

WALL MOUNTED WELDING BOOTH

TOOLS REQUIRED FOR ASSEMBLY

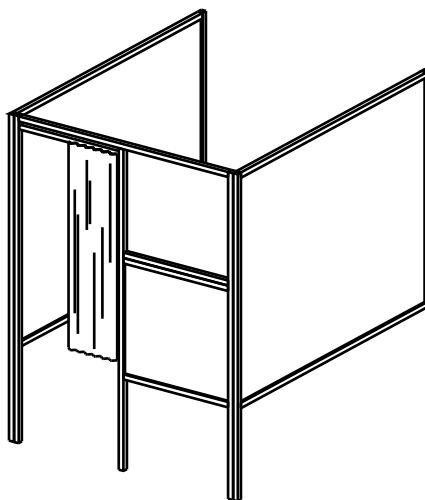
Electric Hand Drill, 3/8" Hex Bit, 3/8" Crescent Wrench, Tape Measure, Level.

BEFORE ASSEMBLING THE WORKBENCH

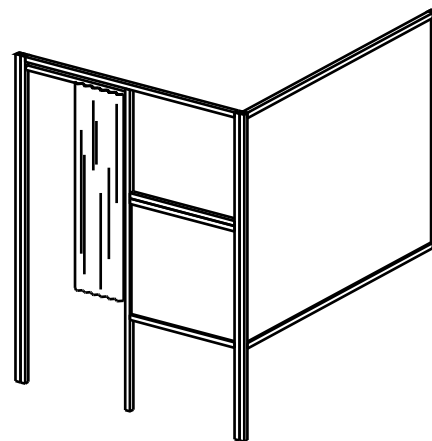
Read through the assembly instructions to familiarize yourself with the order in which the parts are assembled. It is important that the bench is assembled in the same sequence as instructed. 2 people needed for assembly.

HARDWARE

All assembly hardware is provided. Full size photos accompany each step where hardware is needed.

