

SR-400 ASSEMBLY INSTRUCTIONS

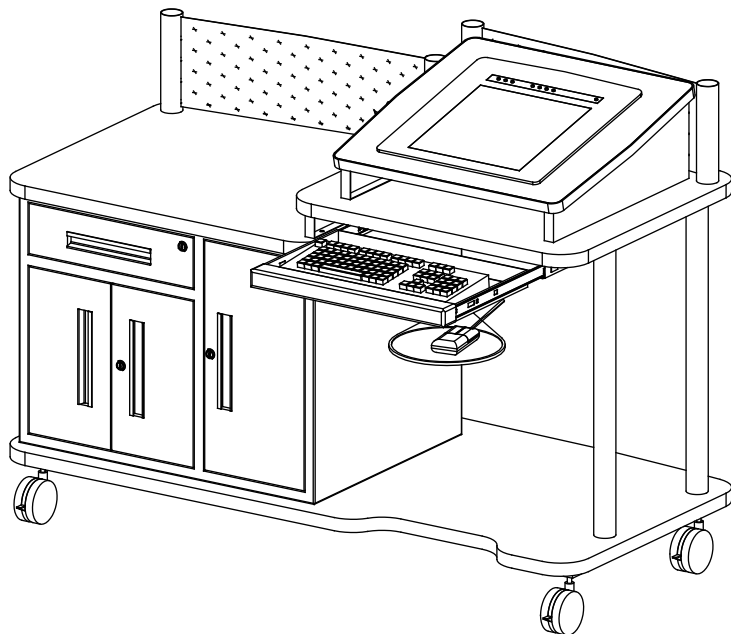
BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled.

****It is important that the bench is assembled in the same sequence as instructed****

HARDWARE

All assembly hardware is provided.



STEP 1

Attach the round uprights to the laminate surface. Use 5/16 x 2" Bolts with a washer & lock washer. This will thread into welded in nuts on the bottom of the uprights.



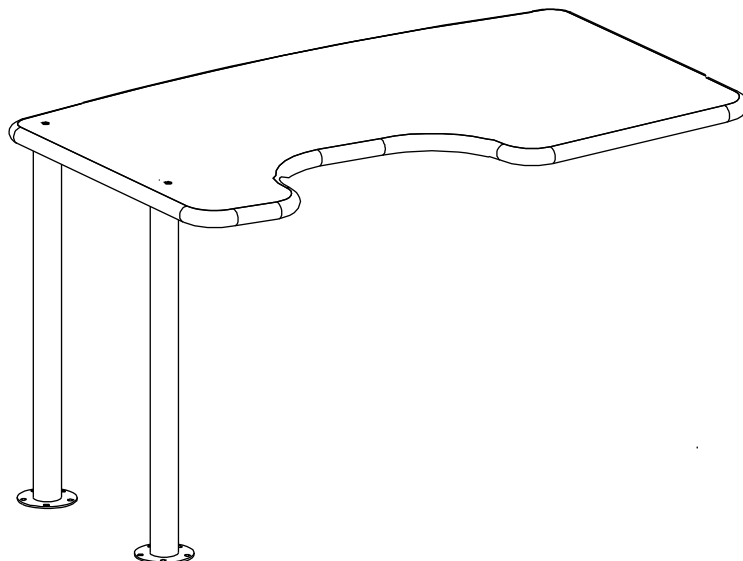
5/16" x 2"
Hex Head Bolt



Lock Washer



Flat Washer

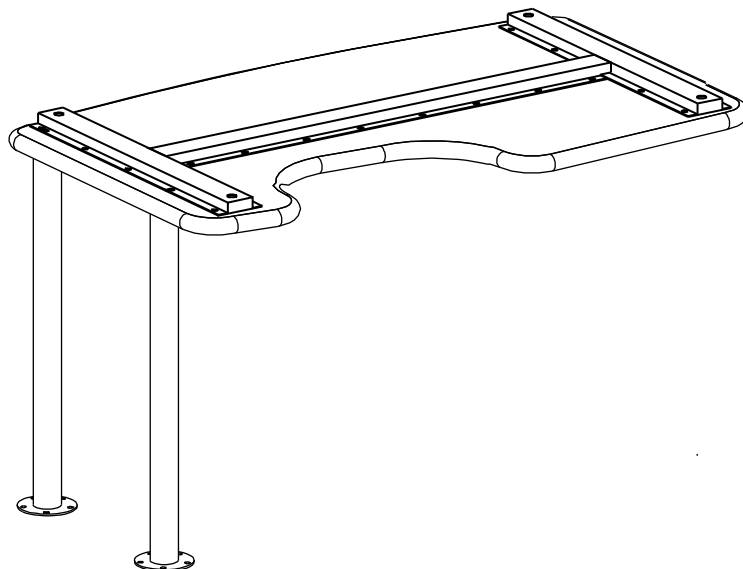


STEP 2

Center the caster base on the bottom side of the work surface. Attach with (24) #10 x 5/8" SPAX Wood screws. Not every hole will need to be used.

