

EL-644 ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED FOR ASSEMBLY

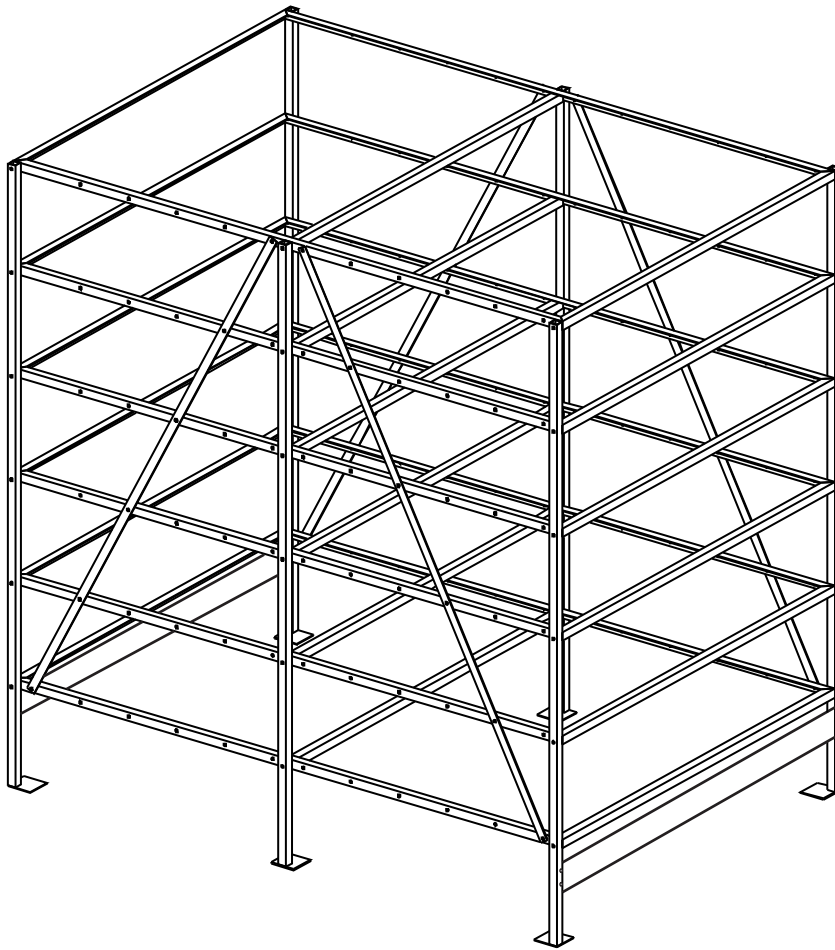
Ratchet and socket set and wrench set.
Tape Measure

BEFORE ASSEMBLING THE RACK

Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled.
We suggest that you clear & vacuum the area where the rack is to be assembled.
It is important that the rack is assembled in the same sequence as instructed.