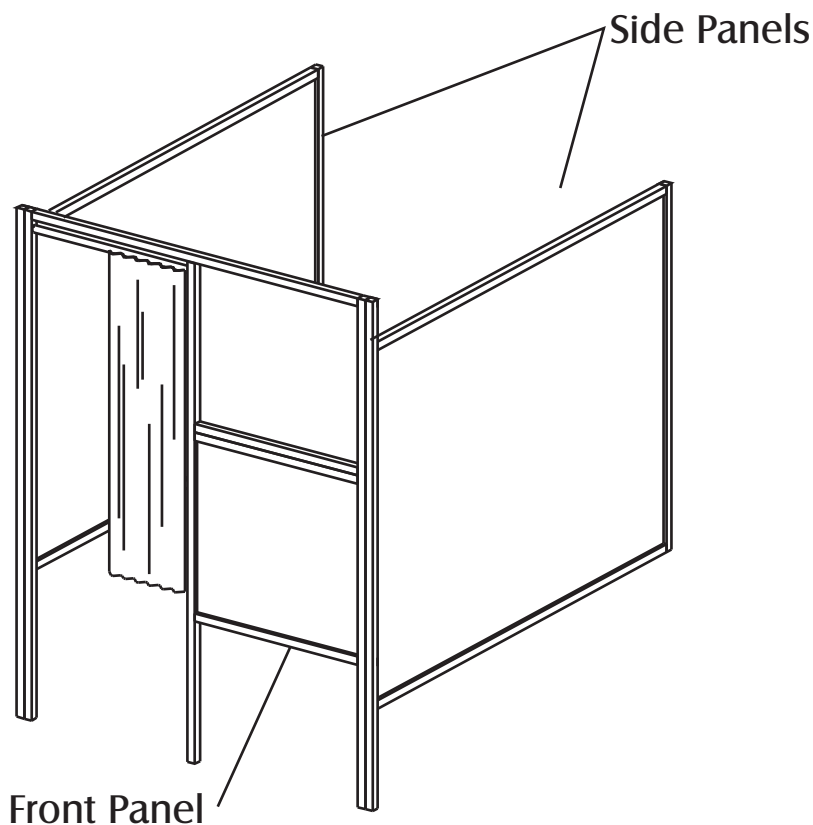


STARTER BOOTH



ADD-ON BOOTH

PANEL IDENTIFICATION



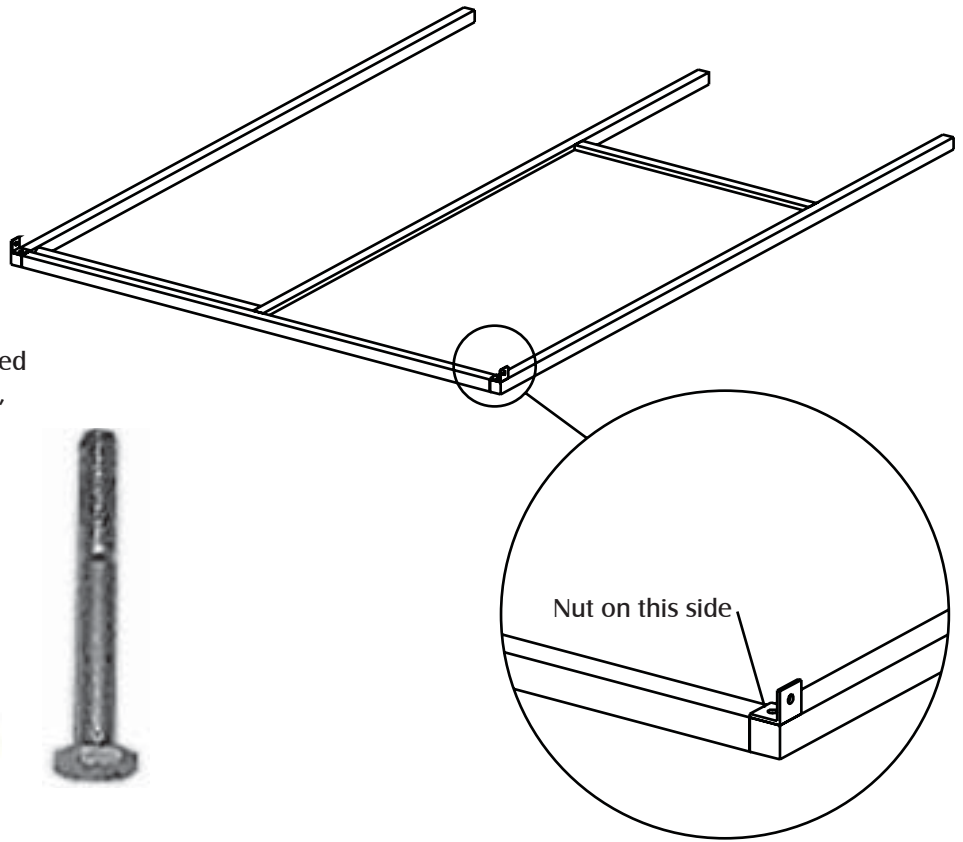
STEP 1

Always begin assembly with the starter booth.

Lay the front starter panel face down on the floor. See previous page to identify the starter panel.

These instructions show the booth assembled with the door opening on the left; however, the front panel is reversible. You may assemble your booths with the door to the left or right.

Use two 1/4-20 x 1-3/4" Hex Head Bolts with 1/4" Lock Nuts to attach one booth clip to each of the top corners.