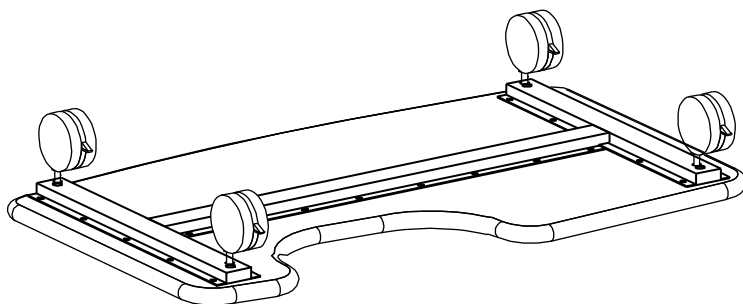


#10 x 5/8"
SPAX Wood Screw



STEP 3

Attach the casters to the caster rail. Thread the caster into the pre-installed nuts on the rail.



STEP 4

Attach the cabinet to the base. First install the 4 threaded wood nut inserts into the surface of the base by screwing them in.

Next lower the cabinet down and attach to the base using 1/4" x 3/4" flange head bolts. Thread the bolts into the inserts.

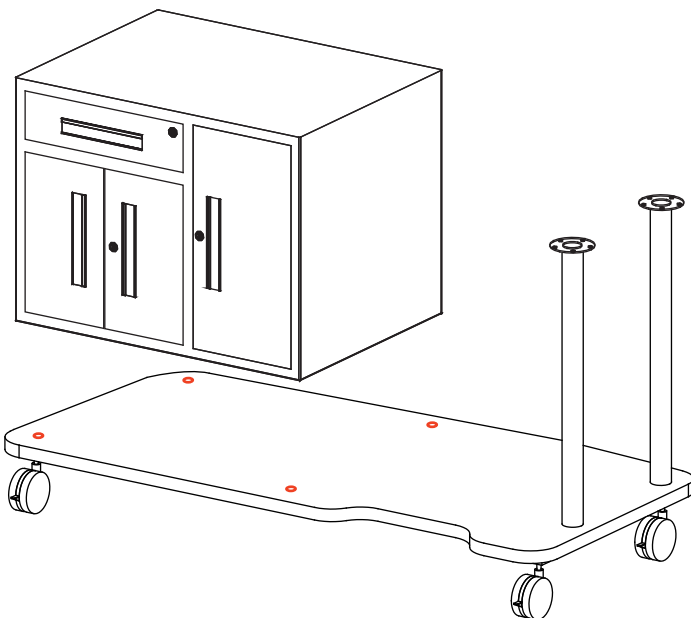
Once attached insert the bottom filler pan into the right side door compartment



1/4-20 Wood Nut



1/4-20 x 3/4"
Flange Head Bolt

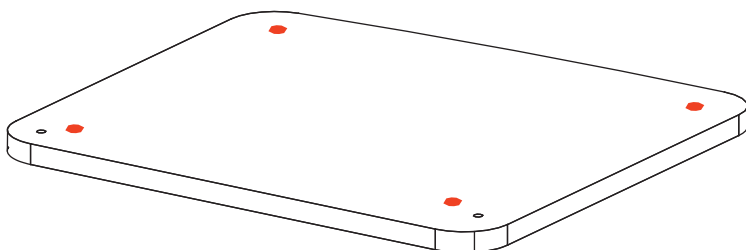


STEP 5

Flip the LH work surface over on its top and install the 4 threaded wood nut inserts into the bottom surface of the base by screwing them in.



1/4-20 Wood Nut



STEP 6

Attach the LH privacy panel to the top of the LH worksurface. Use 5/16 x 2" Bolts with a washer & lock washer. This will thread into welded in nuts on the bottom of the privacy panels uprights.



