

## TOOLS REQUIRED FOR ASSEMBLY

1/2" Socket wrench & 1/2" Box end wrench.

## BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the rack is to be assembled. These instructions are intended as a general guide and may differ depending on your application.

## HARDWARE

All assembly hardware is provided.

FLOOR/WALL MOUNT HARDWARE NOT PROVIDED.

## GR SERIES METAL RACK



## RACK BASICS

Common hardware for all bolting locations.



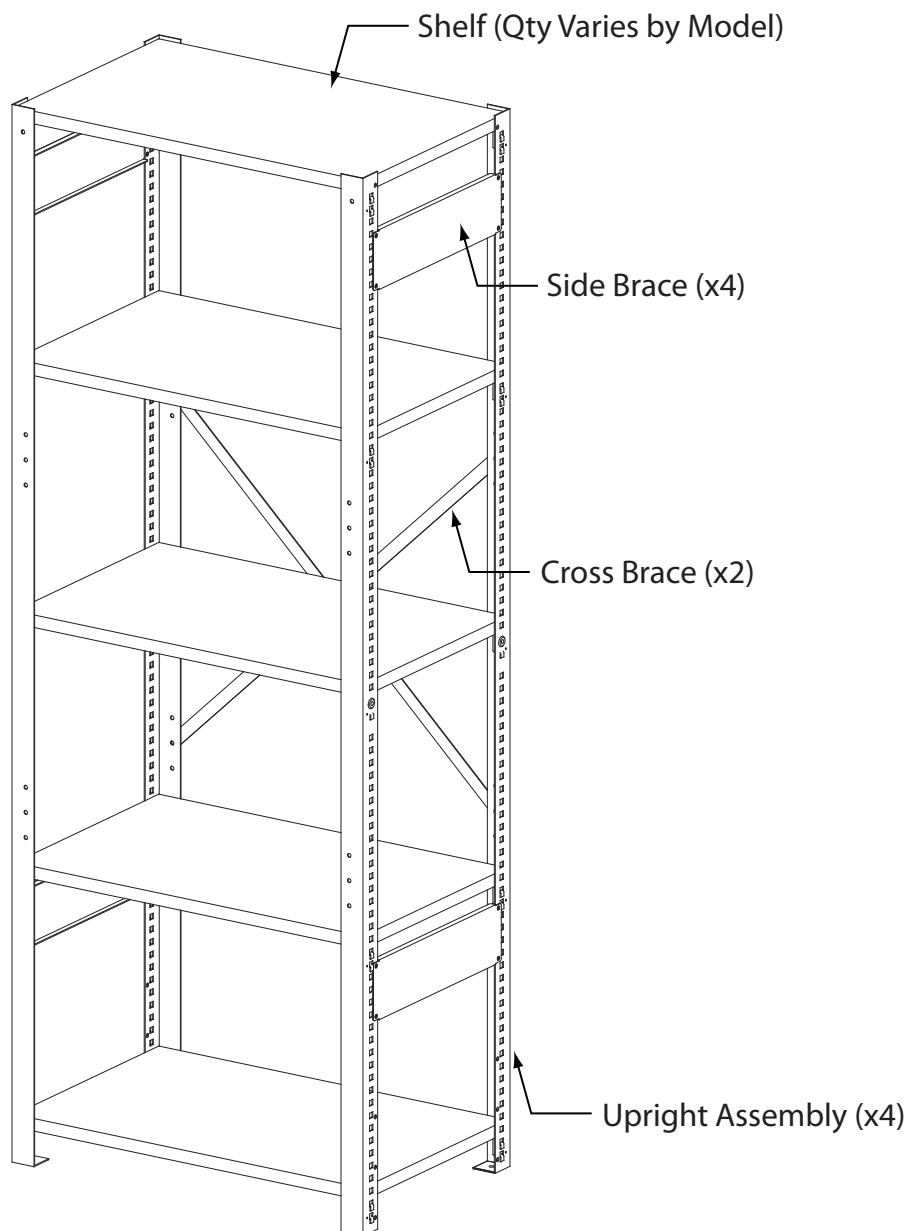
(x20 per rack)

5/16-18 x 1/2"  
Hex Head Bolt



(x20 per rack)

