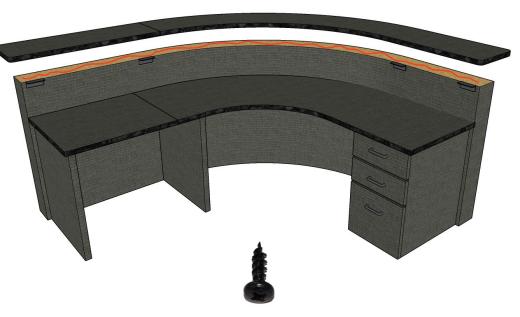


Install the supplied angle brackets for attaching the top counter worksurface. Position two brackets near the ends of the wall, inset 1". Position another 2 on the flat part of the wall just prior to where the curve starts. Use the #10 x 5/8" SPAX wood screws.



Next spread a bead of construction adhesive along the top edge of the wall. Keep the bead away from the edge to avoid adhesive pushing out once the top is lowered down.

With assistance, carefully lower the upper counter worksurface down on the supports. Take care to lower it close the final position to avoid smearing the adhesive. Once positioned attach the top using the angle brackets and the #10 x 5/8" SPAX wood screws.



#10 x 5/8" SPAX Wood Screw