

## EL-279 ASSEMBLY INSTRUCTIONS

### TOOLS REQUIRED FOR ASSEMBLY

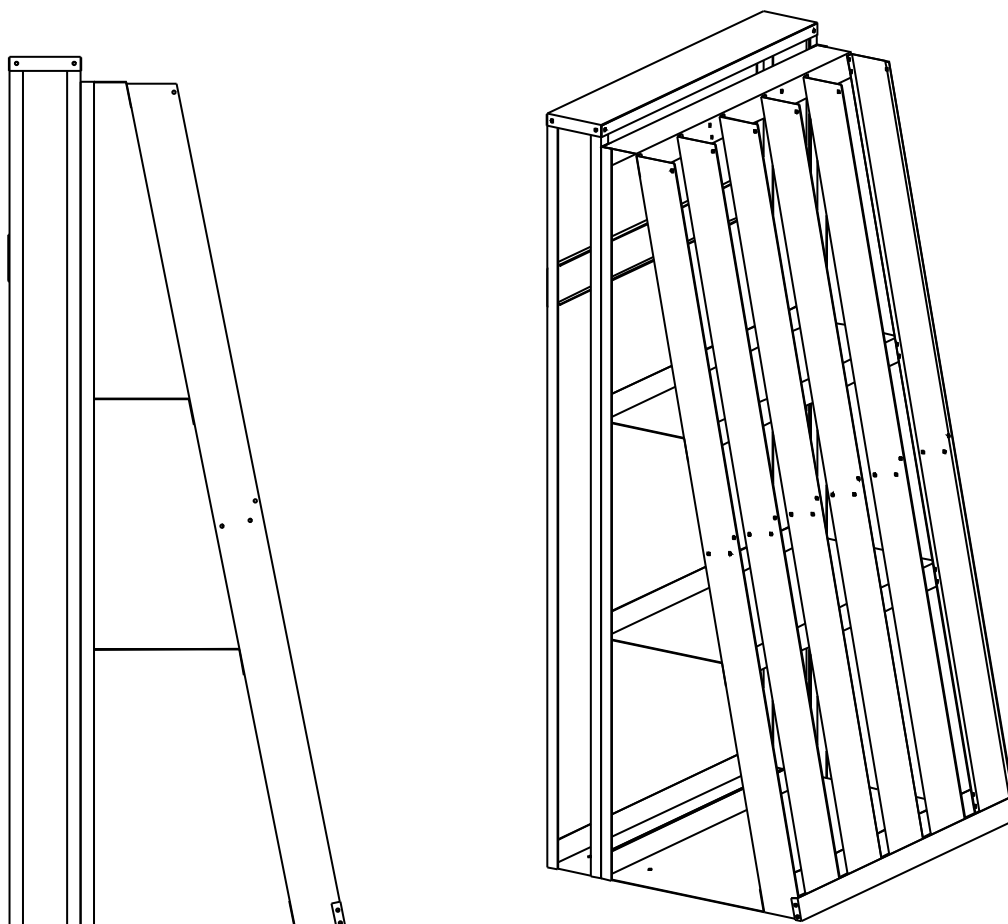
Electric Hand Drill, 3/8" magnetic hex bit, 3/8" Crescent Wrench, Tape Measure.

### BEFORE ASSEMBLING THE RACK

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. We suggest that you clear & vacuum the area where the bench is to be assembled. It is important that the bench is assembled in the same sequence as instructed.

### HARDWARE

All assembly hardware is provided. Floor Anchor hardware is not provided.