Nylock Nut

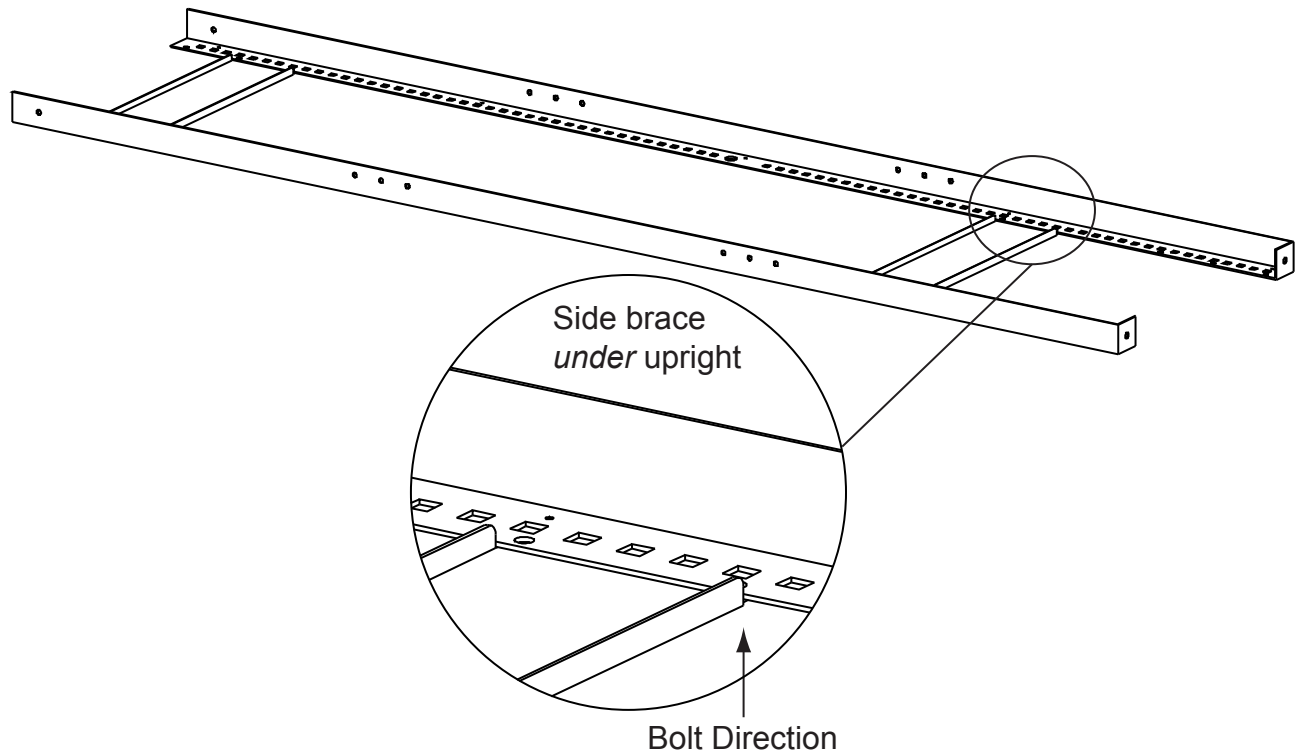


## WARNING!

THIS RACK MUST  
BE FLOOR  
ANCHORED

## STEP 1

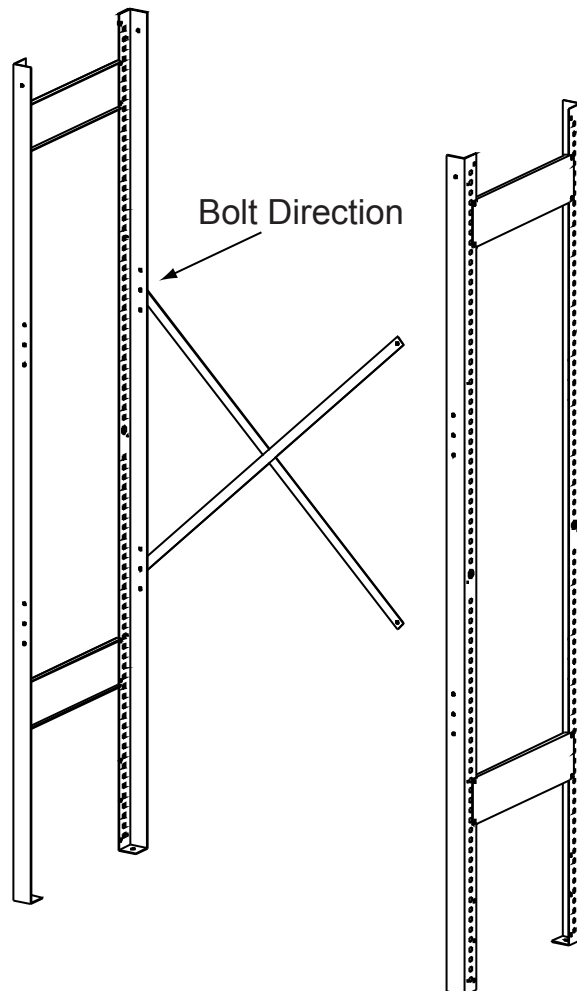
Assemble as illustrated. Lay two uprights out and attach two side braces between uprights using 4 bolts/nuts per side brace.