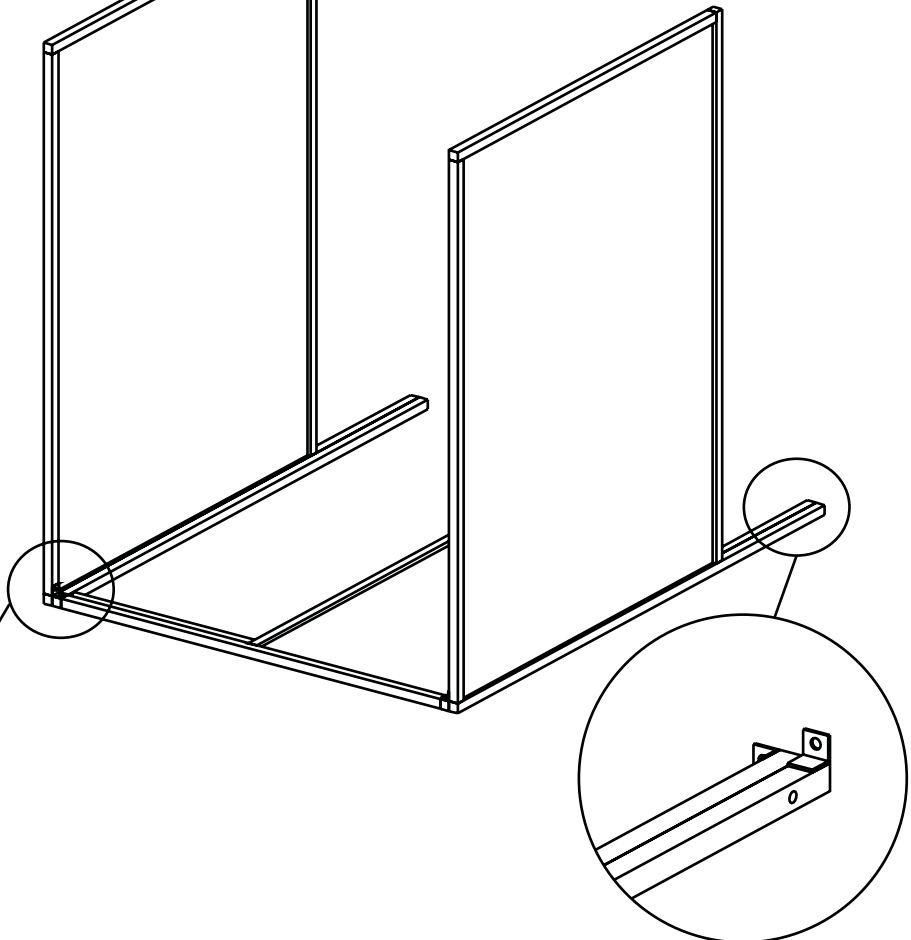
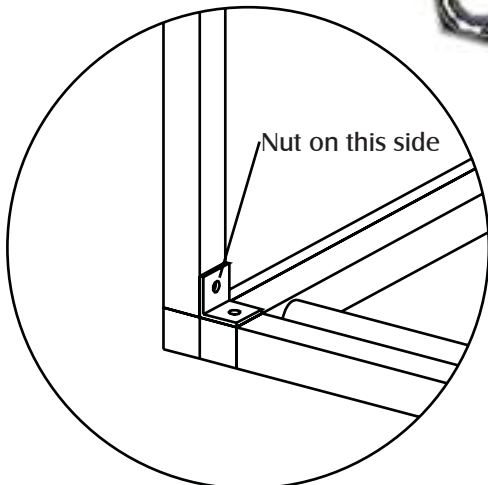
IF YOU HAVE MORE THAN 1 BOOTH IN THE ROW, SKIP TO STEP 4.

STEP 2

Attach the side panels to the front panel as shown to the right.

Use one 1/4-20 x 1-3/4" Hex Head Bolt with a 1/4" Lock Nut at the top.

Use one 1/4-20 x 3" Hex Head Bolt 1/4" Lock Nut to connect the legs. The bolt should go through the side panel into the front panel.



