

CBL CASTER RAIL

TOOLS REQUIRED FOR ASSEMBLY

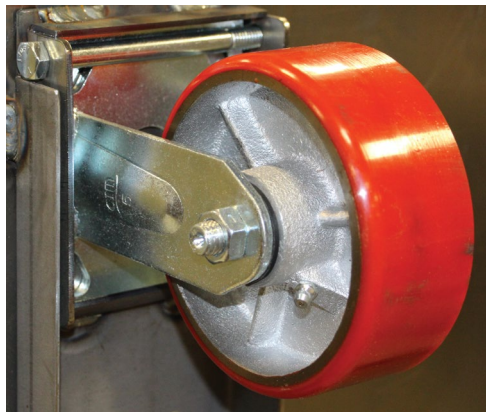
Socket set w/ 1/2" socket, Open end wrench set, Cordless drill with 5/16" socket bit (Magnetic recommended), 1/8" Drill bit, & Tape measure.

BEFORE ASSEMBLING THE WORKBENCH

Assembly of this bench will require 2 people. Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

HARDWARE & GMI COMPONENTS

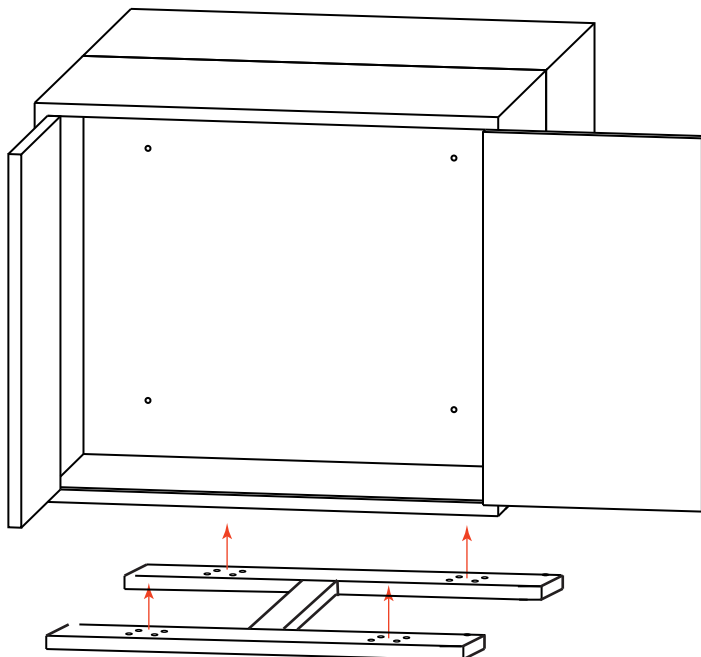
All assembly hardware is provided.



STEP 1

Attach the black caster base to the bottom side of the cabinets. Use (16) 1/4-20 x 3/4" flange head bolts. The bolts will thread through holes in the cabinets bottom into pre-installed nuts in the top of the caster base.

Once the base is securely bolted in place, attach the single bolt casters.



SINGLE BOLT CASTERS

TOOLS REQUIRED FOR ASSEMBLY

Socket set and open end wrench set

Attach the single bolt casters to the bottom of the units frame. Either tip the frame on its side or upside down to make bolting the casters on easier. Before tipping over it is recommended to lay the frame on a clean blanket or cardboard to avoid scratching the finish.

NOTE: TWO TYPES OF CASTERS ARE PROVIDED (SWIVEL AND FIXED) BE SURE TO USE TWO OF THE SAME TYPE AT EACH END OF THE BENCH (TWO SWIVEL CASTERS ON THE RIGHT AND TWO FIXED ON THE LEFT). ALSO BE SURE THE FIXED CASTERS ARE POSITIONED SO THE GREASE ZERK IS ACCESSIBLE FROM THE OUTSIDE OF THE BENCH (SEE FIG. 2).

Insert the caster plate into the angled lip pocket as shown, tilt the caster plate flat against the cabinet until the bolt is able to be slid behind the caster plate, locking it in place. Bolt in place using (1) 3/8" x 4-3/4" long hex head bolt and 3/8" nylock nut. See photo illustrations below. Repeat steps for the other 3 caster locations.

Once casters are bolted in place the frame can be flipped over on its wheels.



Fig. 1



Fig. 2