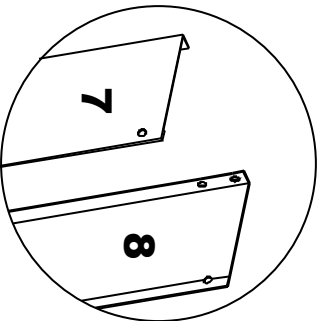
### **WARNING!**

**THIS RACK MUST  
BE FLOOR  
ANCHORED**

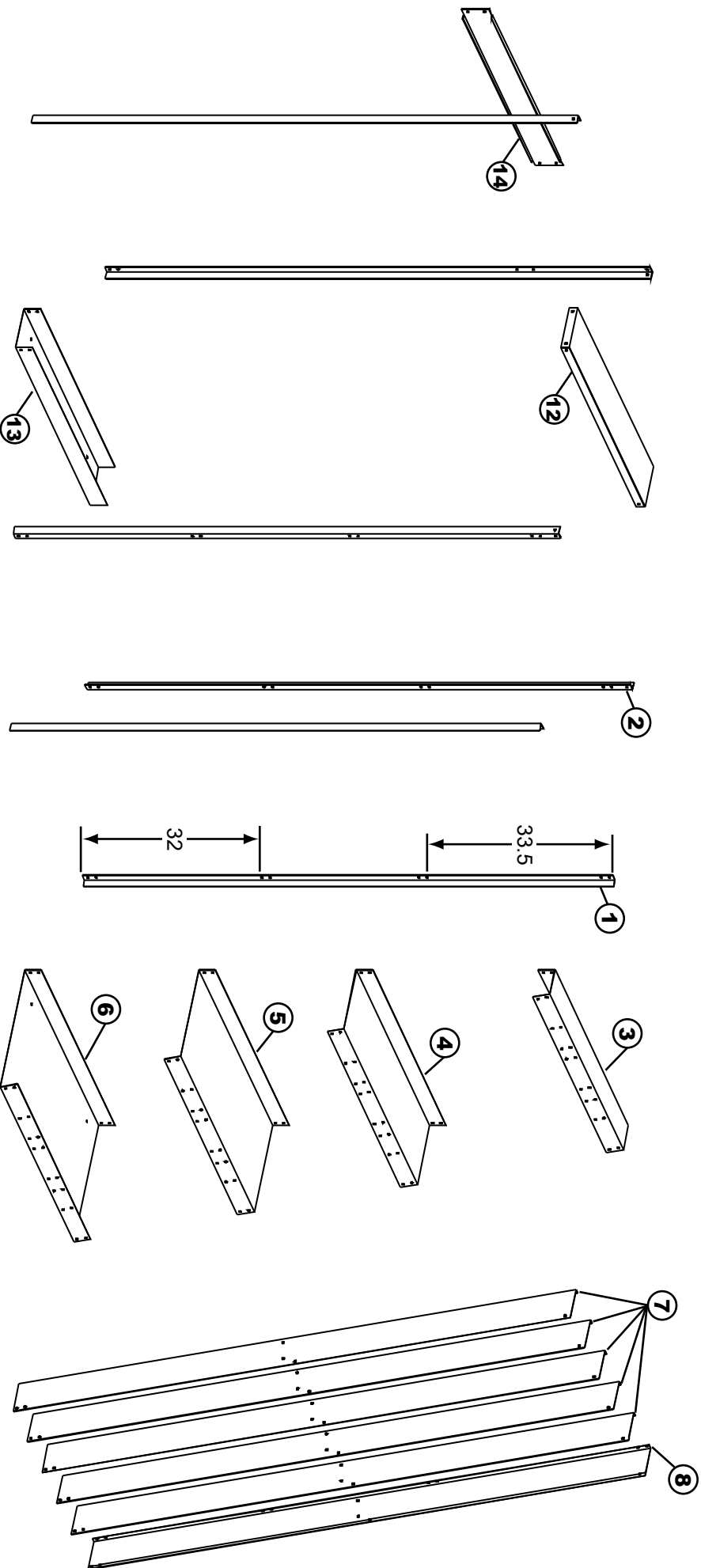
### Hardware List:

Qty 84: 5/16" x 3/4" Hex Head Bolts

Qty 84: Nylock Nuts



#	Qty.	Description
1	2	Back Support Angle (95.25")
2	4	Back Support Angle (98")
3	1	Top Cap
4	1	Shelf A
5	1	Shelf B
6	1	Bottom Pan
7	5	Left Upright
8	1	Right Upright
9	1	Retainer Rail
12	1	Top Cap 2
13	1	Bottom Pan 2
14	1	Back Support



Identify components using the illustration above.