STEP 3

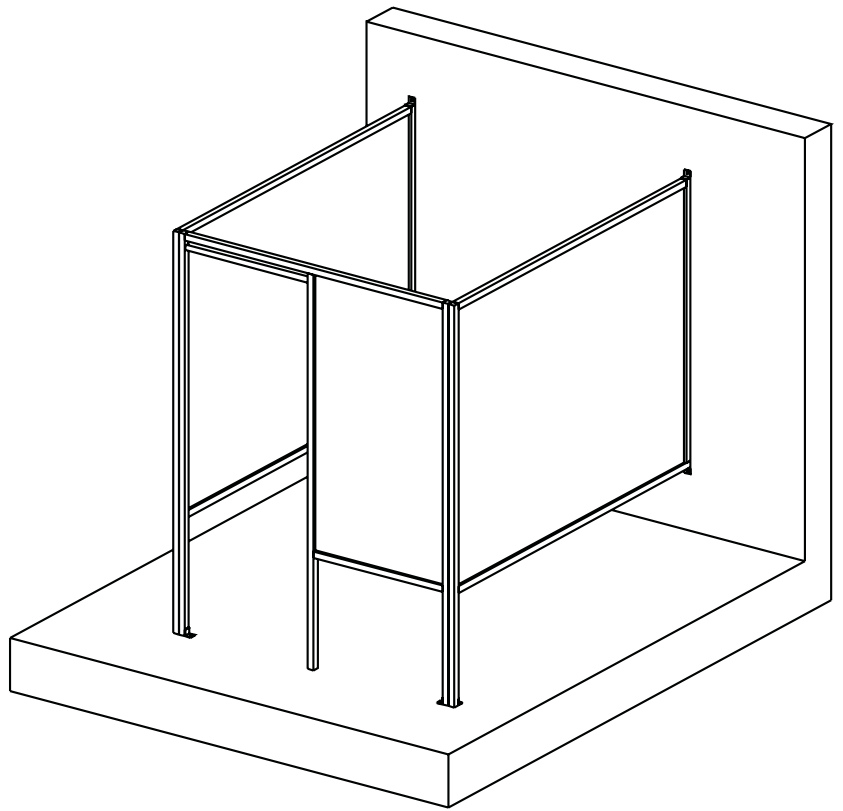
Move single booth into desired position.

Before mounting, make sure booth is square & level.

Attach side panels to the wall (2 places each). Mount the front & side panels to the floor.

Hardware is not provided for wall or floor mounting.

SKIP TO STEP 10



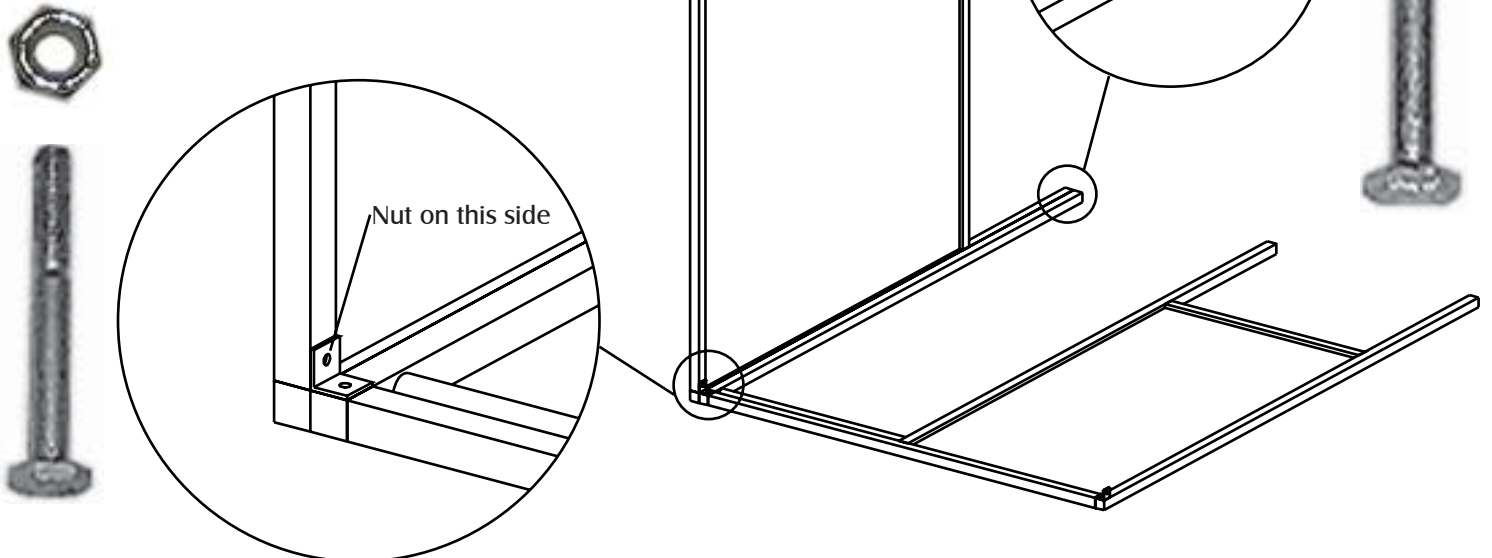
FOR ASSEMBLIES WITH MORE THAN 1 BOOTH IN THE ROW.