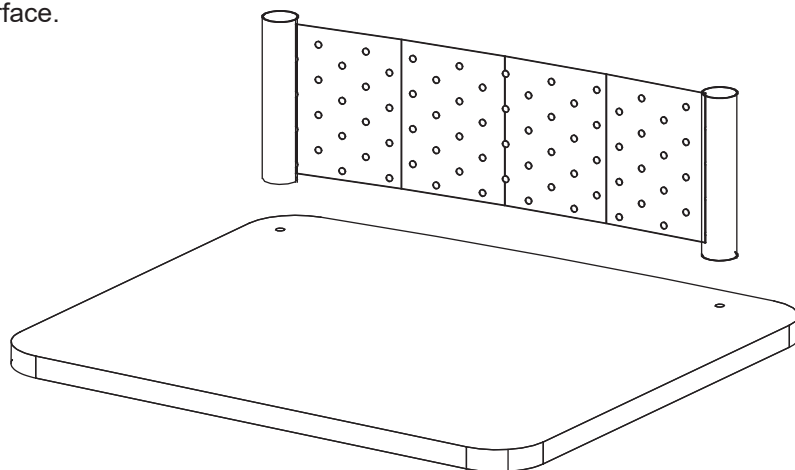
5/16" x 2"
Hex Head Bolt



Lock Washer



Flat Washer

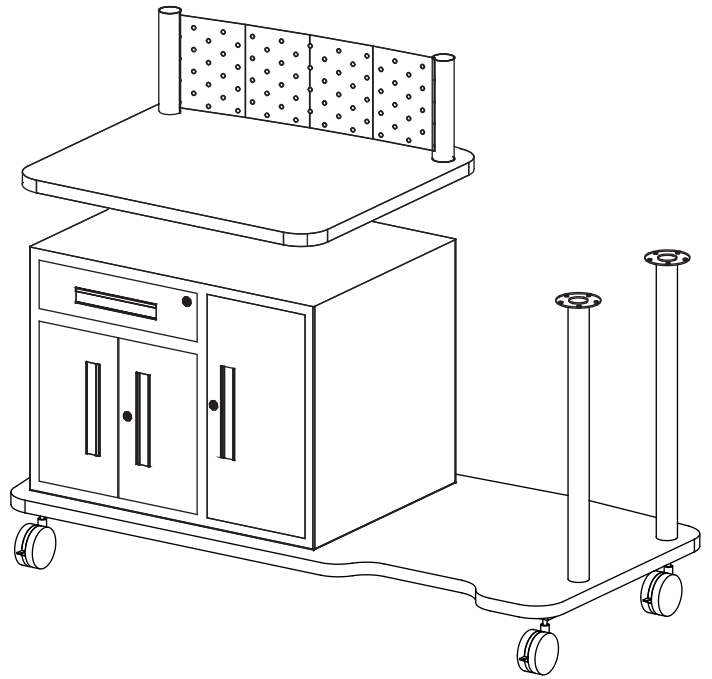


STEP 7

Next lower the LH worksurface down and attach to the cabinet using 1/4" x 3/4" flange head bolts. The bolts will insert through holes in the top of that cabinet and thread into the threaded wood inserts of the top.



1/4-20 x 3/4"
Flange Head Bolt

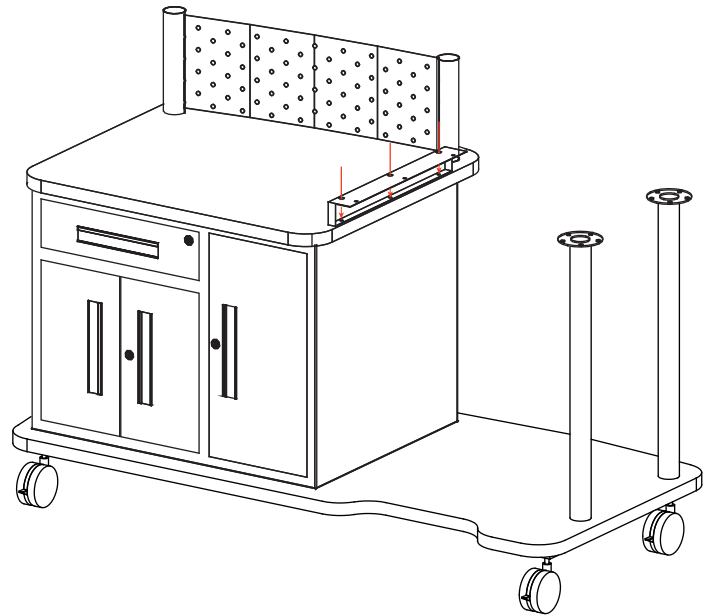


STEP 8

Attach the RH surface filler support to the edge of the LH surface. Attach using 3 spax screws by inserting through the pass through holes on the top side of the support.



#10 x 5/8"
SPAX Wood Screw



STEP 9

Attach the RH privacy panel to the top of the RH worksurface. Use 5/16 x 2" Bolts with a washer & lock washer. This will thread into welded in nuts on the bottom of the privacy panels uprights.