## STEP 1

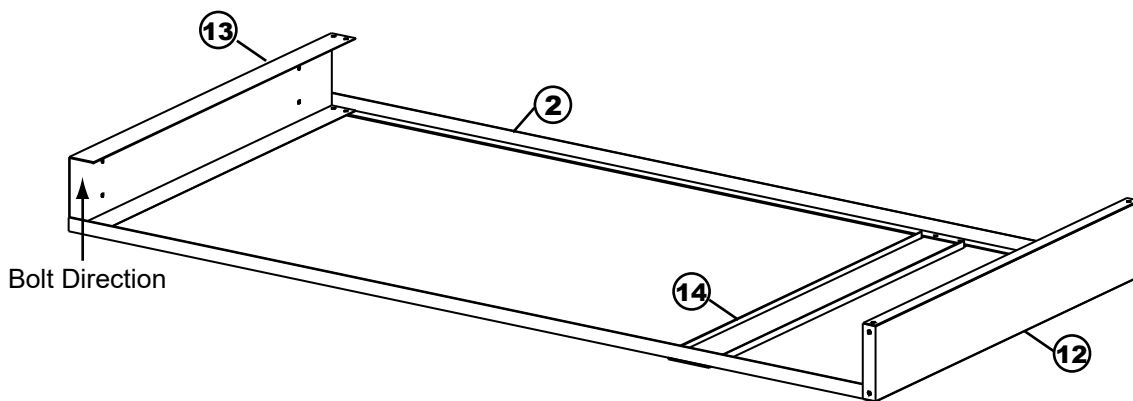
Caution - It is important to orient the back support angles (part #1) correctly. Measure the distance from one end to the center of the third hole.

The distance from the top of the upright to the third hole is 33-1/2", from the bottom to the third hole is 32".

Unless specified otherwise, use 5/16 x 3/4" bolts & Nylock nuts for all assembly.

