

## SINGLE BOLT CASTERS

### TOOLS REQUIRED FOR ASSEMBLY

Socket set and open end wrench set

Attach the single bolt casters to the bottom of the units frame. Either tip the frame on its side or upside down to make bolting the casters on easier. Before tipping over it is recommended to lay the frame on a clean blanket or cardboard to avoid scratching the finish.

**NOTE: TWO TYPES OF CASTERS ARE PROVIDED (SWIVEL AND FIXED) BE SURE TO USE TWO OF THE SAME TYPE AT EACH END OF THE BENCH (TWO SWIVEL CASTERS ON THE RIGHT AND TWO FIXED ON THE LEFT). ALSO BE SURE THE FIXED CASTERS ARE POSITIONED SO THE GREASE ZERK IS ACCESSIBLE FROM THE OUTSIDE OF THE BENCH (SEE FIG. 2).**

Insert the caster plate into the angled lip pocket as shown, tilt the caster plate flat against the cabinet until the bolt is able to be slid behind the caster plate, locking it in place. Bolt in place using (1) 3/8" x 4-3/4" long hex head bolt and 3/8" nylock nut. See photo illustrations below. Repeat steps for the other 3 caster locations.

Once casters are bolted in place the frame can be flipped over on its wheels.



3/8 x 4-3/4"  
Hex Head Bolt

Fig. 1



Fig. 2