STEP 4

Attach one side panel to the front panel as shown to the right.

Use one 1/4-20 x 1-3/4" Hex Head Bolt with a 1/4" Lock Nut at the top.

Use one 1/4-20 x 3" Hex Head Bolt 1/4" Lock Nut to connect the legs. The bolt should go through the side panel into the front panel.

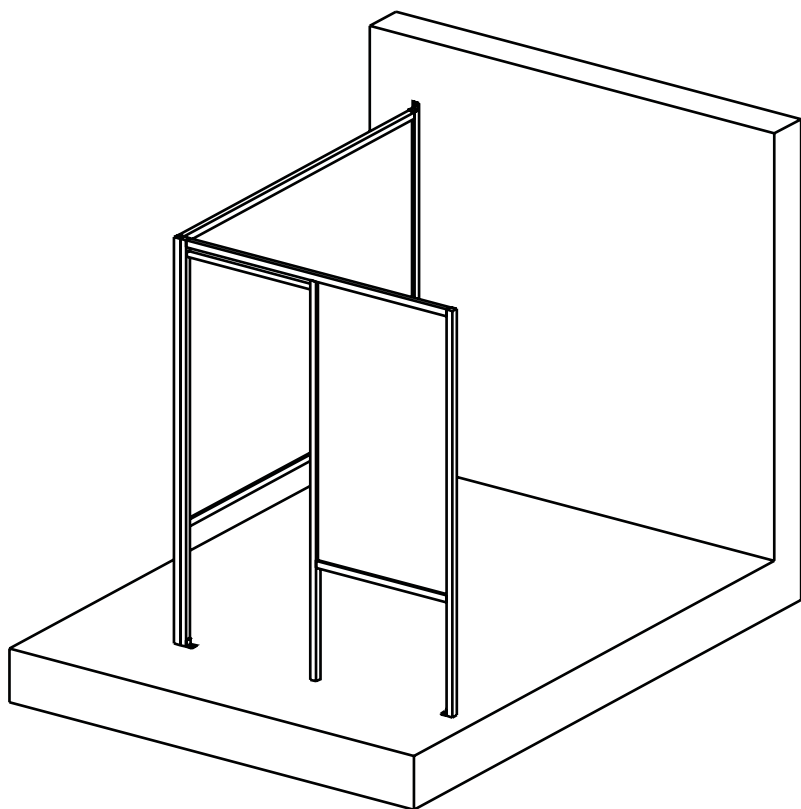


STEP 5

Move starter booth into desired position.
Before mounting, make sure booth is square & level.

Attach side panel to the wall in 2 places.