## STEP 2

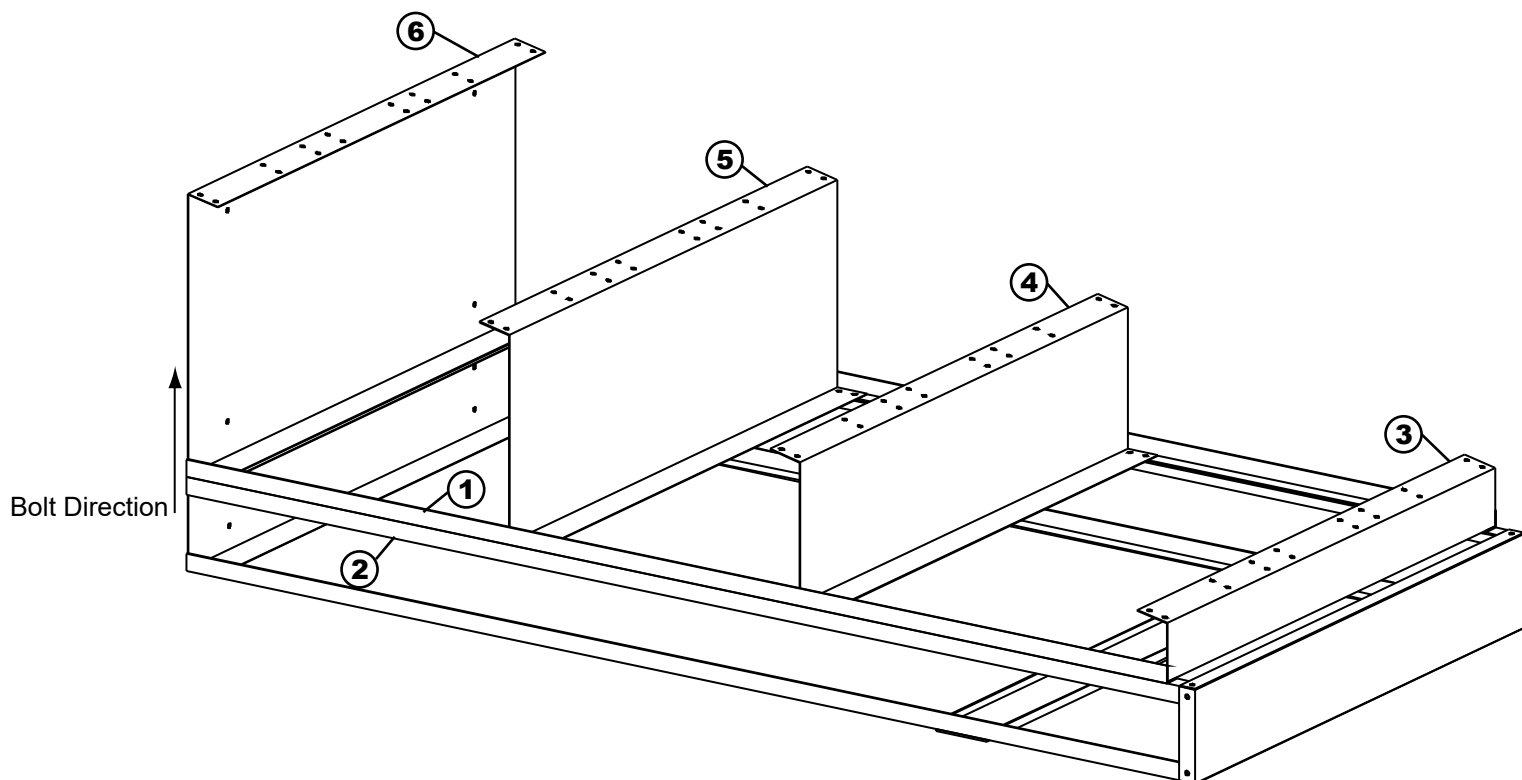
Lay the 98" Back support angles down on the floor as shown below. Attach the bottom pan 2, top cap 2 & back brace to the uprights. The bolts run up through the angle & into the bottom pan (the nut will be on the shelf side of the rack).



## STEP 3

Place (#2) 98" Back support angles onto your partial assembly. Starting at the top, attach the all pans to the angles as shown. CAUTION: orient the shelves exactly as shown above.

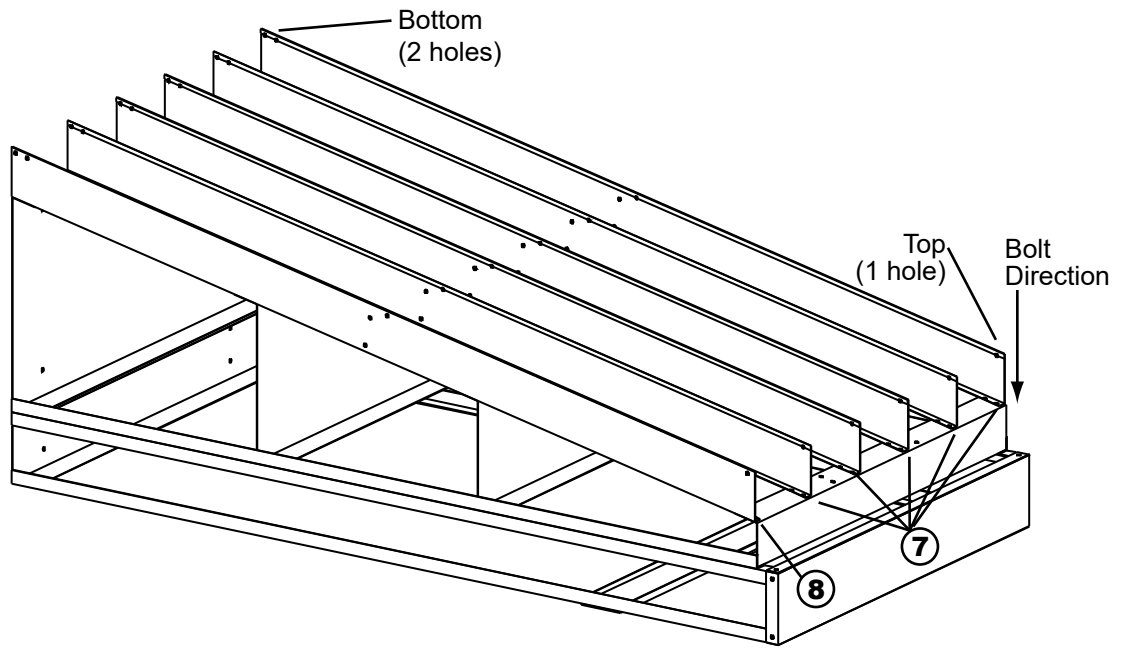
Use 5/16 x 3/4" bolts for all shelves except (#12) Top Cap 2. Use 5/16 x 3/4" bolts for (#12).



