

## CBL-5464-4.STL

### TOOLS REQUIRED FOR ASSEMBLY

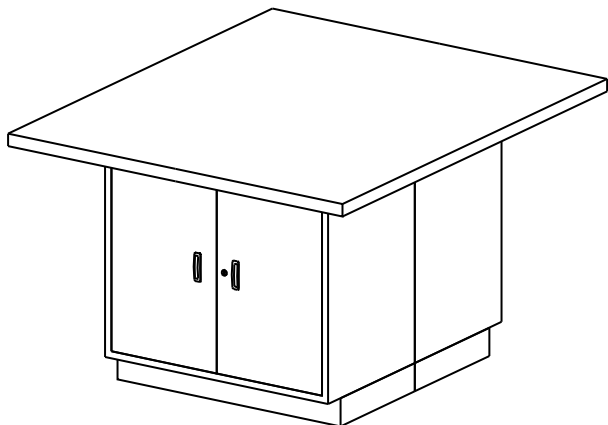
Socket set, Open end wrench set, Cordless drill with 3/8" socket bit (Magnetic recommended).

### BEFORE ASSEMBLING THE WORKBENCH

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

### HARDWARE & GMI COMPONENTS

All assembly hardware is provided. Full size photos accompany each step where hardware is needed.



## STEP 1

**\*\*Units are difficult to move once assembled.  
Begin assembly in the bench's final location\*\***

Place 2 cabinets back-to-back. If your floor isn't level, they may not sit at the same height. You can adjust the cabinets' height by turning the leveler inserts in the bottom of the cabinets. (It is much easier to adjust before the cabinets are bolted together)

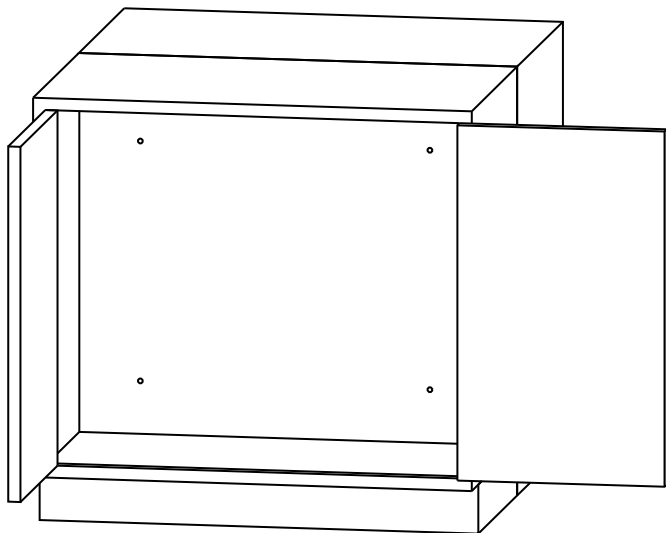
Once adjusted, Open the doors of the cabinets and attach using (4) 5/16 x 1/2" Bolts with Lock Nuts. Requires 2 people.



5-16 x 1/2"  
Hex Head Bolt



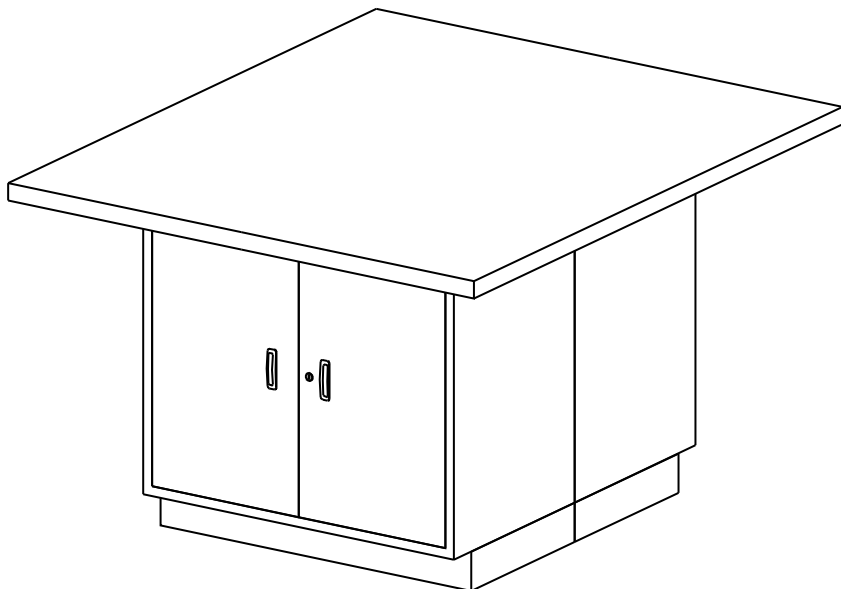
Nylock Nut



## STEP 2

**FOR STEEL TOPS W/ WOOD CORE:**  
Carefully flip the top right side up & place on the cabinets as shown to the right.

Adjust top so that it sits centered on the cabinets. Attach using (8) #14 x 1" Lag Screws.



# STEP 3

FOR STEEL TOPS W/O WOOD CORE:

Carefully position the top & place on the cabinets as shown to the right.

The top of each cabinet will have 4 holes that will align with pre-installed threaded inserts on the bottom side of the worksurface. Attach using (8) 1/4-20 x 3/4" Flange head bolts (4 per cabinet).



1/4-20 x 3/4"  
Flange Head Bolt