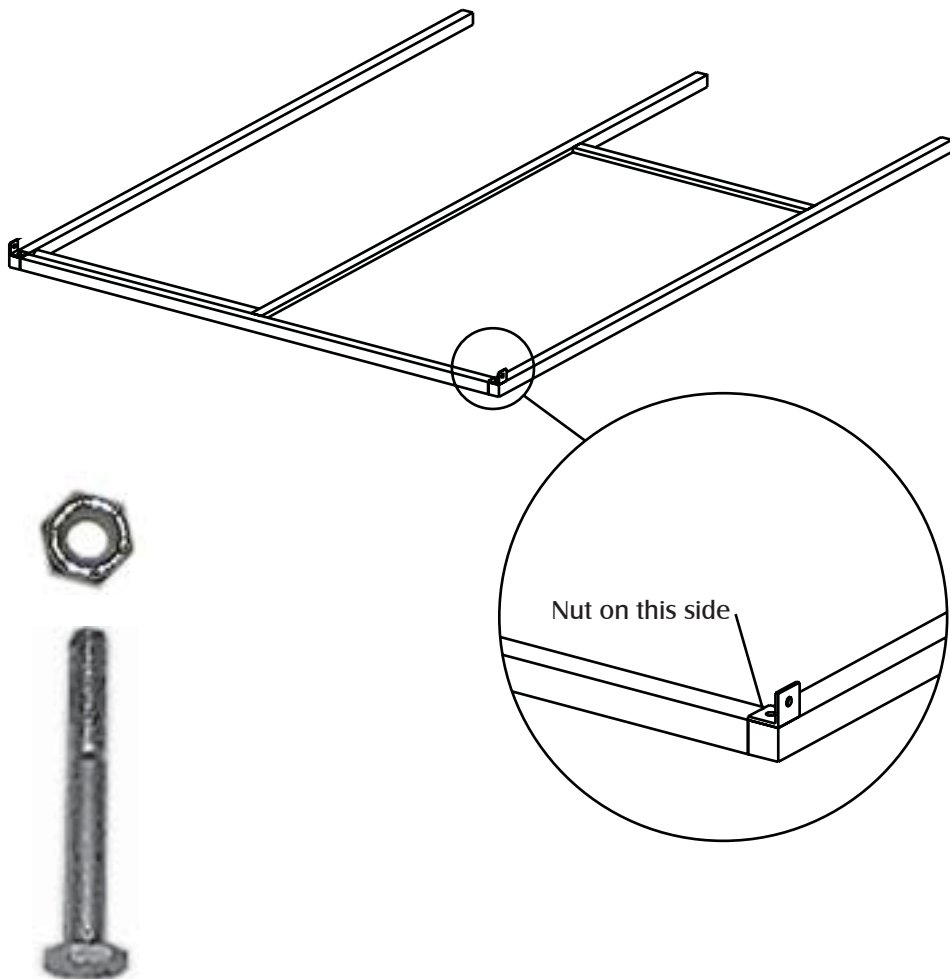
Hardware is not provided for wall mounting.



STEP 6

Lay a front add-on panel face down on the floor (See first page for panel identification). Attach one booth clip to each of the top corners.

Use two 1/4-20 x 1-3/4" Truss Head Bolts with 1/4" Lock Nuts.