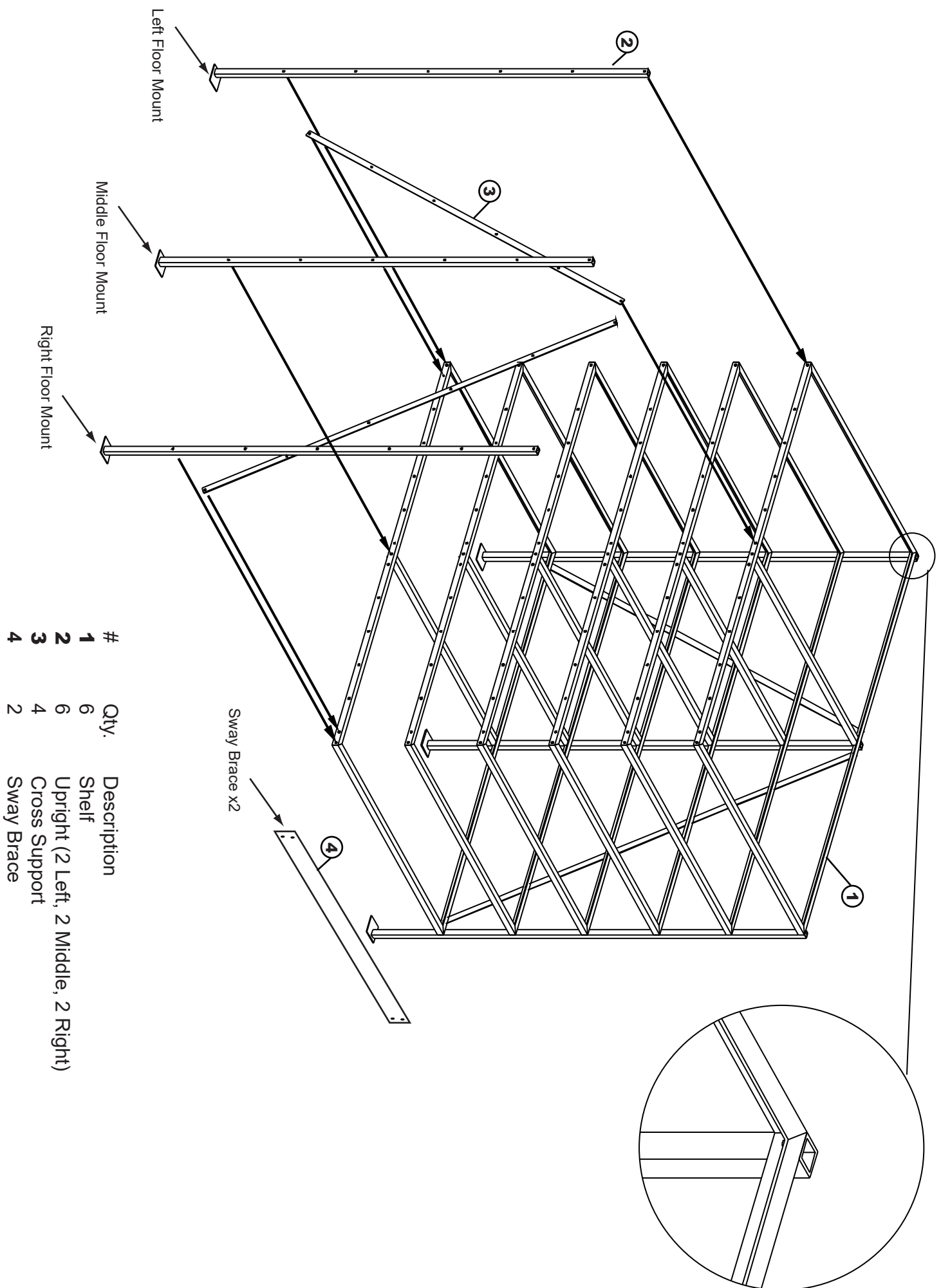
HARDWARE

All assembly hardware is provided. Floor Anchor hardware is not provided.