## STEP 2

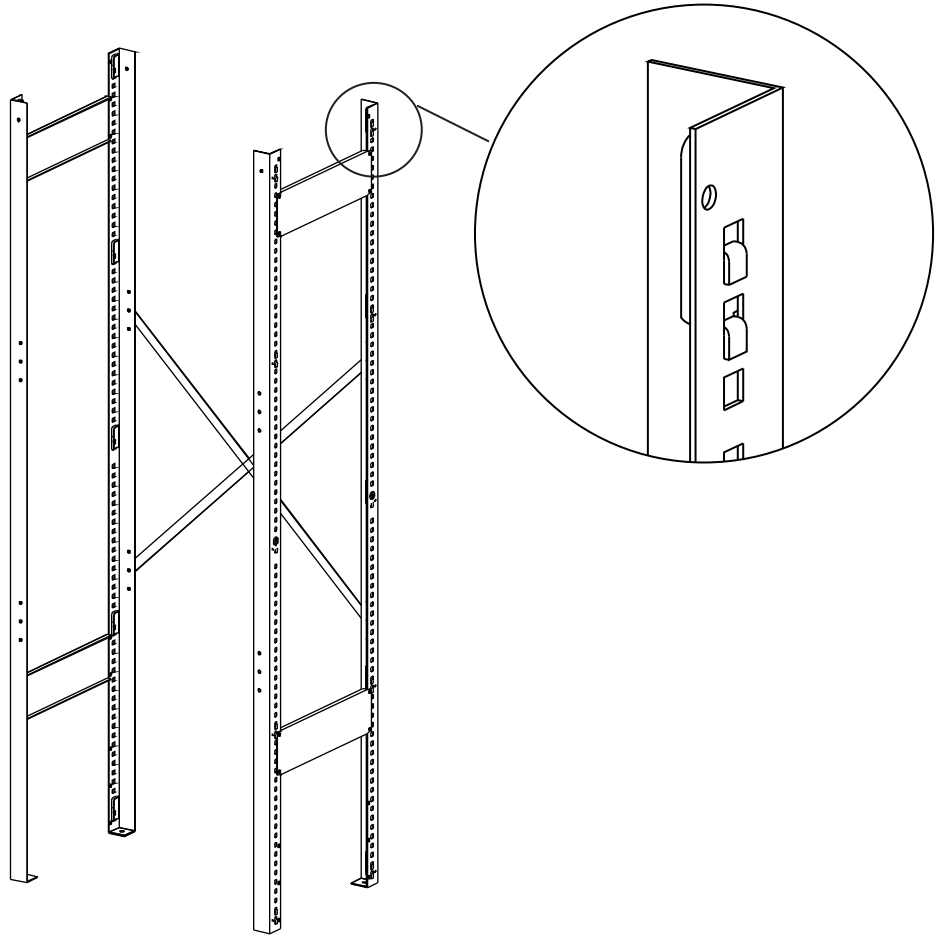
Stand up the uprights with assistance. Attach cross braces to the backside of the upright. Two bolts/nuts per cross brace.

The position of the cross brace can be mounted at three different heights to avoid interference with the shelf, depending on your desired shelf height. Use the same height hole to attach the braces. Use all upper holes, all center holes, or all lower holes.



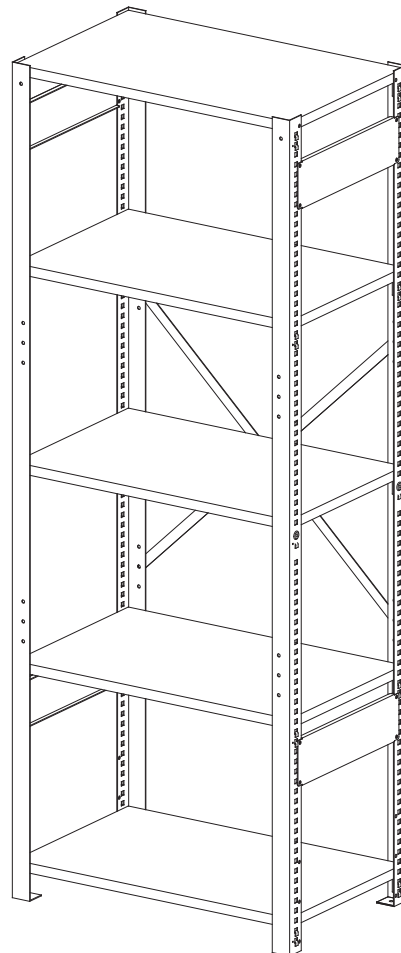
## STEP 3

Insert shelf clips into uprights at desired heights. Make sure clips are installed at matching heights or shelf will not be straight.



## STEP 4

Starting at the top, place the shelves onto the shelf clips. Racks will square themselves as the shelves are assembled. Lower shelves shouldn't be assembled until rack has been floor mounted.



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