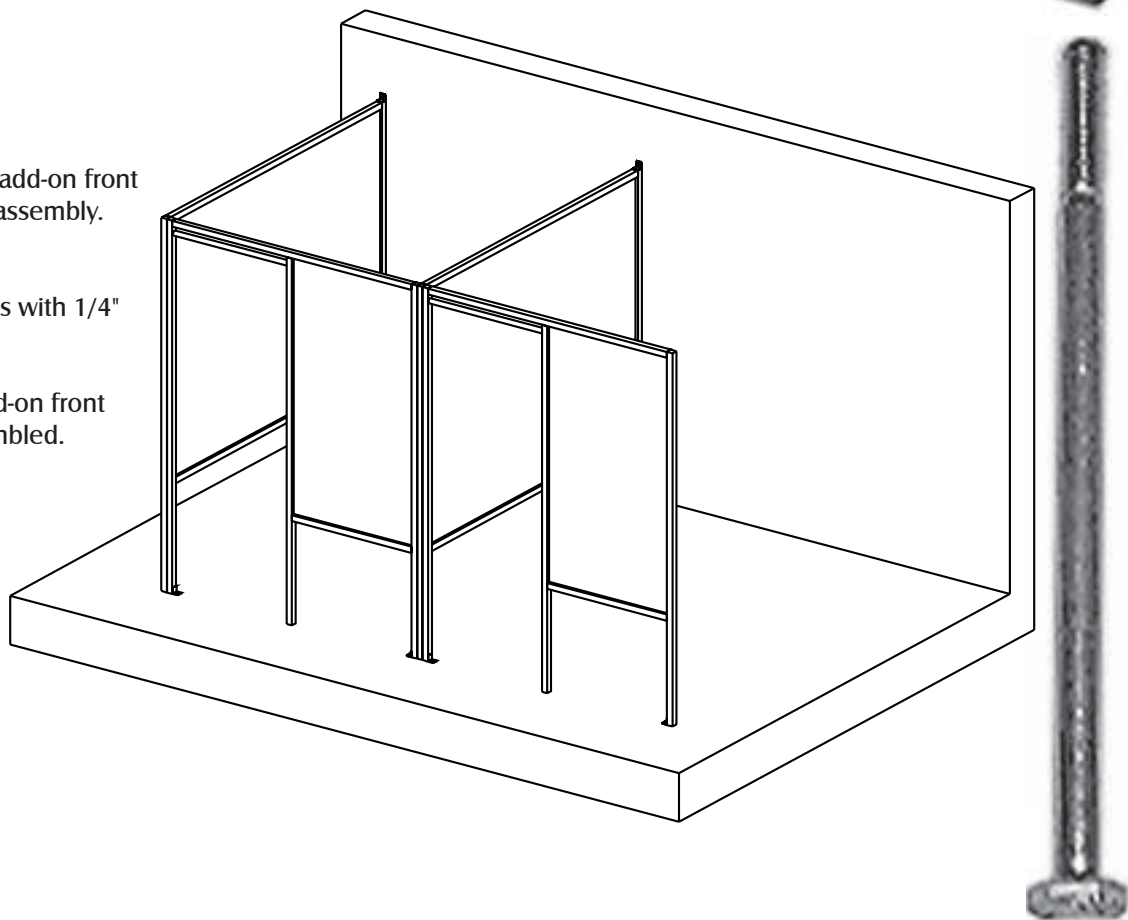


STEP 7

Attach one side panel & an add-on front panel to the wall mounted assembly. As shown to the right.

Use two 1/4-20 x 4-1/2" bolts with 1/4" Lock Nuts.

Repeat this step until all add-on front panels for the row are assembled.

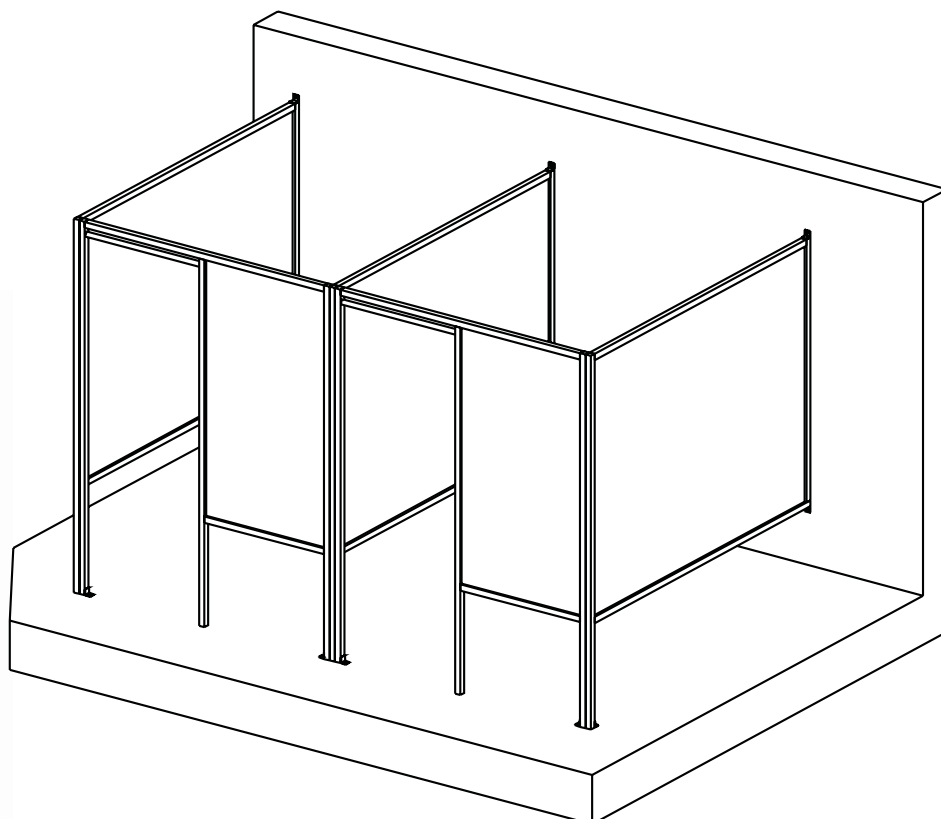


STEP 8

Attach the last side panel to the front panel as shown to the right.