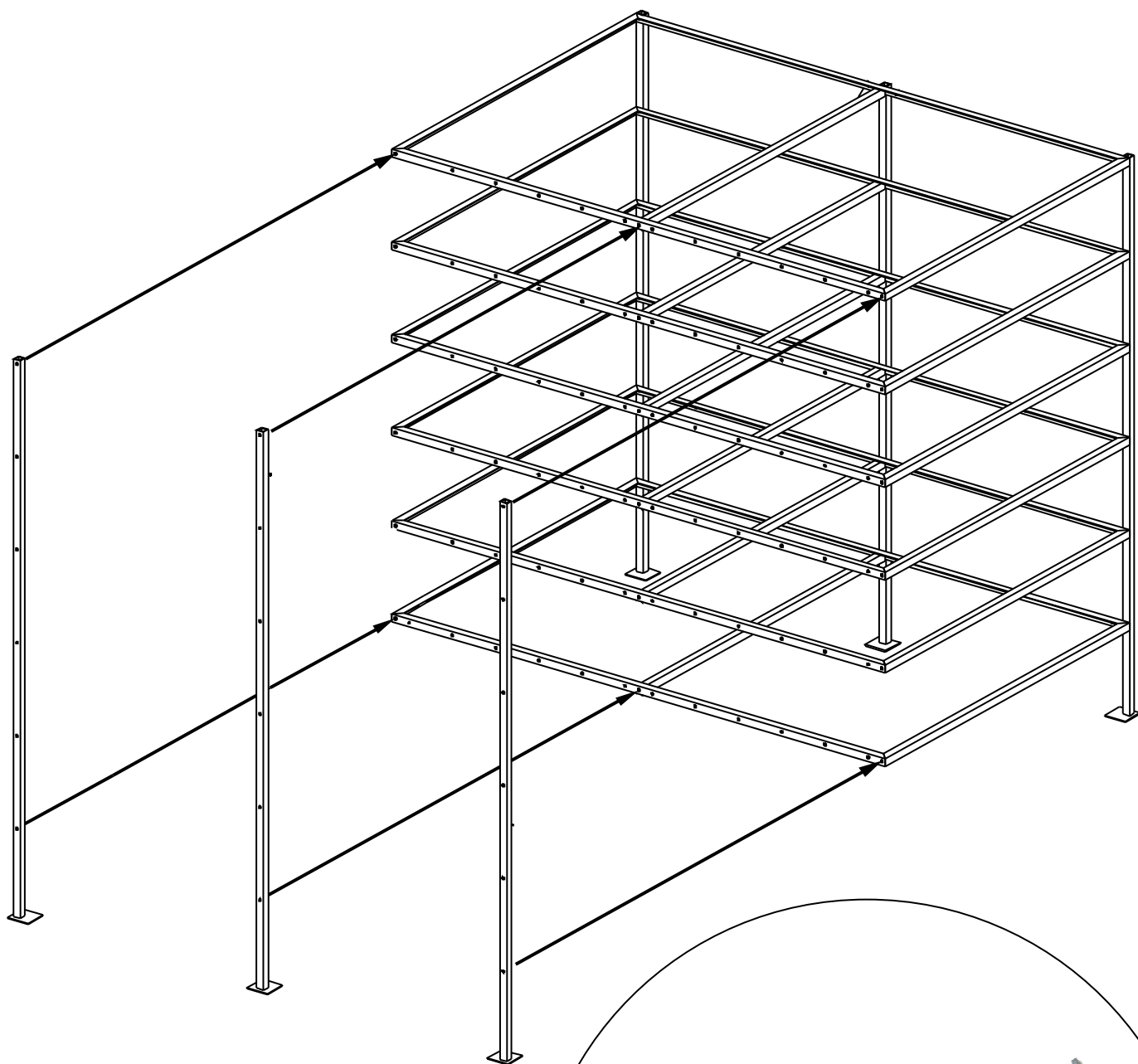


WARNING!

THIS RACK MUST
BE FLOOR
ANCHORED



#	Qty.	Description
1	6	Shelf
2	6	Upright (2 Left, 2 Middle, 2 Right)
3	4	Cross Support
4	2	Sway Brace



STEP 1

You will require assistance bolting the uprights to the shelves.

Attach the 6 upright supports to the shelves using (6) 5/16-18 x 2" Hex Head Bolts, (12) Washers and (6) Nylock Nuts per upright. Do not fully tighten bolts.