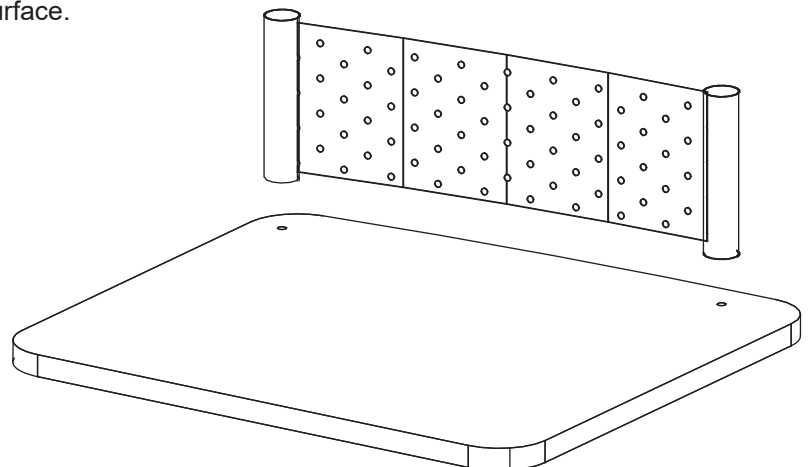
5/16" x 2"
Hex Head Bolt



Lock Washer



Flat Washer

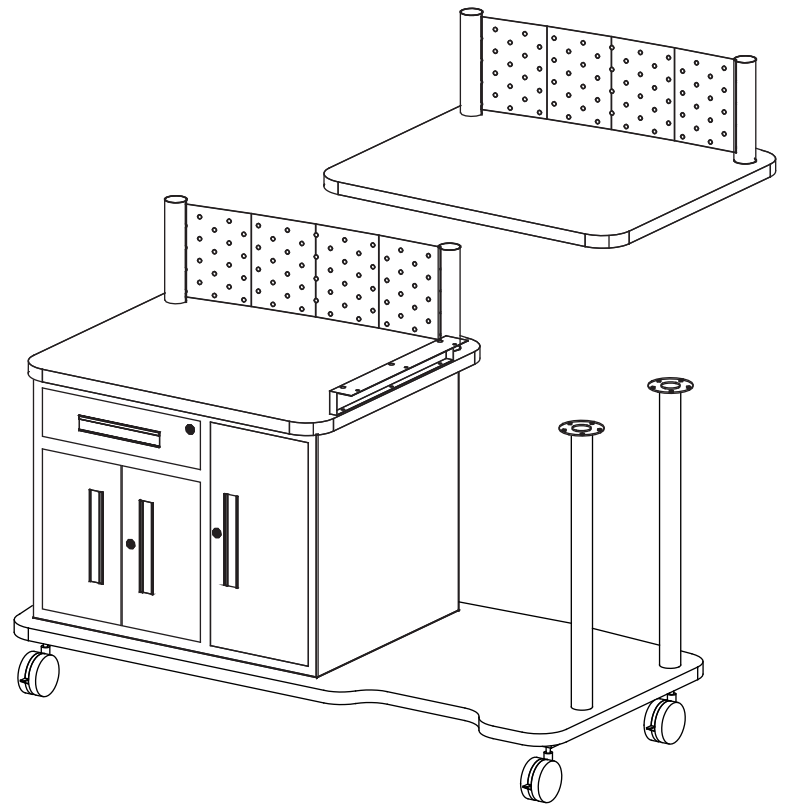


STEP 10

Attach the RH surface to the filler support and legs. Use 3 spax screws for the support and 5 Spax screws for each leg.



#10 x 5/8"
SPAX Wood Screw

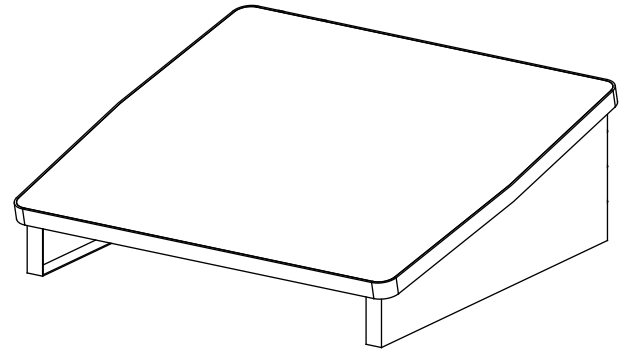


STEP 11

Attach the angled supports to the bottom side of the lectern surface. There will be prick marks on the bottom surface to align the screws with. Attach using 4 Spax wood screws.



#10 x 5/8"
SPAX Wood Screw



STEP 12

Attach the angled surface to the RH top. 1/4-20 x 1-3/4" flange head bolts will insert from the bottom side and thread into the pre-installed nuts on the bottom of the angled surface supports risers.



1/4-20 x 1-3/4"
Flange Head Bolt