Use one 1/4-20 x 1-3/4" Truss Head Bolt with a 1/4" Lock Nut at the top.

Use one 1/4-20 x 3" Hex Head Bolt 1/4" Lock Nut to connect the legs. The bolt should go through the side panel into the front panel.

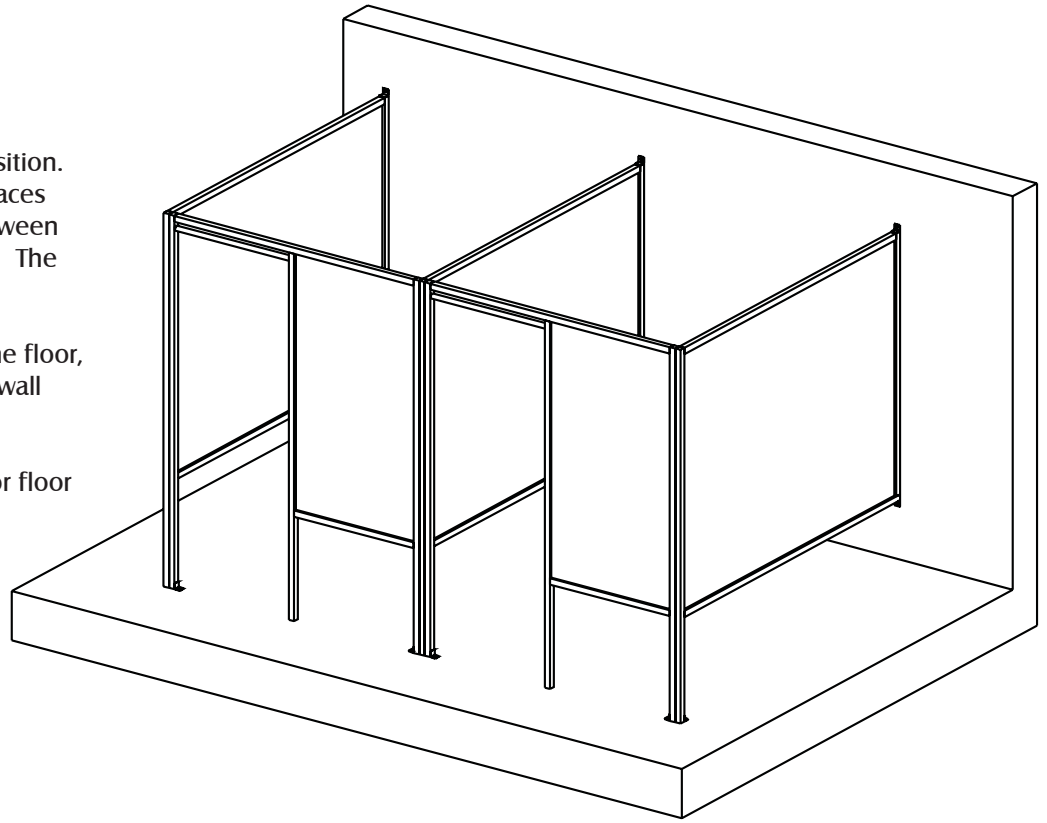


STEP 9

Move single booth into desired position. Attach side panels to the wall (2 places each). **Measure the distance between the side panels in the front & back. The distance must be the same.**

Mount the front & side panels to the floor, **Be sure panels are square to the wall before mounting to floor.**

Hardware is not provided for wall or floor mounting.



STEP 10

Hang the curtain on round rod in door opening using the hooks provided.

If your booth has observation windows, remove the paper by scoring it with a knife around the perimeter of the window and peeling it off. **Windows must be room temperature before removing paper.