5/16-18 x 2"
Hex Head Bolt

x36



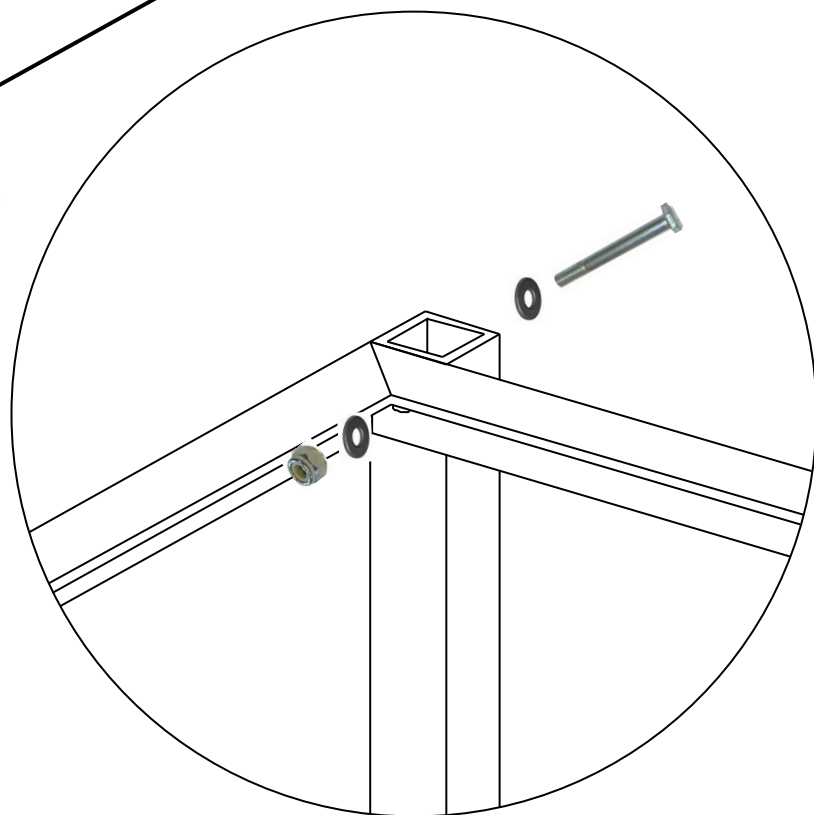
Nylock Nut

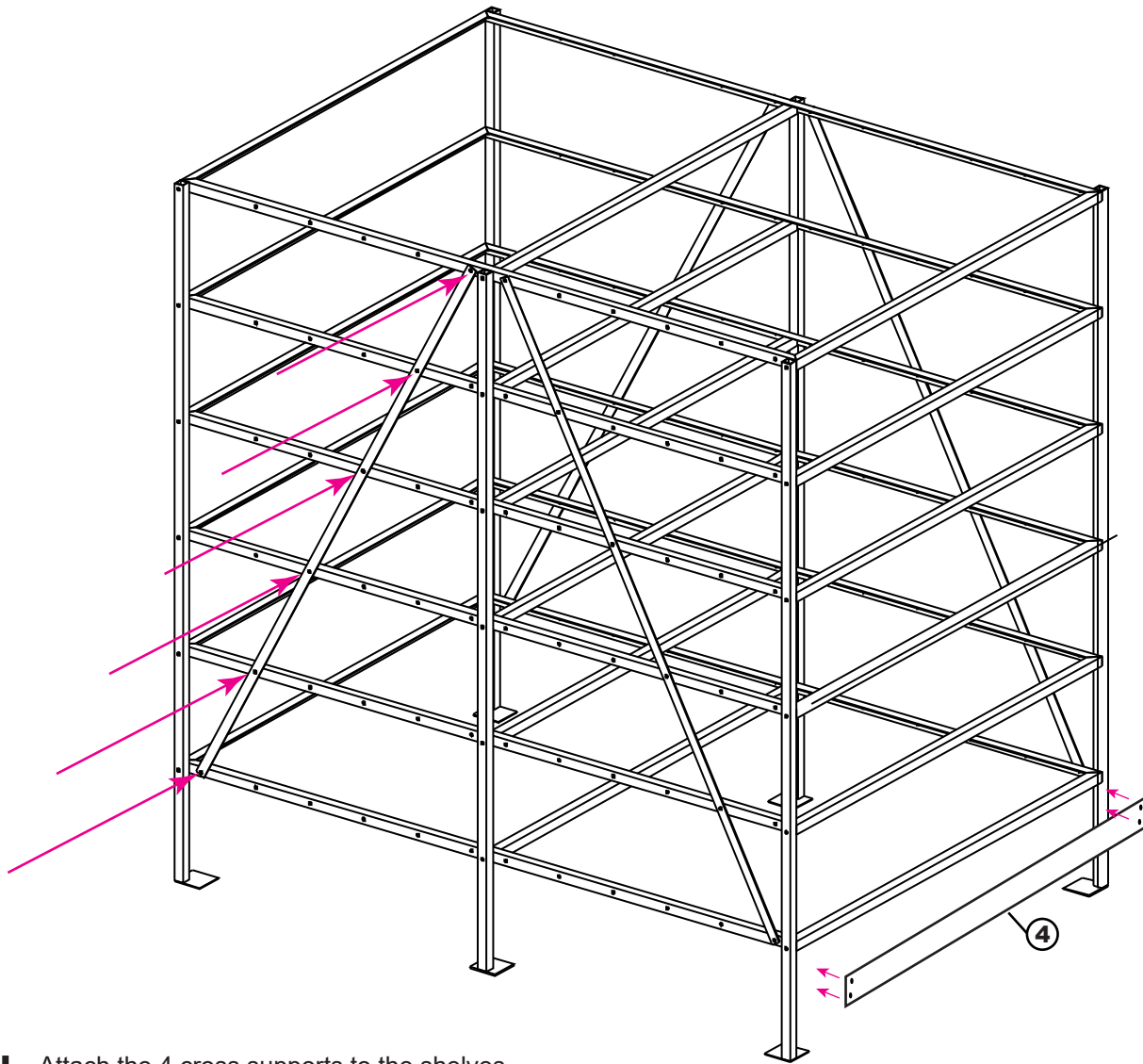
x36



Flat Washer

x72





STEP 2

Attach the 4 cross supports to the shelves using (6) 5/16-18 x 1" and (6) Nylock Nuts per cross support brace. Do not fully tighten bolts.



x24

5/16-18 x 1"
Hex Head Bolt



x24

Nylock Nut

STEP 3

Attach the 2 lower cross supports (Item 4) to the shelves using (4) 5/16-18 x 2" and (4) Nylock Nuts per lower support brace. Ensure rack is square and fully tighten bolts.



x8

5/16-18 x 2"
Hex Head Bolt



x8

Nylock Nut