## STEP 4

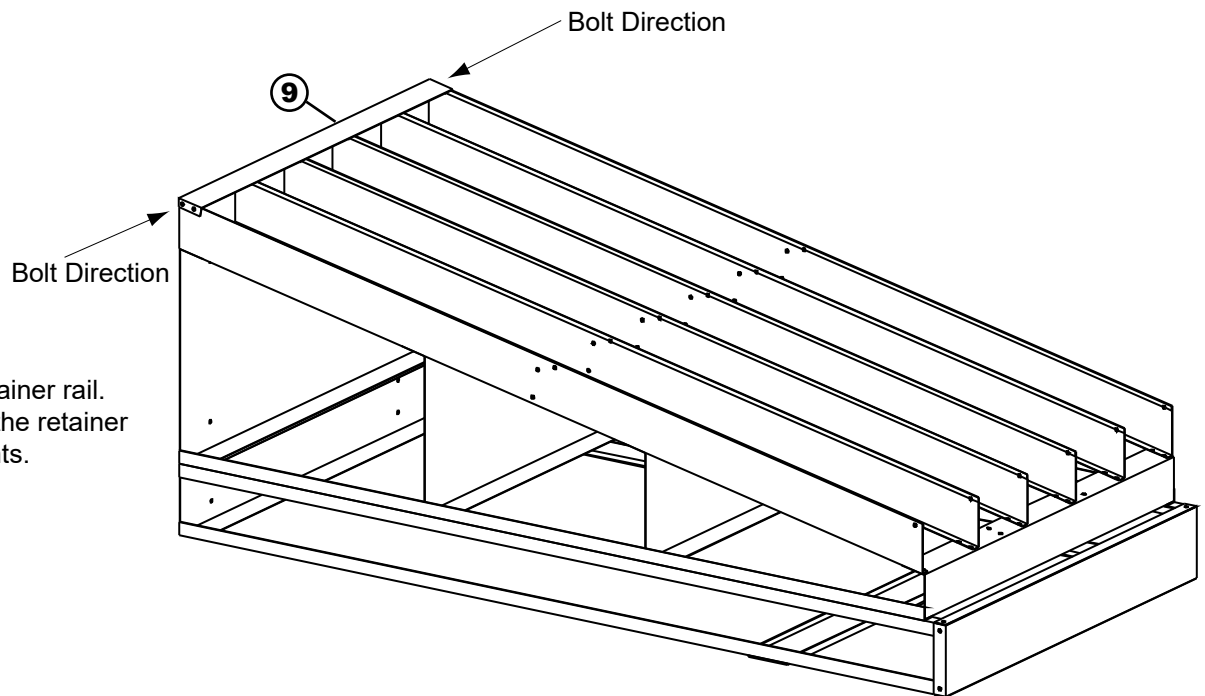
Attach the (#7 & #8) left & right uprights. The bottom of the uprights have 2 holes, the tops have just 1.

Run the bolt down through the upright, into the shelves.



## STEP 5

Attach the (#9) retainer rail. Bolts run through the retainer rail, into the uprights.



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